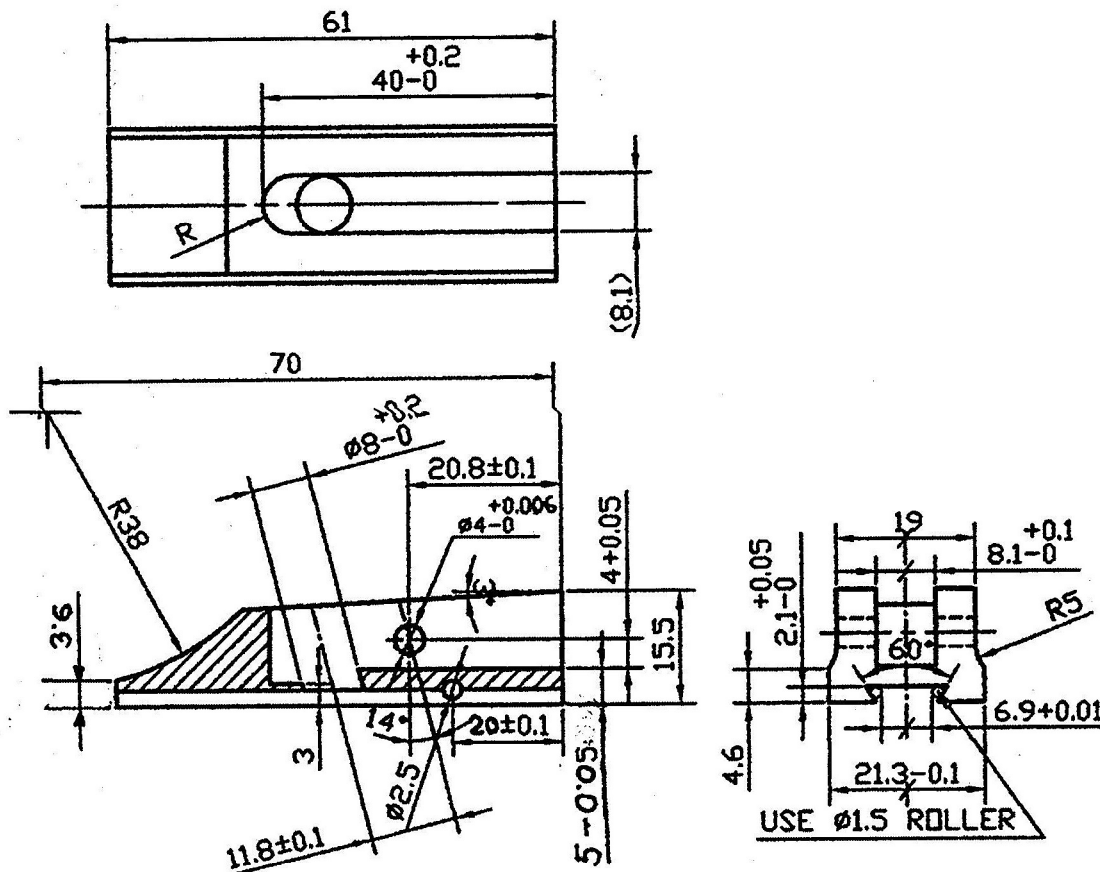


DATE	DC RPI NO	SIGN	CLASS OF DEVIATION	DEVIATION FOR LINEAR DIMENSION.(I.S: 2102)			
				ABOVE	0.5	6	30
19-11-2013	09/004/13	<i>[Signature]</i>	MEDIUM	UPTO & INCLUDING	6	30	120
27-03-2014	09/022/14				±0.1	±0.2	±0.3



MATERIAL : BS 970 : Part 1 : 1983 070M55 (EN-9)

ALTERNATE MATL : BS 970 : Part 1 : 1983 708M40 (EN-19A)

PROTECTIVE FINISH : EXTERNAL SURFACE TO BE CHROME PLATED

NOTE :- 1. ALL DIMENSIONS ARE IN mm

2. NO TOOL MARK IS ACCEPTABLE ON EXTERNAL SURFACE.

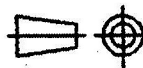
3. ALL UNTOLERATED DIMENSIONS ARE TO BE STRICTLY MAINTAINED AS PER IS:2102 MEDIUM CLASS

ASSY. DRAWING NO:- TGG-100

INDIAN ORDNANCE FACTORIES
RIFLE FACTORY
ISHAPORE

TEAR GAS GUN
UPPER BLOCK BARREL

SCALE
1:1



2013	NAME	DATE
DESIGNED	M. HAIT	12-04
DRAWN		
CHECKED		
APPROVED		
DRAWING No. TGG-100		
TGG-100		
SHEET-1 OF-1		