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COMPANY PROPRIETARY INFORMATION.  
USE OR DISCLOSURE IN WHOLE OR  
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OF OFB

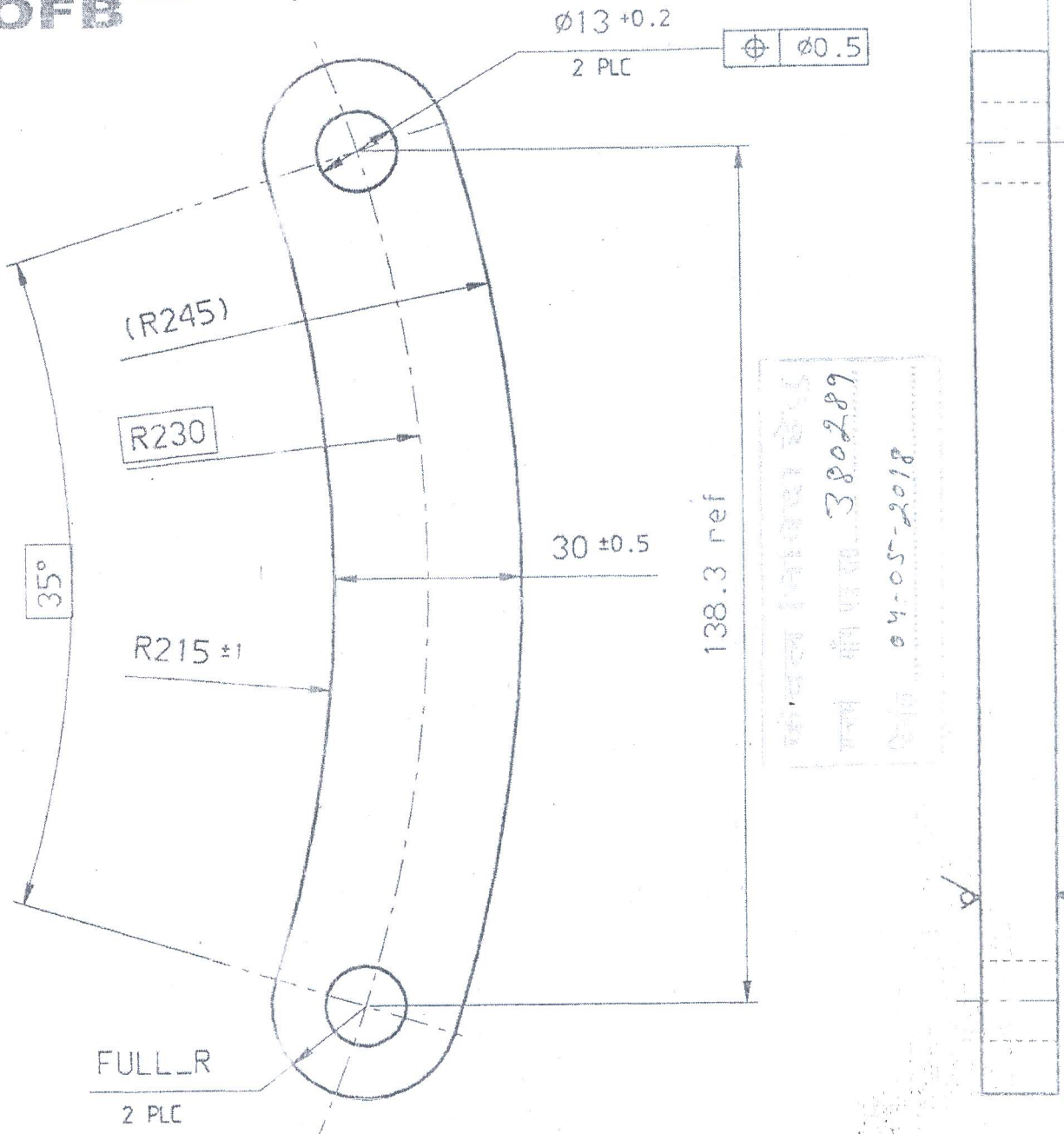
DATE:  
01.01.2007

ALTERNATE/INDIGENOUS MATERIAL SPECN:  
BS: 970 Pt-I: 83 GDE 120 M19. Hot rolled and  
normalized condition.  
(REF: CQA(W) JABALPUR Ln. 3B2402/CQAW/011  
Dt. 12 JULY 2005)

JWM/CDD

(12)

**OFB**



18912-W  
 Dt. 27-5-2005  
 380289  
 04-05-2018

6.3



MACHINING INSTRUCTIONS

UNSPECIFIED TOLERANCES  
FOR DIMENSIONS AND ANGLES  
DIMENSIONS

ANGLES

HEAT TREATMENT

FINISH

MATERIAL

PLATE 12 DIN 1543-st.37-2

D. No. 1944  
Location 01/04/01

18912-W  
Dt. 27-5-2005  
DRAWING SEALED  
CQA (W), JABALPUR

SHARANG 130/155MM\_UG\_OFB\_SLB  
PART NO.

UPDATED  
Sh: \* 1  
of: 1

PREPO	
CHD	
JWM/DC	
APPROVED	
DO/DO	DIR/ODS

ORDNANCE  
DEVELOPMENT CENTRE,  
OFB, KANPUR

PART NO. 161-1490

ASSEMBLY 176-1002

1:1 A4  
SCALE SIZE

NAME LOCKING PLATE