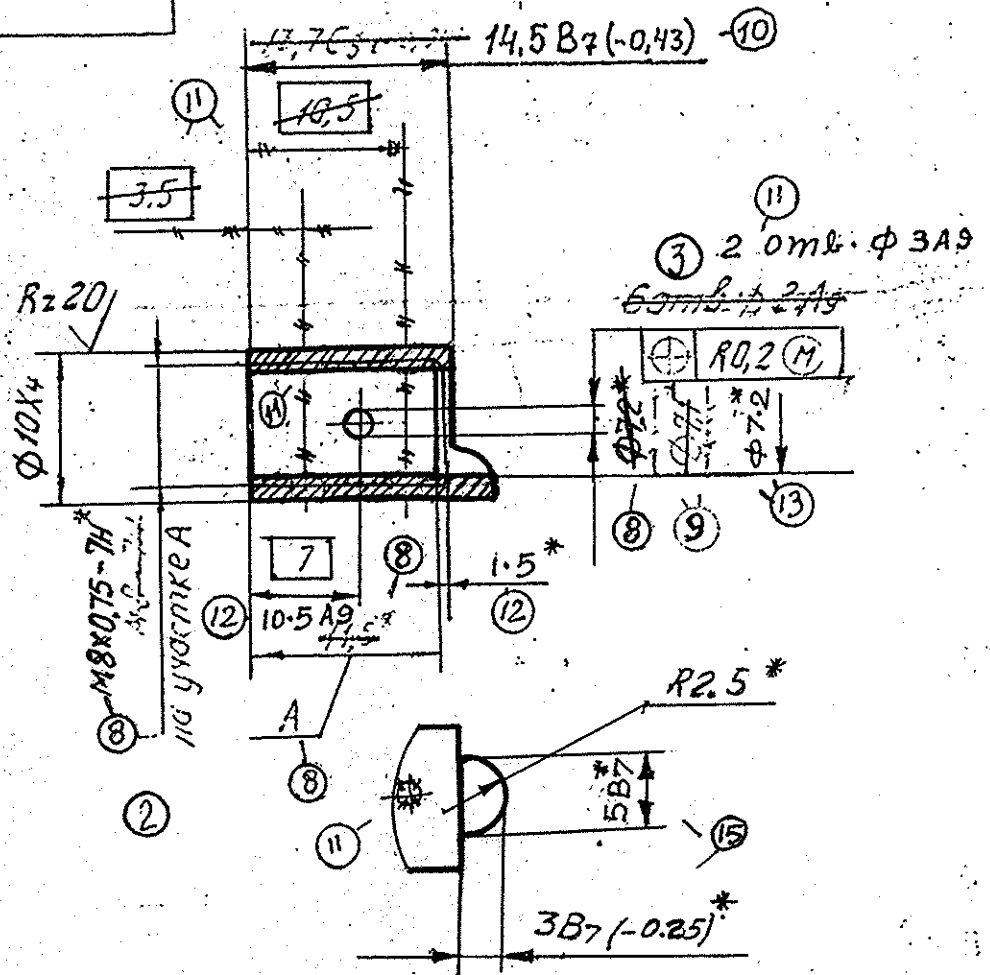


2A42.06.002

Rz 40 / ✓

2A42.06U20



BUSHING

Scale 2:1. Material: steel 30XPA, OCT 3-98-80. Mass: 3 g

- (1) 1. HRC_g 43.5 to 51.5. Test hardness on reference sample
- 2. *Ensure sizes by tools
- 3. Inner corners R≈0.4 mm
- 4. Blunt sharp edges to R≈0.6 mm
- 5. Coating: electroless phosphating, accelerated, with chromate treatment/impregnation with glue БФ-4, OCT 12172-74 one layer
- 6. Stamp K and W on the lot tag

(2) OVER SECTION, A

(3) 2 HOLES

FINAL DRG. FOR MFR. AT OFI

DATE 09-07-91

2A42

DATE DATED

CHECKED

DATE

DATE

DATE

DATE

DATE

DATE

DATE

2A42.06.002

BUSHING
ВТУЛКА

№	ИЗМ.	ИЗМ.	ИЗМ.
		3	2:1

Исх. Исх.об. 1

Сталь 30XPA
OCT3-98-80

15	1128T-88	SCT	11-04-91
13	7327-85	SCT	060188
12	711T-85	SCT	060188
11	648T-85	SCT	060188
10	5324T-84	SCT	180889