



VETTED FOR MATERIAL ONLY.
Rajeev
 (SK SAPUI)
 DAQAO
 FOR SQAQ, SQAQ(A), COSSIPORE

(FINISH LENGTH OF FORGING REQD. BY GSF. AFTER HEAT-TREATMENT & TEST)

NOTE :-

1. FORGING TO BE SUPPLIED IN HEAT-TREATED, TESTED, AND ROUGH MACHINED CONDITION.
2. NECESSARY TEST PIECES TO BE PREPARED FORM FORGING AND TO BE TESTED FOR PHYSICAL/CHEMICAL PROPERTIES.
3. STRAIGHTNESS OF FORGING TO BE MAINTAINED 0.5 MM./METER.
4. ULTRASONIC TEST TO BE CARRIED OUT ON ALL FORGING FOR CHECKING THEIR SOUNDNESS AS PER CQA(MET) INSP. INSTRUCTION NO. FMR-00014/TC/CIM/INST. -14.

INDEGENOUS ALT.

MATERIAL :- 826 M 31, BS:970, PT. 1-1983
 HARDEN TO HRC 36 - 41

28/10/97
 Mail amended
 vide dt(1) no.
 18634-w/df
 28.8.2001
 Drg No:-
 A advanced
 to 'A'

ITEM NO.	NO. OFF	MATERIAL	DESCRIPTION
-	-	30XH28A FOCT 4543-71	FORGING
LIST OF PARTS			
Schedule No.		Compt. <u>EXTERNAL</u>	Store Drg. No.
Scale :- 1:1		CYLINDER. 73 mm.	2A28/5-5
Projection Third Angle		11 S.B. GUN	
Drawn By <i>[Signature]</i>		PYT FORGING	
Traced By		DRG. NO. F-2152A	
Checked By <i>[Signature]</i> 30.9.97			
Approved By <i>[Signature]</i> 13/11/97			
DT. & SG.	DESCRIPTION	CONCURRE BY JWM/GB	M/C:-
AMENDMENTS	DATE :- 13.11.97	SIGR. <i>[Signature]</i>	NO. OF SHEETS /
G&S FY. COSSIPORE			SHEET NO. /