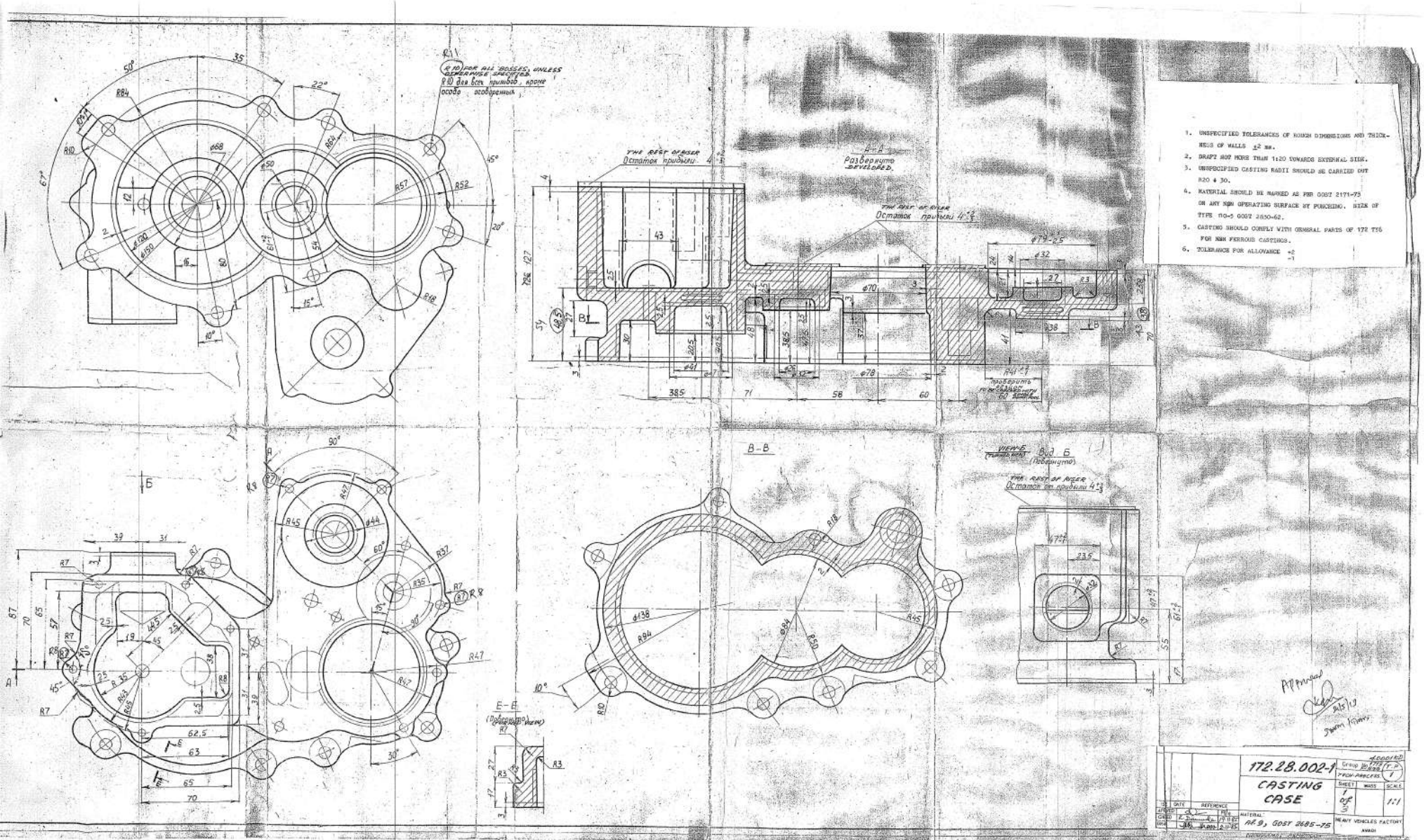
R11
R10 FOR ALL BOSSES, UNLESS OTHERWISE SPECIFIED.
R10 для всех приливов, кроме особо оговоренных.
THE REST OF RISER
Остаток прибыли
A-A
Развернуто
DEVELOPED.
B-B
VIEW-Б
Вид Б
(Повернуто)
E-E
(Повернуто)
1. UNSPECIFIED TOLERANCES OF ROUGH DIMENSIONS AND THICKNESS OF WALLS ±2 мм.
2. DRAFT NOT MORE THAN 1:20 TOWARDS EXTERNAL SIDE.
3. UNSPECIFIED CASTING RADII SHOULD BE CARRIED OUT R20 ÷ 30.
4. MATERIAL SHOULD BE MARKED AS PER GOST 2171-75 ON ANY NON OPERATING SURFACE BY PUNCHING. SIZE OF TYPE ПО-5 GOST 2830-62.
5. CASTING SHOULD COMPLY WITH GENERAL PARTS OF 172 TY6 FOR NON FERROUS CASTINGS.
6. TOLERANCE FOR ALLOWANCE +2 -1
172.28.002-1
CASTING CASE
Group No 1713 2828
TECH-PROCESS
SHEET 1 of 3
MASS
SCALE 1:1
MATERIAL: Al. 9, GOST 2685-75
HEAVY VEHICLES FACTORY AVADI
DATE
REFERENCE
APPROVED
CHECKED
DRAWN
2-11-85