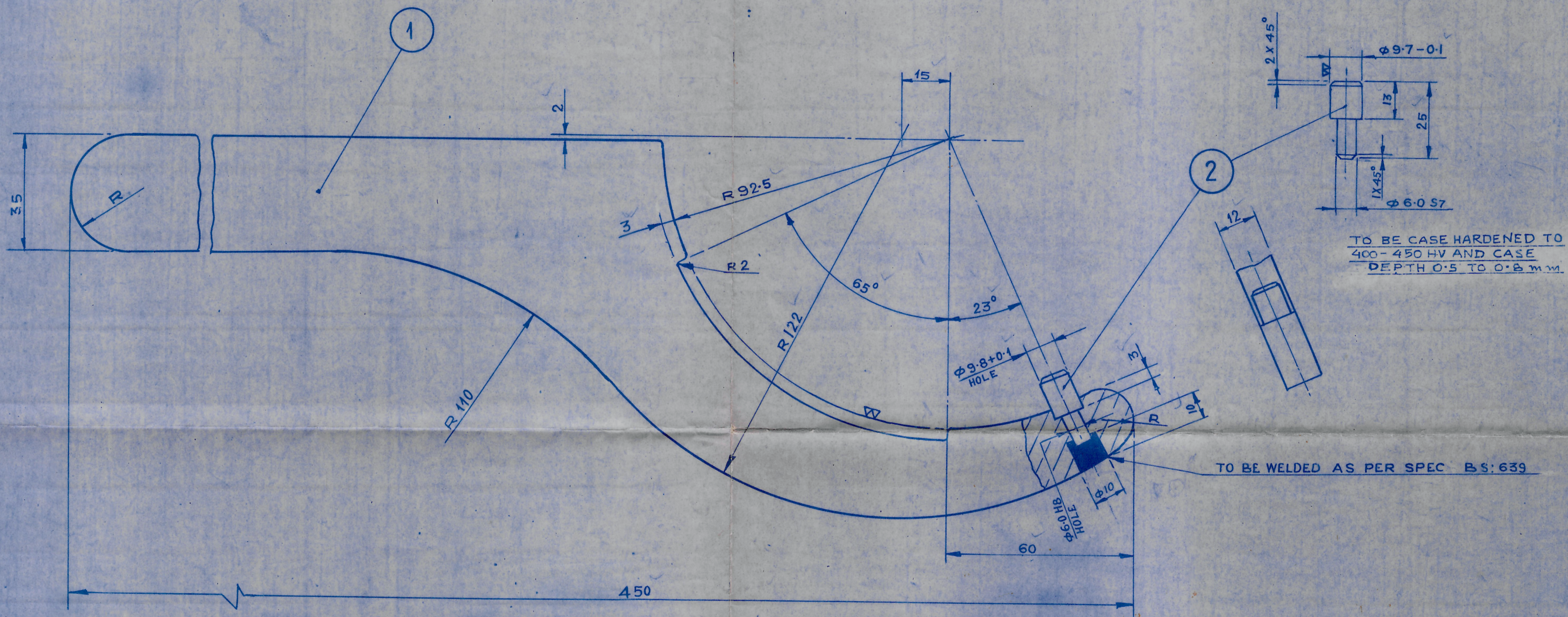


DS CAT. No.  
5120-003122

FOR EXPLANATION OF DIMENSIONING ETC SEE ARDE NOTE  
SHT. 1 DIMNS. ARE IN MM. UNLESS OTHERWISE STATED.

DET. NO.	NOMENCLATURE	MATERIAL	NO. OFF
1	PLATE	IS: 8500-91 Gd Fe 540 IS: 2662-2011 GRADE E410A	1
2	PIN	IS: 4432-83 Gd 13Ni 13Cr 3	1



DATE	AUTHORITY	ZONE	NATURE	SIG AHSP	SIG DO
21-07-88	13687-W		MATL AMENDED		
12-11-03	18819-W		HINDI NOMEN ADDED		
4-10-99	18547-W	D/1-2	HARDNESS NOTE AMENDED		
10-8-99	18537-W		MATERIAL FOR PIN AMENDED		
15-4-98	18432-W	F/1-2	MATL AMENDED		
6-4-90			RETRACED WITHOUT CHANGE		
PREVIOUS DC(U) No. 15962W, 16392W DT. 31-12-85					

DRAWN:-	CHD	ASSY DRG:-
TRACED SK AMRAKAR	CHD G. P. Shukla	DATE:- 25-3-73
C/O MAN	DO	SCALE: 1:1
	FOR CQA(W)	ESTD MASS:-

NOM. SIZE & FIT	DEVIATION
φ 6.0 S7	+0.031 +0.019
φ 6.0 H8	+0.018 0

AMENDMENTS  
DRG SEALED:- 16392 W. 31-12-85 FOR CQA(W)  
MATERIAL:- AS ABOVE  
PROTECTIVE FINISH:- TO BE PHOSPHATED TO SPEC. WPN/GEN/3  
CLASS II TYPE 13 (2)

SPANNER, 40 A      स्पेनर, 40 ए

CQA(W) JABALPUR  
DESIGN No. D6P-TA 7129  
PART No. ICM 1599  
DS CAT No. 5120-003122