

DS CAT No/PART No

3120-004588

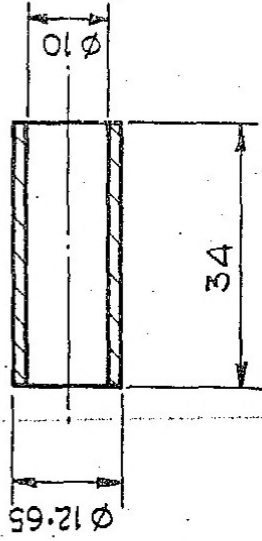
DRG CONVENTIONS CONFORM TO IS : 696
DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED

TOLERANCES FOR UNTOLERANCED LINEAR DIMENSIONS

ABOVE	6	30	120	315	1000	2000	4000
UP TO	6	120	315	1000	2000	4000	-
TOLS	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1.5

NOTE :-

UNTOLERANCED SHAFT - 0.2 mm
UNTOLERANCED HOLES + 0.2 mm



10-12-12	19292-W	NOMEN, HINDI & DSCAT No. AMENDED	
03 01	18844-W	PROV. SEALING CANCELLED & DRG. SEALED.	
13 12	17827-W	DRG. SEALED PROV.	
2-12-03	18825-W	HINDI NOMEN ADDED	
9-9-85		CLOTH NEG PREPARED	
DATE	AUTHORITY	ZONE	NATURE
		SIG AHP	SIG DO

AMENDMENTS

DRG SEALED :- 18844-W

SCALE : 1:1

MATL :- IS:1545-Cu; Zn 30 AS (COND. D.) 1982

ASSY DRG

1015-004191

BEARING SLEEVE

DATE :- 21.5.76

DT-03-01-04

ESTD MASS

OP (CQAW)

OP (CQAW)

DESIGN AHP

FOR O.M.C GUN. DEV. TEAM.
2/5/87

QA(W) JABALPUR

DRAWN CHD

TRACED CHD

C/D'MAN DO

AHSP M. Patel FOR CQAW

DESIGN NO ILG 167 ILG-163 SA

PART NO

ASSY DRG

IFL 8092

DS CAT NO

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