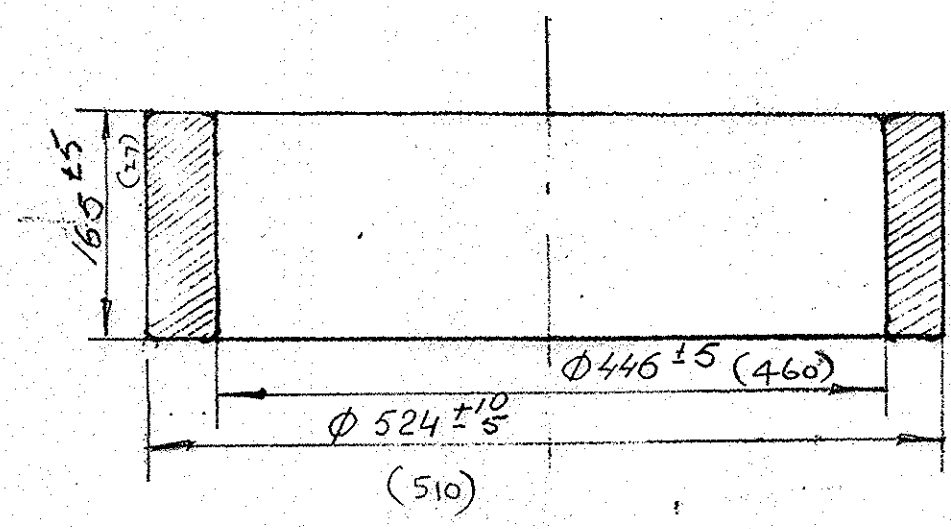


277

172-40-146/F

(A) NOTE:-
ONE FORGING FOR 4 COMPONENTS.



1. Твердость 207-269 HB
2. Радиусы закругления до 5 мм
3. Технические требования по ТУ 14-1-1363-75

(B) NORMALISE & TEMPER

1. HARDNESS 207-269 BHN.
2. ROUNDING OFF RADIUS 5 mm MAX.
3. TECHNICAL REQUIREMENTS TO BE AS PER TY 14-1-1363-75
4. PAINT REDOXIDE

MATL. :- STEEL 20X2H4A
GOST 4543-71.

Kg-77.06g

COMMON FORGING FOR
172-40-147
172-40-148
172-40-149

(A) M/C DIMNS. SHOWN IN BRACKET.

172-40-146/F

Def 120885
[Signature]

172-40-146/F	
Кольцо	
2094402АНОС	
RING	
Сталь 20Х2Н4А	
ГОСТ 4543-71	

RING

B	HEAT TREATMENT DETAILS ADDED.	D2418 ✓
A	NOTE ADDED	D18/2
ISSUE	N OF A	DR/sig
MODIFICATION		

172-40-146/F - TO
172-40-149/F