

- NOTES :-
- MINIMUM OPENING OF BUCKET DURING CHARGING SHOULD BE 1500 MM.
 - GRAVITY LOCK SHOULD BE WITHSTAND 20 MT. LOAD.



UN CONTROLLED

HOS - SMR

GUIDE SKETCH

DRG. PREPARED AS PER SUPPLIED SKETCH VIDE MEMO No. 8426/SMR/DRG. DATED 25-03-15

SERIAL NO.	QTY.	DESCRIPTION	MATERIAL	HARDNESS	REMARKS
20	2	PLATE 16x750x1300 LG	IS-2062 GR B		
19	2	SUPPORTING PLATE	IS-2062 GR B		
18	2	CLAMPING PLATE	IS-2062 GR B		
17	2	HOLDING BAR ϕ 165x430 LG	IS-970 EN-8		
16	4	BUSH ϕ 160 ODx ϕ 120 IDx130 LG	IS-970 EN-8		
15	2	BUSH ϕ 100 ODx ϕ 75 IDx60 LG	IS-970 EN-8		
14	2	KEEPER PLATE 10x37x130	IS-2062 GR A		
13	2	LINK SUPPORT PLATE 20x60x175 LG	IS-2062 GR B		
12	4	LINK-PLATE 16x175x600	IS-2062 GR B		
11	2	PIN ϕ 75x156 LG	IS-970 EN-8		
10	4	PIN ϕ 120x263 LG	IS-970 EN-8		
9	2	PLATE 40x150x150 LG	IS-2062 GR B		
8	4	PLATE 16x20x4380 LG	IS-2062 GR B		
7	4	PLATE 25x380x690 LG	IS-2062 GR B		
6	1	PLATE 32x ϕ 1200	IS-2062 GR B		
5		PLATE 16 THK.x622	IS-2062 GR B		
4		PLATE 16 THK.x720	IS-2062 GR B		
3	2	PLATE 16x300x3397 LG	IS-2062 GR B		
2	4	SHELL PLATE 50x500x1241	IS-2062 GR B		
1	1	SHELL 16x2250x6396 LG	IS-2062 GR B		

AMENDMENTS

INDEX	DATE	NAME
RT	08-05-2015	S. K. DALAL

SCALE: DRAWN / TRACED / CHECKED

NTS

APPROVED: [Signature]

DATE: 08-05-2015

DRG. No. 8426/SMR/DRG/MAY-15 DATED 08-05-15

GENERAL ARRANGEMENT OF SHELL TYPE SCRAP BUCKET FOR S.M.R. SECTION

BASED ON NIPPON INTERNATIONAL IGHAPUR, 24 PGS. (N)

REF: DRG NO. NI/101/1, 101/2, 101/3

MATERIAL FINISHING: CLEANING, ROUGHING, SMOOTHING, FINISHING

METAL & STEEL FACTORY, ISHAPORE DRG. No. OH-1032/49B RT

