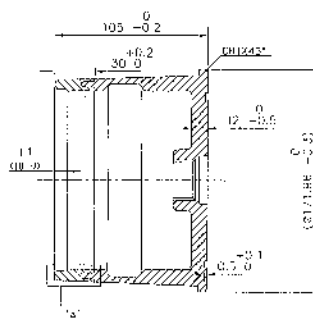
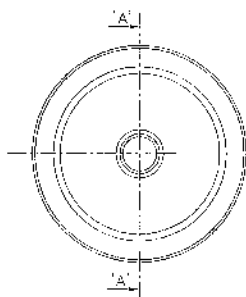


IRW 30 SA

QRC CONVENTIONS APPLY TO ALL SPECIFICATIONS.
 DIMENSIONS ARE IN INCHES.
 UNLESS OTHERWISE SPECIFIED.
 DIM. FOR VERTICAL LINES TO 0.25 IN.

QC 37065-A



SECTION A-A

NOTE:-

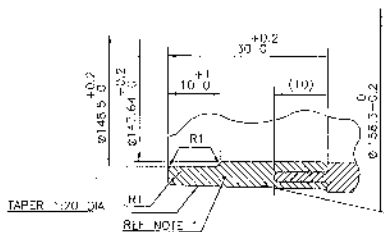
ALTERNATE METHOD FOR
 DETERMINATION OF FLEXIBILITY /
 BRITTLENESS USING OF RUBBER
 MATERIAL TO SPECIFIED ASTM MET-973
 No. D746-551, PROCLURUL B -
 TEST PIECE OF RUBBER MATERIAL
 SIZE 2.5x1.5x1.25 APPROX. BE
 CONDITIONED AT -55°C FOR 30 MIN
 AND SUBJECTED TO BENDING OVER
 A MANDREL OF 10 CM. THE
 THICKNESS OF THE TEST PIECE AND
 OBSERVE VISUALLY FOR CRACKS/
 ABNORMALITY.

MATERIAL:-

SEAL: CQ(A) IRW 239
 TO BE NOT MOULDED WITH SILICONE
 RUBBER TO SPILL OIL 818 CLASS L3 AS
 SHOWN IN DRAWING
 RUBBER HARDNESS 60-55 SHORE 'A'

TECHNICAL REQUIREMENTS:-

CQ(A) 5759 (PROV.)



ENLARGED VIEW AT 'A'

SCALE: 2:1

DESIGNED BY: DATE: AUTHORITY: CHECKED BY: DATE: AUTHORITY: APPROVED BY: DATE: AUTHORITY:		DRAWN BY: DATE: AUTHORITY: CHECKED BY: DATE: AUTHORITY: APPROVED BY: DATE: AUTHORITY:		TITLE: PROJECT: SHEET NO.: TOTAL SHEETS: SCALE: UNIT: MATERIAL: FINISH: TOLERANCE: SURFACE: TREATMENT: PAINT: MARKING: INSPECTION: TESTING: STORAGE: HANDLING: DISPOSAL: REUSE: REPAIR: MAINTENANCE: MODIFICATION: CANCELLATION: OBSOLETE: REWORK: REVISION: APPROVAL: SIGNATURE: DATE: AUTHORITY:		ASSY. DRG: IRW 42 A ARDE 2149 DET No. 2 PRINTED: IRW 30 SA DESIGNED BY: CQ(A) KIRKEE	
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STEEL CUP WITH SEAL