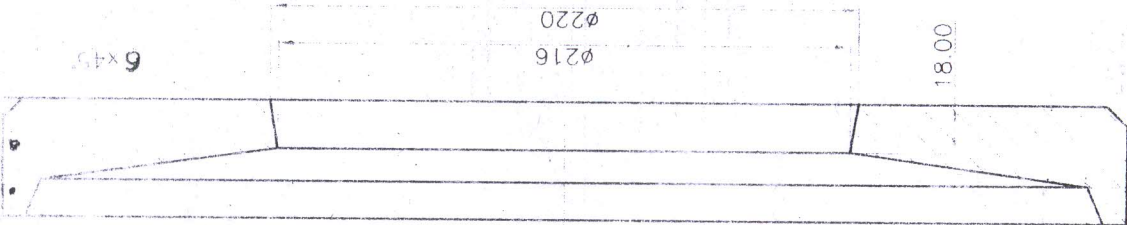
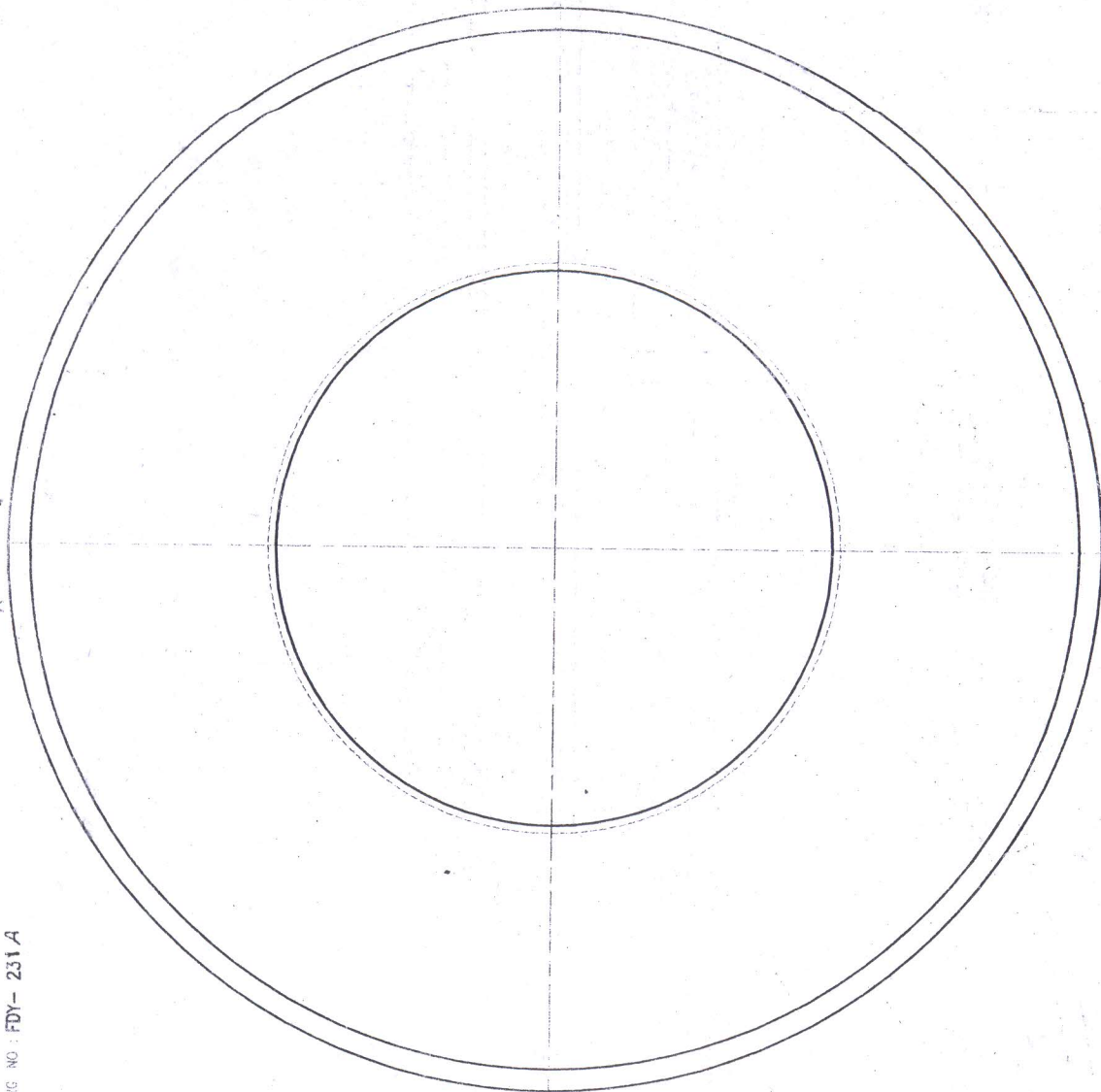


NOTE: GENERAL TOL. AS PER IS:2102. MEDIUM UNLESS OTHERWISE SPECIFIED

DRG NO : FDY- 231 A



COMPOSITION OF N-17 MATERIAL  
 SiO2 - 49.4%  
 CaO2 - 43.5%  
 Al2O3 - 0.3%  
 Fe2O3 - 0.3%

SEC A-A

|                        |            |                                                            |  |
|------------------------|------------|------------------------------------------------------------|--|
| DIMENSIONS ARE IN MM   |            | MATERIAL : N-17                                            |  |
| THIRD ANGLE PROJECTION |            | NOMENCLATURE :                                             |  |
| SCALE - 1              | 2          | DIA 400 TRANSITION<br>PLATE FOR WAGSTAFF<br>CASTING SYSTEM |  |
| 2004                   | NAME       | DRG. NO :                                                  |  |
| DRAWN                  | AMAL       | FDY- 231 A                                                 |  |
| TRACED                 | DATE       | SHEET NO : 1                                               |  |
| CHECKED                | 28-04-04   | NO OF SHEETS : 1                                           |  |
| JMM/GDD                | 2-5-04     | OPERATION :                                                |  |
| DATE                   | 28-04-04   | M/C : ERMAT FURNACE                                        |  |
| DESCRIPTION            | AMENDMENTS | STORE : CASTING                                            |  |
| 102/09                 | 04         | COMPT : BILLET                                             |  |
| 29                     | 09         |                                                            |  |
| 102/09                 | 09         |                                                            |  |
| 29                     | 09         |                                                            |  |
| 102/09                 | 09         |                                                            |  |
| 29                     | 09         |                                                            |  |
| 102/09                 | 09         |                                                            |  |
| 29                     | 09         |                                                            |  |
| 102/09                 | 09         |                                                            |  |
| 29                     | 09         |                                                            |  |

ORDNANCE FACTORY  
 AMBAJHARI

DRG. NO :  
 FDY- 231 A

102/09 04 CHAMFER 6x45° WAS 10x45°  
 DRG. NO. ADV. TO 'A'

SIGN

AMENDMENTS

REV DATE

DESCRIPTION

DATE

DRAWN AS PER 4 PLE, DIMENSIONS CHECKED BY GC-TRIC, DT. 24-03-04