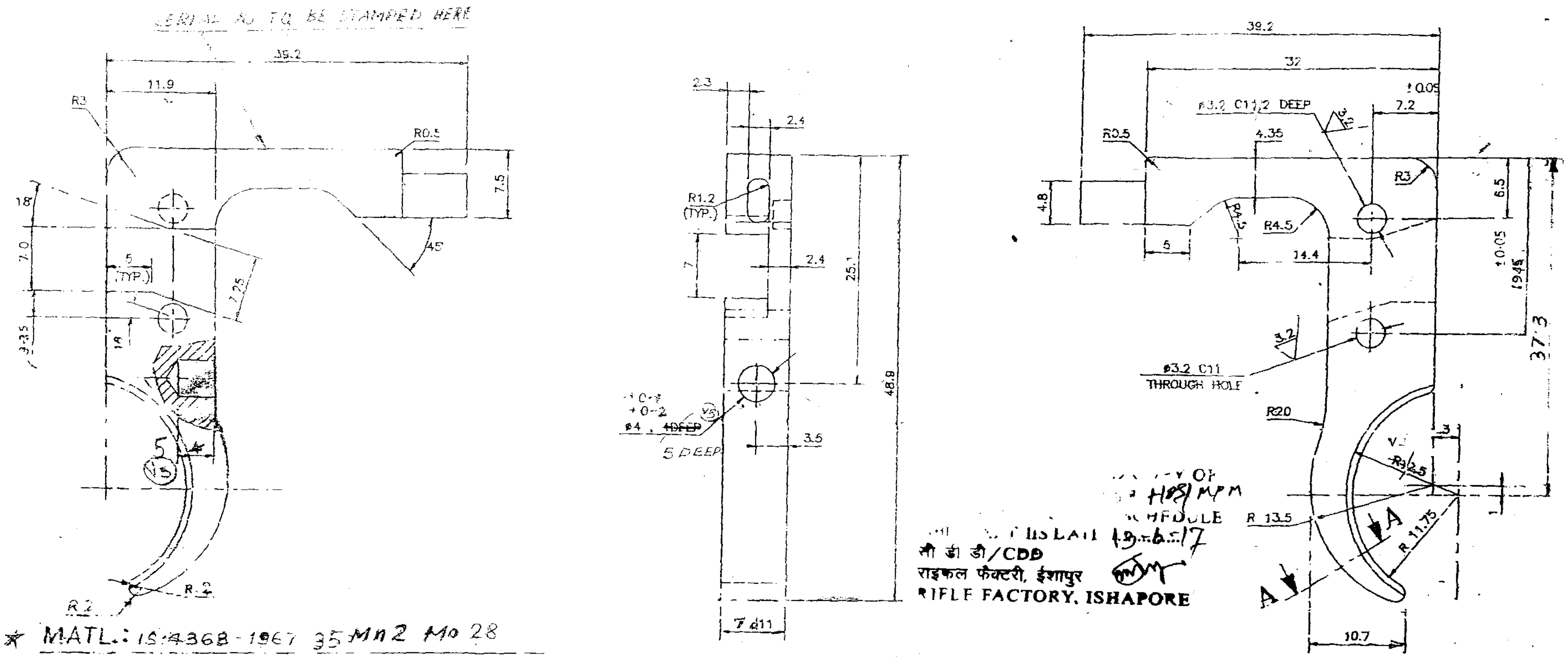



सी डी डी/CDD
राइफल फैक्टरी, ईशापुर
RIFLE FACTORY, ISHAPORE

6.3 ▽ [3.2 ▽]

| UNSPECIFIED TOL. AS PER FINE IS: 2102 | | | | | |
|---|---|---|---|---|---|
| ABOVE | | 6 TO 30 | 30 TO 120 | 120 TO 315 | 315 TO 1000 |
| UPTO AND INCLUDING | 6 | | | | |
| FINE | ±0.05 | ±0.1 | ±0.15 | ±0.2 | ±0.3 |

★ MATL.: IS:4368-1967 35 Mn2 Mo 28
OR BS:970 pt. I 1983-605 M36
HARDNESS:-
300-350 VPN

ALT MATL: STEEL En-19 OR
THROUGH MIM ROUTE

SURFACE TREATMENT

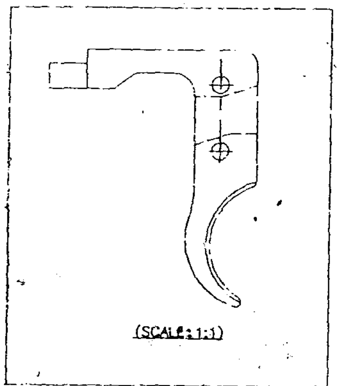
PHOSPHATED TO SPECN: JSS 0465-01. 1988 CLASS-II OIL FINISH

NOTES_

1. ALL SHARP EDGES TO BE SMOOTHLY ROUNDED OFF.
2. REMOVE EDGES AFTER MACHINING
3. ONE SAMPLE TO BE TRIED BEFORE TAKING BULK ORDER.

NOTE: MANUFAC[illegible] SHOULD BE [illegible] AT SUITABLE PLACE

NOTE: THREADED HOLE M3 X 0.5 DELETED
DRG. UPDATED ON 18.08.13



SECTION - AA

SEALED
CERTIFIED CORRECT DRG.
DATE 29-9-95

| Fits | TOL IN mm |
|---|---|
| 7 d11 | -0.040 -0.130 |
| ø3.2 C | +0.145 +0.070 |

| 1 | TRIGGER | 1 | ★ | | | 39×48.9×7 | |
|---|---|---|---|---|---|---|---|
| PART No | NOMENCLATURE | NO OFF | MATL. | HRC. | STD. | SIZE | REMARKS |

| | INDEX | AMENDMENTS | SIGN. | DATE |
|---|---|---|---|---|
| | 14d/V4 | To be Nickel coated Fe/Ni... IS:12393-78 | | |
| | 96/V2 | [illegible] | | 4.8.97 |
| | 036/V1 | R 12.5 | | |
| | 002/V1 | [illegible] | | |
| | 1. | DIM. R1 WAS 1.25 | | 23.5 |

ANGULAR DIMENSIONS

| | |
|---|---|
| 0-10 | ±1° |
| 10-50 | ±30' |
| 50-100 | ±20' |
| >100 | ±10' |

UN. M/C
▽ ROUGH
▽▽ SMOOTH
▽▽▽ FINE

# TRIGGER
## 12 BORE PUMP ACTION GUN

RIFLE FACTORY ISHAPORE

| FOR G.M. R.F.Y. | | | |
|---|---|---|---|
| 1994 | NAME | DATE | APPROVED |
| DRN. | | | |
| TCD | | | JWM.SHOP |
| CKD. | | | |
| PASSED | | 30.11 | JWM. D.O. |
| SEC. | | | |
| SCALE 2:1 | REF. DEMAND | | |
| | REF. DRG. NO | | |
| DRG. NO. PAG-0033 | | | MIM |