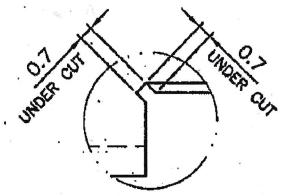
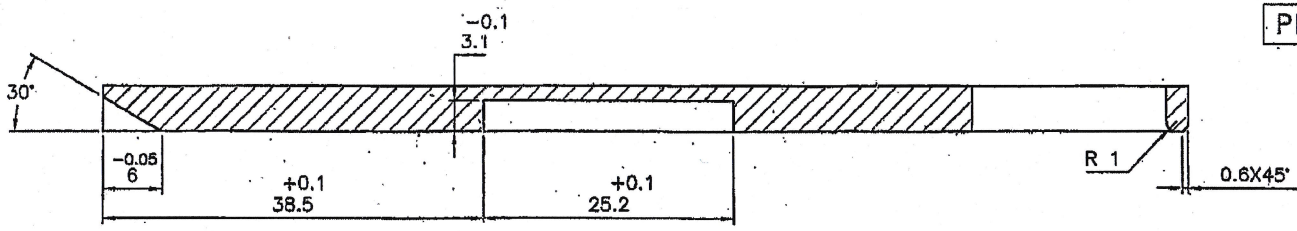
36P 4101

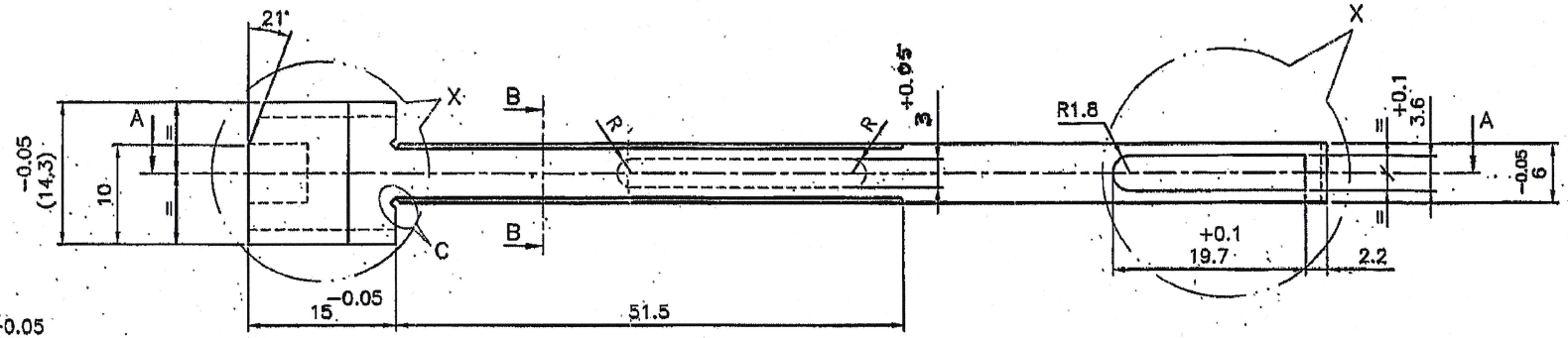
PROVISIONAL

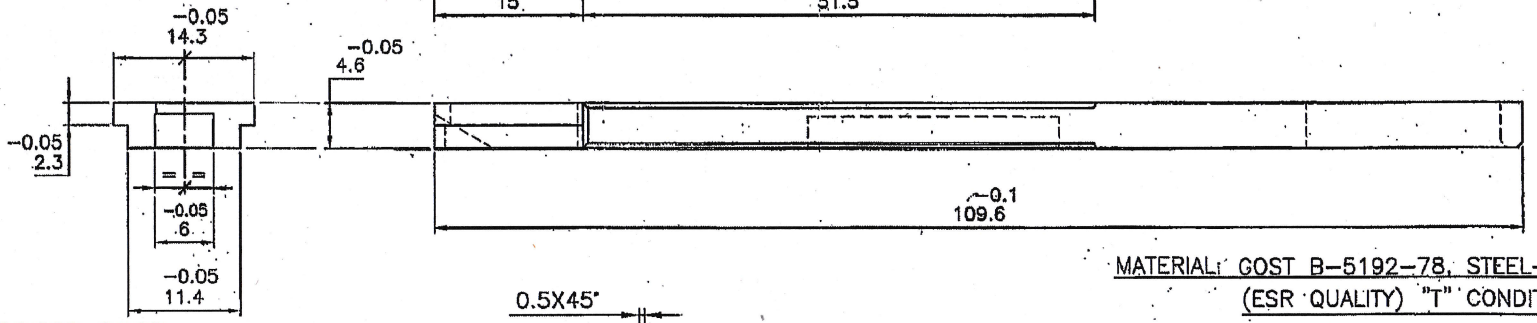


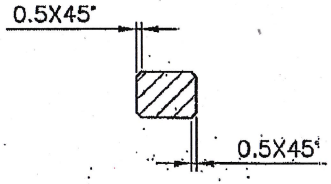
DETAIL–C
(ENLARGED SCALE)



SECTION A–A







PART SECTION B–B

MATERIAL: GOST B–5192–78, STEEL–OXH3MØA, 0–90
(ESR QUALITY) "T" CONDITION

ALTERNATE MATERIAL: BS970 ,PT-3-1983, 826M40 (OR) En24

PROTECTIVE FINISH :– PHOSPHATED TO SPECN JSS–0465–01
1994,CLASS II, OIL FINISH.

CERTIFIED CORRECT COPY
OF APPROVED DRAWINGS
AT THIS DATE 30/12/20
Design & Drawing Office
Ordnance Factory,
Tiruchirappalli-620016

UN CONTROLLED COPY

NOTES:–

1– REMOVE ALL SHARP EDGES & BURRS.
2– DIMNS. ARE TO BE READ AS APPLYING AFTER PROTECTIVE FINISH.
3– PORTION MARKED THUS 'X' TO BE HARDENED TO 450 TO 500 H.V.
4– MANUFACTURER CODE & YEAR OF MFG. TO BE ENGRAVED/MARKED.

	SIGNATURE & DATE.
TRACED	
DRAWN	
CHECKED	
HOS/D&DO	
OFFICER/ PRODN.	
OFFICER/ D&DO	
APPROVED	25/11/2017

DA No. 04/20 Dt. 19/09/20

AMENDMENTS | SIG. | DATE

SUB: COCKING ARM
FOR: COCKING ARM ASSY
OF: UBGL BULGARIAN
DES.REF.NO.
DRG. No.: 36P 4101*

ORDNANCE FACTORY
TIRUCHIRAPPALLI–16.

SCALE NTS
STORE DRG.NO. ---
OPERATION NO. ---
SHEETS: 1
SHEET No.: 1