

DS CAT No.

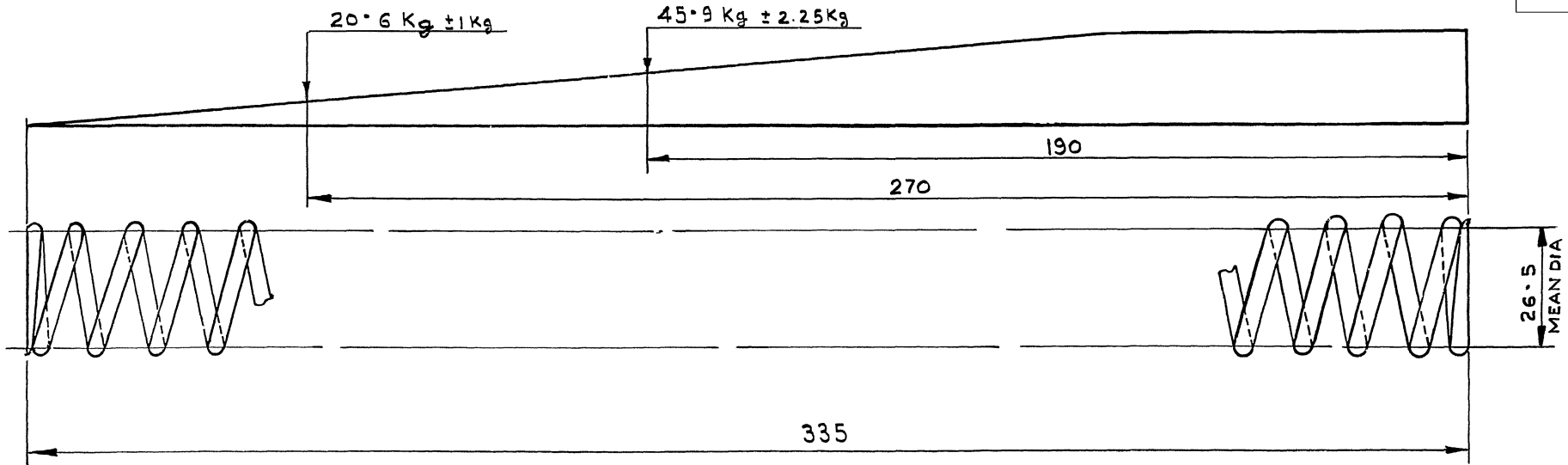
5360-040397

DRG CONVENTIONS CONFORM TO IS : 696

DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED

TOLERANCES FOR UNTOLERANCED LINEAR DIMENSIONS

ABOVE UP TO	-	6	30	120	315	1000	2000	4000
	6	30	120	315	1000	2000	4000	-
TOLS	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3



NOTE :- COMPRESSION TEST AS PER BS : 1726 Pt 1 1964 100% FOR FIRST 20 SPRINGS
& 10% FOR REMAINING PRODUCTION OR AS ORDERED BY AHSP.

SPRINGS SHOULD CONFORM TO BS : 1726 Pt 1 CATEGORY III CLASS 'B'

WIRE DIA 3.5mm

No OF EFFECTIVE COILS.....26

WOUND LH

ONE COIL AT EACH END TO BE CLOSED IN & GROUND SQUARE WITH THE
AXIS LEAVING 3/4 COIL NON EFFECTIVE AT EACH END.

				DRAWN:- MK		CHD:-		ASSY DRG:- IFL 127 MA		CQA(W), JABALPUR	
24-5-08 19127-W				MATL., DSCAT No. & NOMEN. AMENDED.		SCANNED:- RC		CHD:- OPS			
2-3-07				SCANNED & PRINTED WITHOUT CHANGE		C/D'MAN		DO		AHSP	
DATE				AUTHORITY		ZONE		AMENDMENTS		SIG. DO	
PREV DC Nos:- 17827-W, 18121-W, 18825-W & 18844-W Dt. 03-01-04				SIG. AHSP		MATERIAL:- IS : 4454 P \pm I, 2001, Gdc "SH" Or "DH"		FOR CQA(W)		ESTD mass:-	
DRG SEALED:- 18844-W Dt. 03-01-04				DO CQA(W)		PROTECTIVE FINISH:- TO BE PHOSPHATED TO SPEC JSS : 0465-01 : 1988. CLASS II. FINISH (j)				DESIGN No. ILG -177	
						SPRING, HELICAL, COMPRESSION				PART No. IFL 8102	
						स्प्रिंग हेलिकल कम्प्रेसन				DS CAT No. 5360-040397	