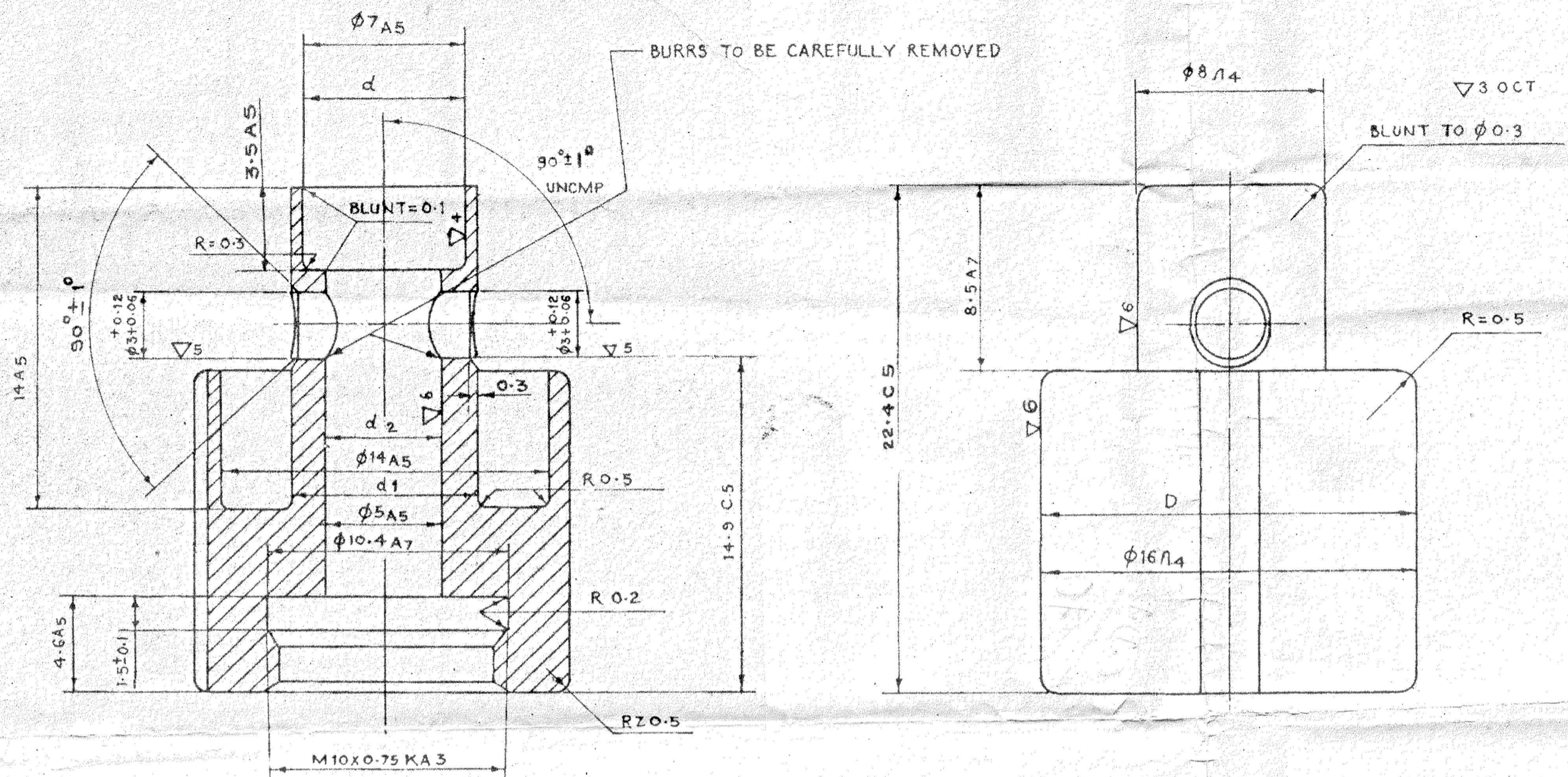


8

616910-E

DCI 28794-A



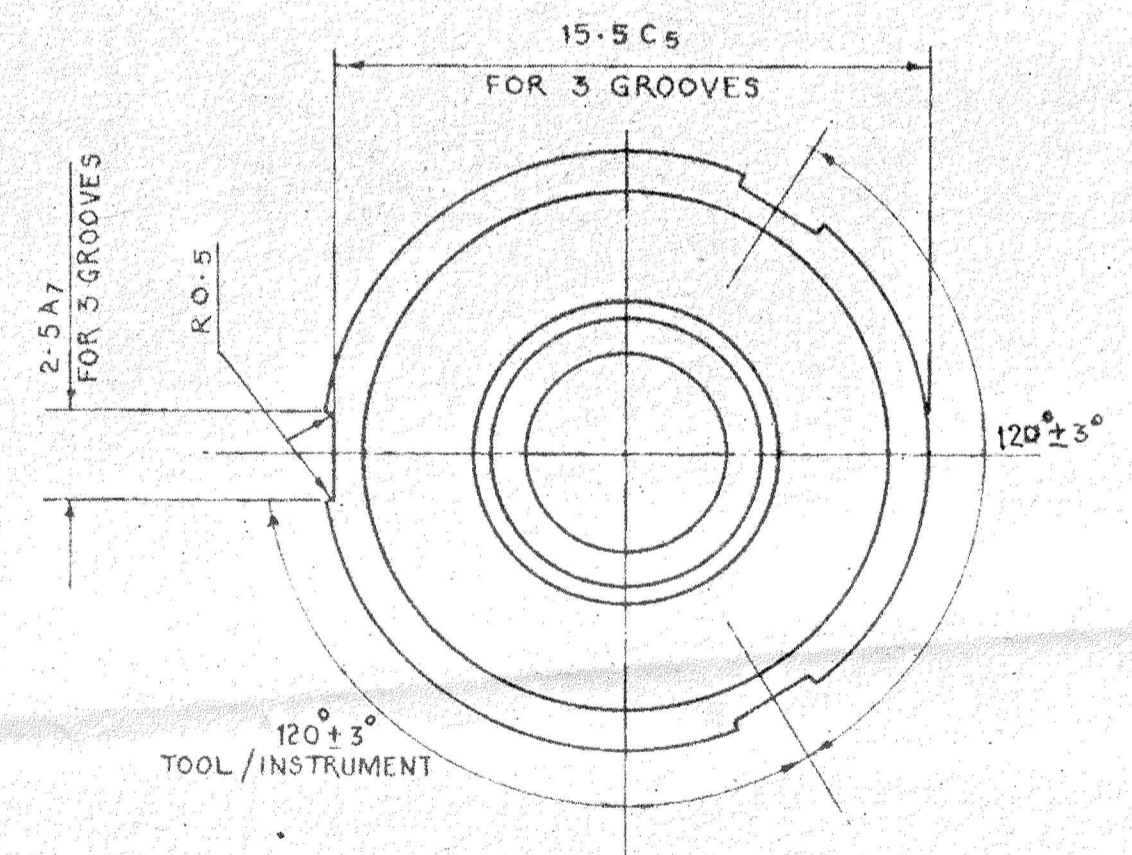
- 1) DIMENSION 8.5 A7 MAY BE REPLACED BY DIMENSION 13.5 B7 FROM THE BOTTOM FACE
- 2) THE DISPOSITION OF GROOVES RELATIVE TO HOLE $\phi 3 \pm 0.12$ MAY BE ARBITERELY FIXED.
- 3) AT THE BOTTOM OF THE ANNULAR GROVE, A PROJECTION OR AN UNDERCUT IS PERMISSIBLE, WITHIN THE LIMITS OF ALLOWANCE ON THE DIMENSIONS 14A5
- 4) $\phi 8A4$ AT A DEPTH OF THE GROOVE OF $\phi 14A5$ TO BE CHECKED ONLY WITH A 'GO' GAUGE.
- 5) THE PART MAY BE MANUFACTURED WITHOUT ANY UNDERCUT ON THE THREAD (FOR THE SECONDVERSION OF PART N° 13) IN THIS CASE THE USEFUL THREAD SHOULD BE MINIMUM 3mm.
- 6) TRACES OF THE CUTTING TOOL ON THE UPPER FACE OF THE CYLINDER $\phi 16A4$ OPPOSITE HOLE $\phi 3 \pm 0.12$ ARE PERMISSIBLE
- 7) LACQUERING TO BEDONE WITH 3 TO 5% SOLN OF SHELLAC LACQUER TY (AY) 4391-54

PROTECTIVE TREATMENT :-

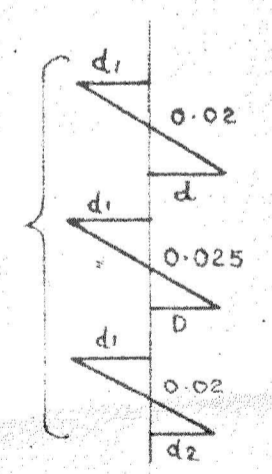
IN INDIA THE COMPONENT TO BE COATED WITH APC NO 222 TO SPECIFICATION NO JSS 1-63-11

MATERIAL :-

BRASS TO SPEC. BS EN 12164
MATERIAL SYMBOL CuZn35 Pb2 COND. R440.



ECCENTRICITY



25-9-12	DC 37317-A	MATERIAL AMMENDED.	AB	BR
17-10-01		SCANNED WITHOUT CHANGE	AB	BR
3-5-90	DC 34858-A	MATL. SPECN. SUPERSEDED.		
11-2-88	DCI 34325-A	D.S.CAT NO ADDED.		
21-4-85	DCI 33748-A	PROTECTIVE TREATMENT NOTE AMENDED		
11-4-83	DCI 33423-A	VERIOUS DIMENSIONS CORRECTED		
25-5-82		TRACED WITHOUT CHANGE		
		PREVIOUS D C'S (1) N° 28794-A, 29221-A, 29306-A, 29486-A, 30445-A, 31022-A & 31383-A.		
DATE	AUTHORITY	REVISION	AHSP D.O. SIGN.	

D.S. CAT NO 1390-000231		
3-016919		
INERTIA SLEEVE		
3		
LETTER	MASS	SCALE
6	B-35	5:1
BRASS IC 53-1		
GOCT 1019-47		

C/D MAN	DRAWN	CHD	TCD	COMP.