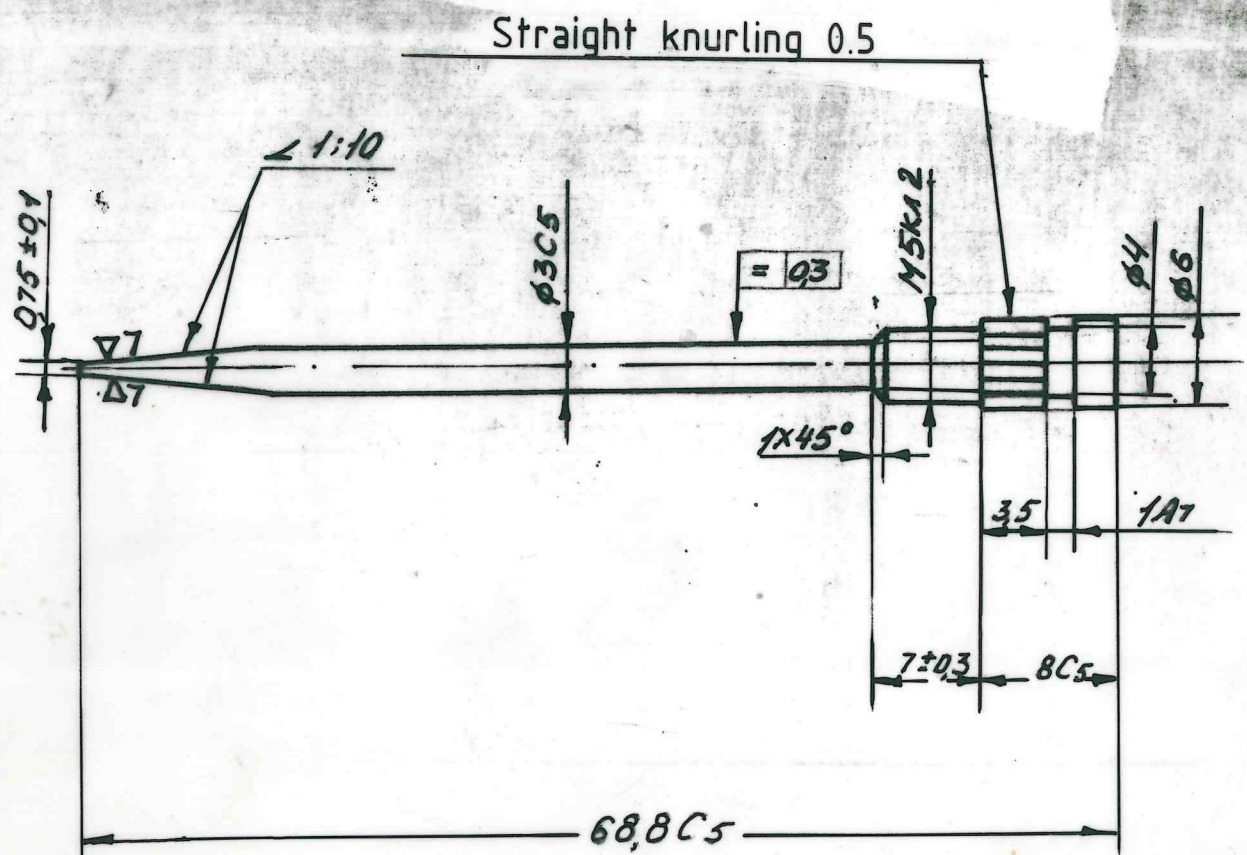


9A8.126.004

USED ON
127-C7

▽6(▽)

127-C7



1. Tolerance on free dimensions are as per 722AT
 2. Harden to HRC 40 to 50
 3. Tempering colour is allowed on part
- Material: Steel 25x13H2 TY14-1-721-73

D-130

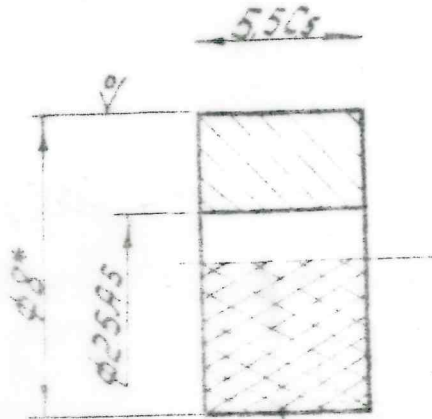
		Coating	Chemical passivation		
APPROVED		9A8. 126. 004			
CHECKED					
CONTROLLERATE OF INSPECTION. (ICV)		ROD		WEIGHT	SCALE
				4.8g	2:1
				SHEET	TL. SHTS.
				1	1

D 130-225

▽5/▽1

908221010

100511956



Diamond knurling 0.6
GOST 21474-75

1. *Dimension $\phi 8$ is before knurling.
2. Coating: Chemical passivation.

D 130-225

ECKA

908221010

SNOSHT	DOC NO	SIGN	DATE
DRAWN	P.R.BABU.		17.5.84.
EDT,CHKD	D.K. JAIN	<i>[Signature]</i>	18.5.84
F/M,DC.	S.H.RAO	<i>[Signature]</i>	3/1/
DIV/OFFR			

BUSH

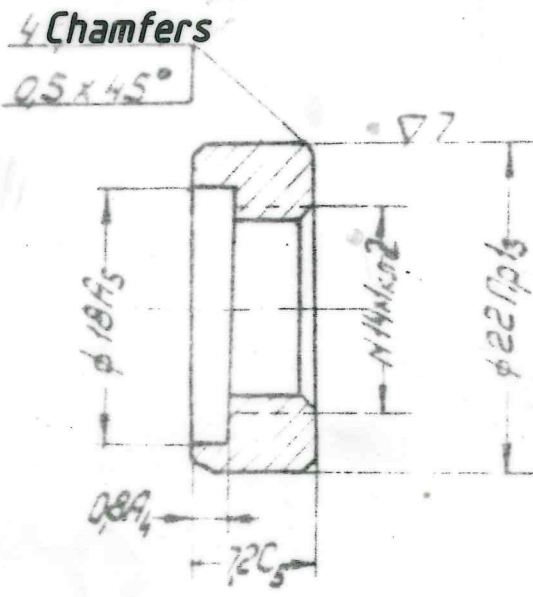
SHEET	WEIGHT	SCALE.
A	1.9	5:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT		

Bar BR AMЦ-9 ДКРПТ-8.0

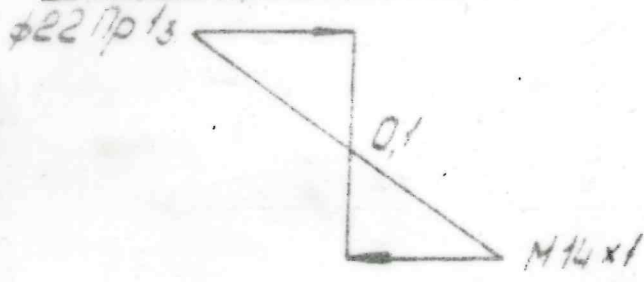
100622876

▽5 Unless otherwise specified.

127cd



Eccentricity.



Material: Bar АС59-1TKP ППТ GOST 2060-73.

Coating: Chemical passivation.

SLNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY		P.R.BABU.		16.5.84.
EDITED AND CHECKED BY		D.K. JAIN		17.5.84
FOREMAN OF DC		SIR		31/5
DIVISIONAL OFFICER		A.P. JAIN		31/5
		NAME	SIGN	DATE

9D8.229.001.
THREADED BUSH

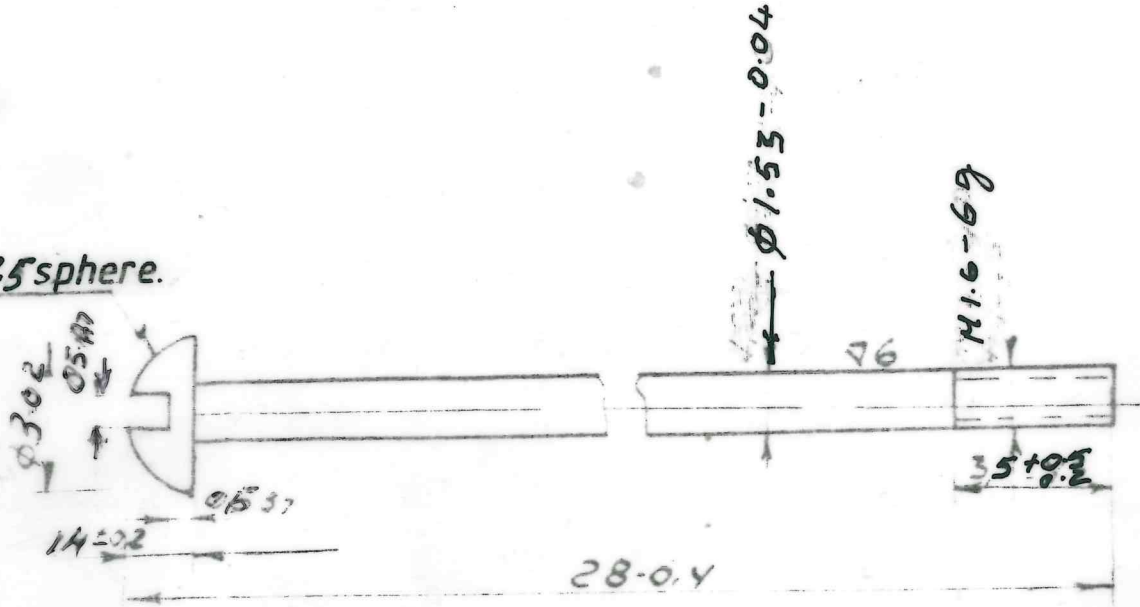
SHEETS	WEIGHT	SCALE
		M2:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

500 008 876

▽5 Unless otherwise specified.

127-CN

R1.5 sphere.



Part may be manufactured from wire ДКРНТ 3.0 Лс59-1 GOST 1066-75. with coating H3-6.

Coating: Chemical passivation.

D130-228

SLNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY	P.R.BABU			16.5.84
EDITED AND CHECKED BY	D.K. JAIN			17.5.84
FOREMAN OF DC	S.H.RAO			31/5
DIVISIONAL OFFICER	D.A. RAU			31/5
	NAME	SIGN	DATE	

AXLE

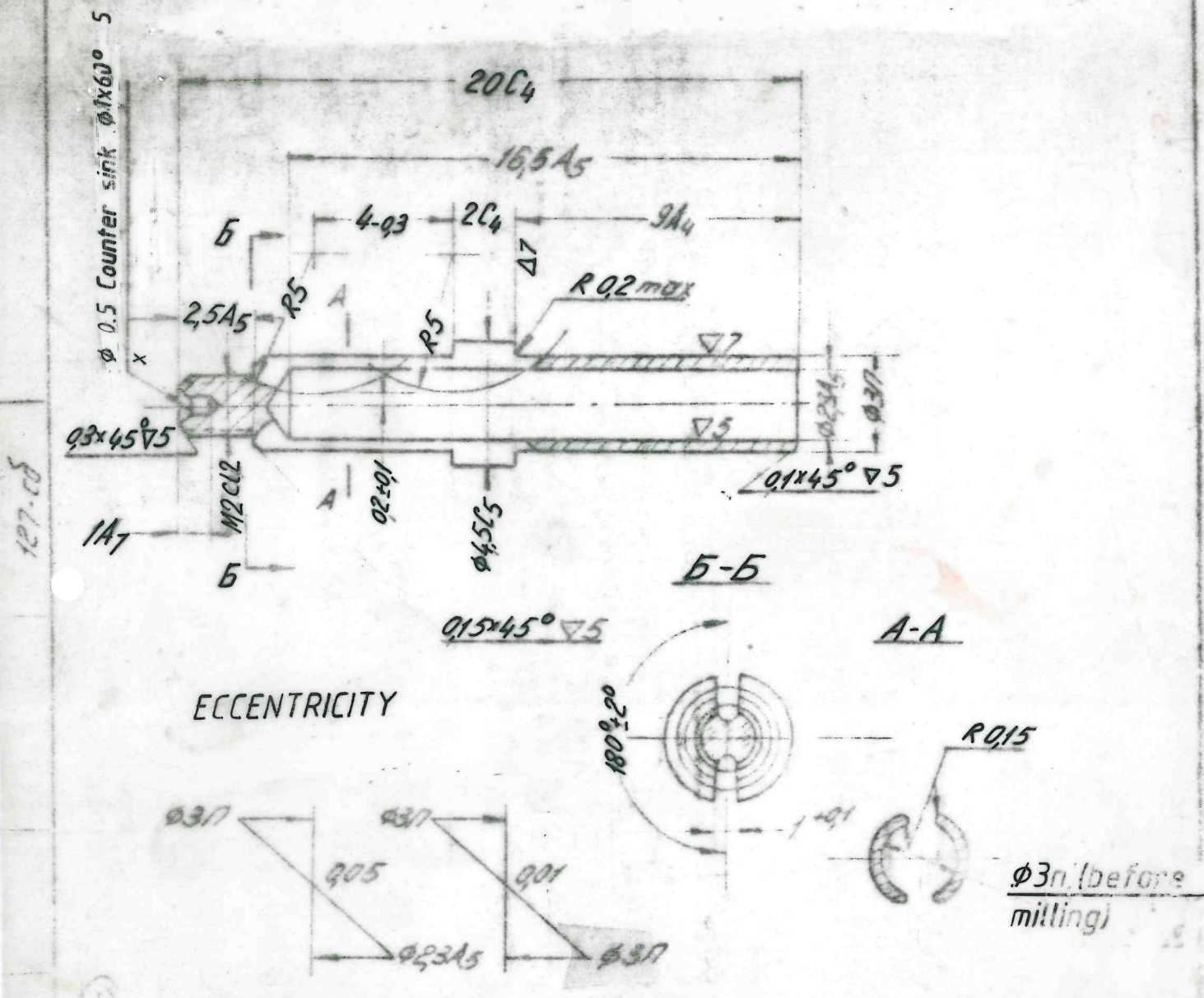
978.300.005

SHEETS	WEIGHT	SCALE
1A	0.6g	5:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

Wire 3.0.Л.Т.12x18H9T GOST 18143.72.

200 ONE 875

▽6 Unless otherwise specified.



1. On slot surfaces burrs are not allowed. Remove sharp edges by R 0.2.

D130-229

S/NO	SHEET	DOC NO	SIGN	DATE
DRAWN BY	P.R.BABU			16.5.84
EDITED AND CHECKED BY				
FOREMAN OF DC				
DIVISIONAL OFFICER	V.H.IYER			
	NAME	SIGN	DATE	

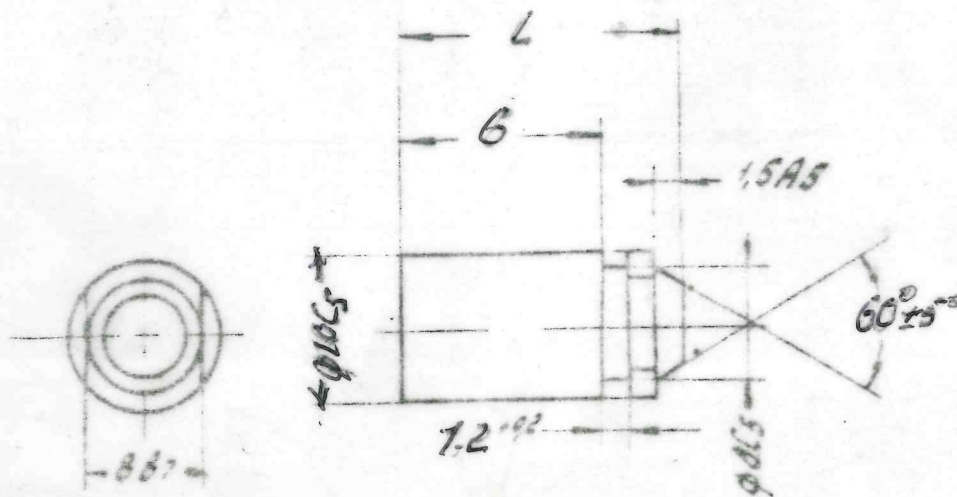
AXLE OF COLLECTOR

Вар ДКРПТ5.0
БРКМЦ3-1ГОСТ 1928.

928.310.000		
SHEETS	WEIGHT	SCALE
A	0.5	
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

1067 1000-00.723

918.310.012-0



Designation.	L	Ø MM
918.310.012-1	15,5C5	11,5C5
-2	19,5C5	15,5C5

918.310.012-0

SNOSHT	DOC NO	SIGN	DATE
DRAWN	P.R.BABU		16.5.04.
EDT,CHKD	D.K. JAIN		17.5.04
F/M,DC	S.H.RAO		31/5
DIV.OFFR	D.A. ...		31/5
NAME	SIGN	DATE	

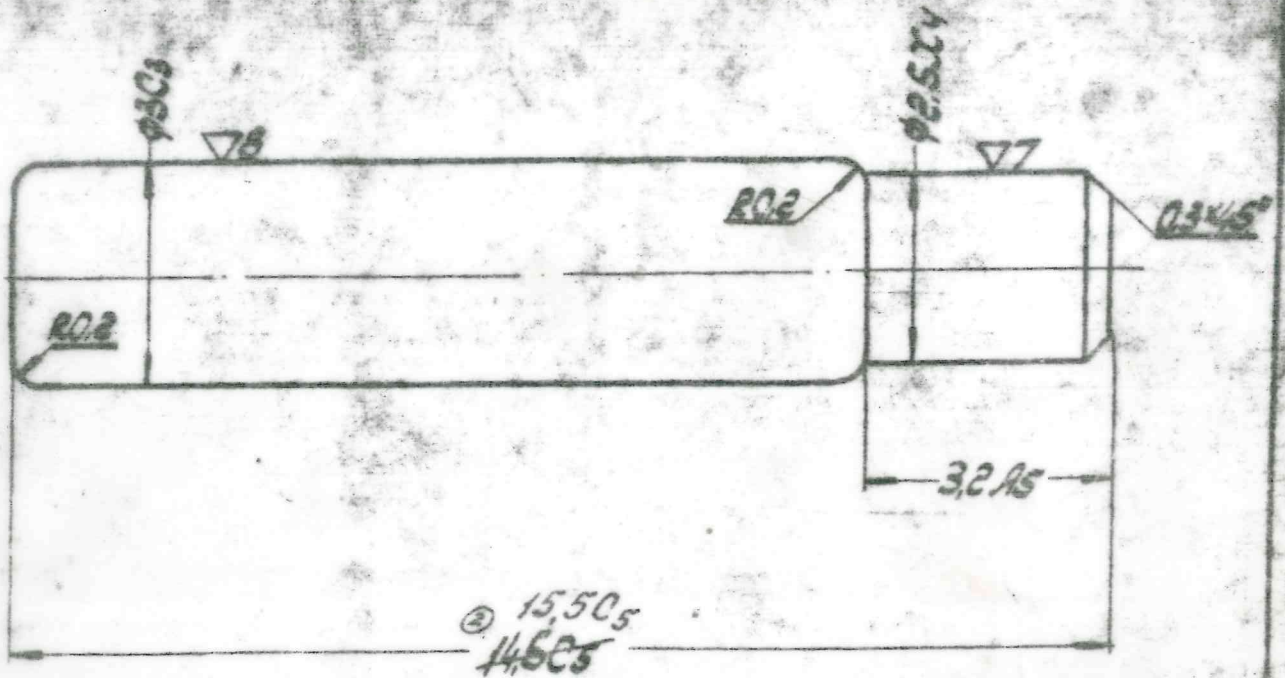
AXLE

SHEET	WEIGHT	SCALE.
1	25g	2:1
TOTAL SHEETS		
ORDNANCE FACTORY		
PROJECT		
HYDERABAD		

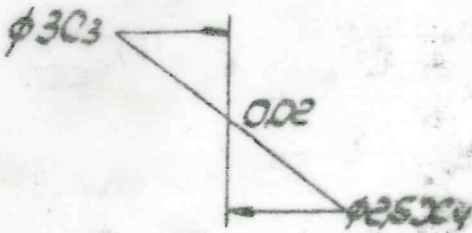
Steel 25x13H2 TY 14-1-721-73.

9/18 3/4 004

∇5 Unless otherwise specified.



ECCENTRICITY.



1. Tolerances on free dimensions are as per 722AT.
2. Part may be manufactured from steel X18H10T TY 14-1-378-72.

Material: Steel X18H9T TY 14-1-378-72.

SLNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY		P.R.BABU		16.5.04
EDITED AND CHECKED BY		D.K. JAIN		17.5.04
FOREMAN OF DC		SHRADDH		31/5
DIVISIONAL OFFICER		D.A. Bhatt		31/5
	NAME	SIGN	DATE	

CARRIER

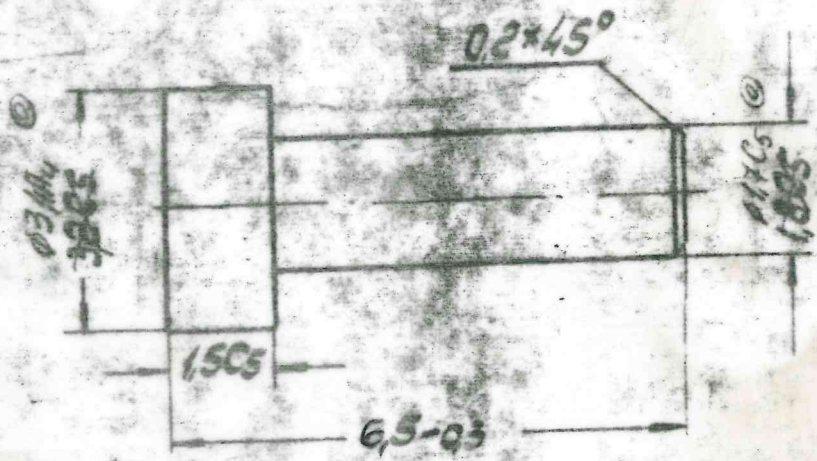
9/18 3/4 004

SHEETS	WEIGHT	SCALE
A	0.74g	10:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

948.352.002

V3

127-Cn



Coating:

Copper, 3micron, Nickle, 9micron, Chromium, 9micron.

SLNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY		P.R.BABU		16.5.04
EDITED AND CHECKED BY		D.K.JAIN		17.5.04
FOREMAN OF DC		SHARAS		5/12
DIVISIONAL OFFICER				
		NAME	SIGN	DATE

PUSHER

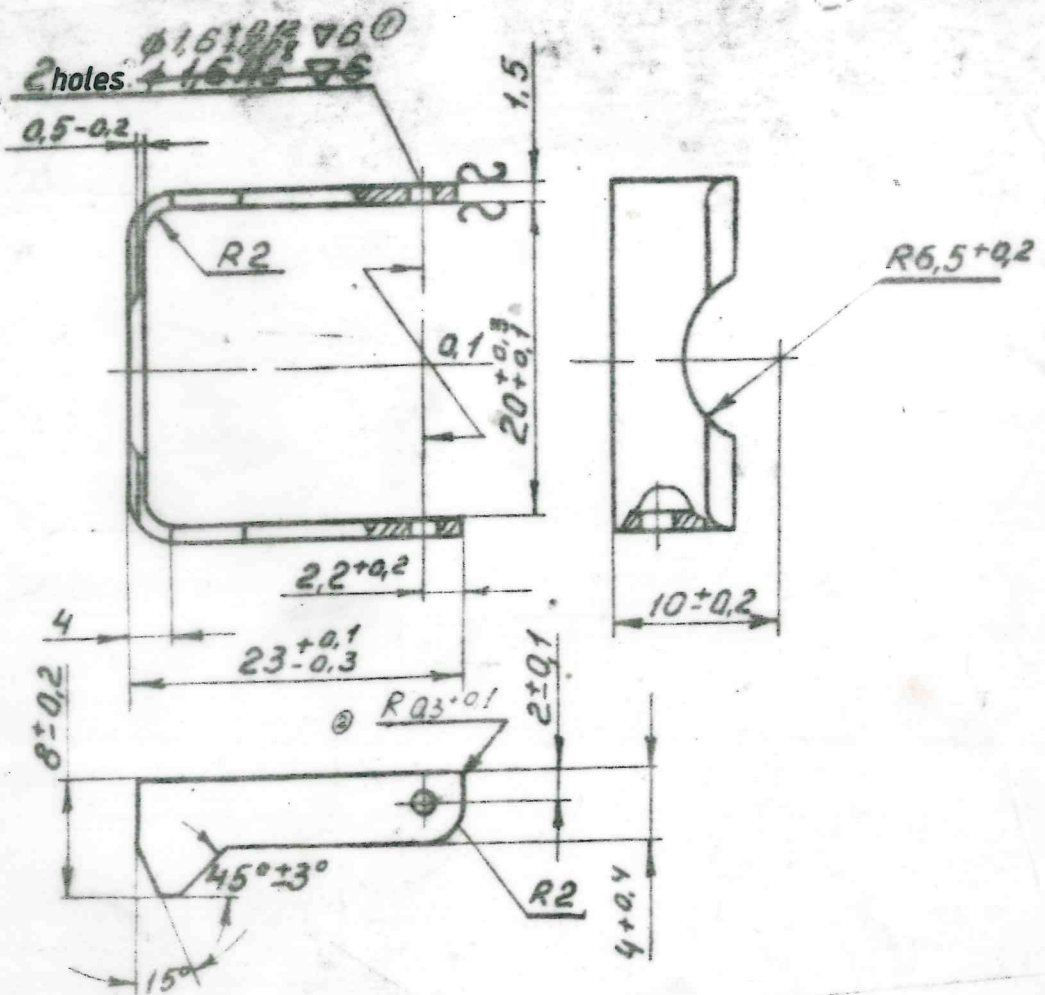
Steel 45 TY14-1-2330-77

948.352.002

SHEETS	WEIGHT	SCALE
A	0.22	10:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT		
HYDERABAD		

D130-232

▽4 Unless otherwise specified.



1. Tolerance on free dimensions are as per 722AT.
2. Round sharp edges by $R=0.3$ mm.
3. Difference of dimensions 23 ± 0.1 for two flanges, Should not exceed 0.1 mm.
4. Material: Steel Б-НН.Мо. 1.5 GOST 19904-74.

4 5 GOST 16523-70.

Coating: Copper 3 microns; Ntkle 9 mcrons, Chromium 9 microns.

910.362.016

SHEET WEIGHT SCALE

352 2.7

TOTAL SHEETS

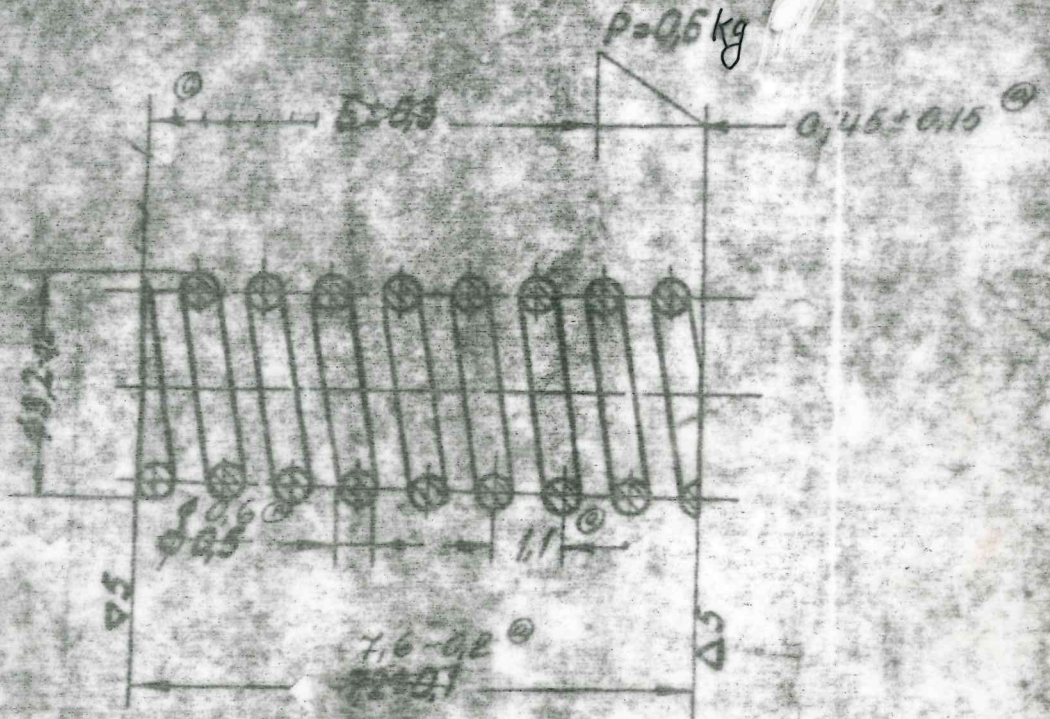
ORDANANCE FACTORY
PROJECT
HYDERABAD

SNO	SHT	DOC NO	SIGN	DATE
DRAWN		P.R.BABU.		16.5.84
EDT, CHKD		D.K.JAIN	<i>[Signature]</i>	17.5.84
F/M, DC		B.H.RAO	<i>[Signature]</i>	3/15
DIV.OFFR.		D.A. GAO	<i>[Signature]</i>	21/5
		NAME	SIGN	DATE

RETAINER.

908.383.015

Unless otherwise specified.



1. Purpose - loading spring.
 2. Class of accuracy 2.
 3. Number of working coils -6, total numbers of coils -8.
 4. Direction of coils - any.
 5. Manufacturing, finishing and inspection is carried out as per 84 ATY 53.
 6. Heat treatment - tempering, carryout thermal in compressed condition as per instructions DA-0442-012.
- coating: Cadmium, 6 microns, chromated with dehydrogenation.

SLNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY		P.R.BABU.		18.5.84.
EDITED AND CHECKED BY		D.K.JAIN		19.5.84
FOREMAN OF DC		SH. RAJ		31/5
DIVISIONAL OFFICER		D.A. RAM.		31/5
NAME			SIGN	DATE

SPRING

Wire I-0.6
FOCT 9389-75

908.383.015		
SHEETS	WEIGHT	SCALE
A	0.18g	10:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		