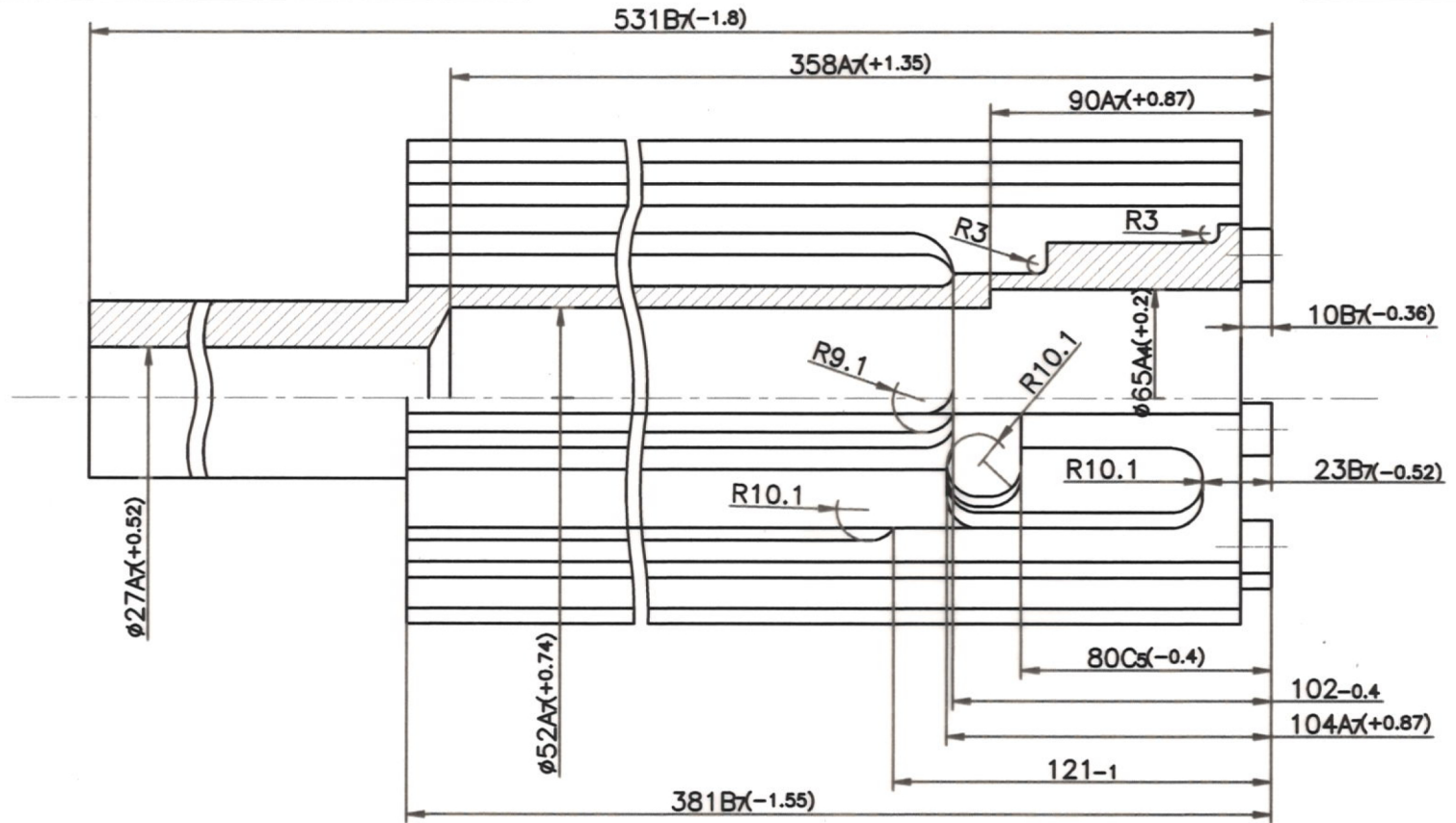


DRG. NO: M-11441

UNSPECIFIED TOLERANCES CONFORM TO IS 2102 (MEDIUM CLASS.)

PROVISIONAL



HEAT TREATMENT : 43.5---51.5 HRCe.
 MATL : STEEL 30XH2MFA OST 3-98-80

FURTHER MACHINING PROCESS SHOULD BE AS PER TOT PROCESS SCHEDULE OF 9A-621.00.001

ALL DIMENSIONS ARE IN mm.

		WEIGHT :		COMPT : CENTRAL SPIDER DRG. NO. 9A-621.00.001		St. Drg. No. : AO-18 GUN OF AK-630M	
		Scale:N.T.S	Projection Third Angle	SEMI MACHINING STAGE BEFORE HEAT TRATMENT			
		Drawn By: <i>ajgh</i> 8/7/21					
		Traced By:					
		Checked By:					
		Approved By: <i>mrg/ku</i>		DRG. NO. M- 11441			
DT. & SG.	DESCRIPTION	Concured By: JWM / GUN "CD"		M/C -		NO. OF SHEETS: 1	
AMENDMENDS		DATE: 18/8/21	SIGL: <i>[Signature]</i>	G & S FY. COSSIPORE		SHEET NO.: 1	