

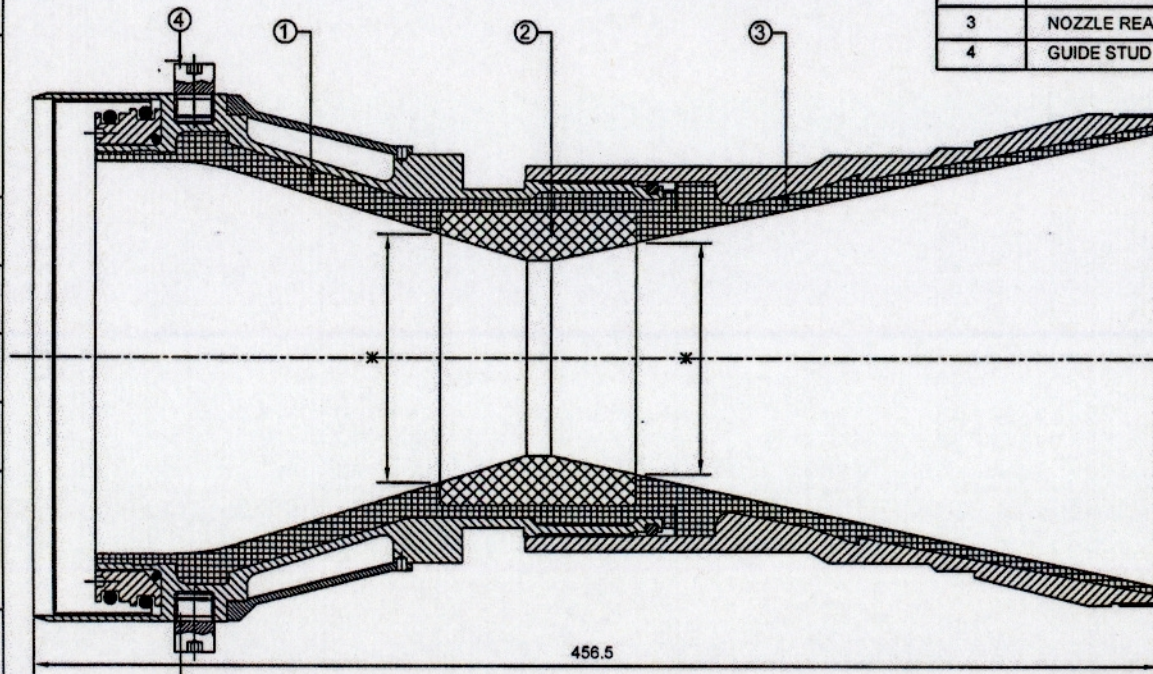
1 2 3 4 5 6 7 8

DRG No 8603 02 01 06 10 000 12DD
 IC SS S SS IC
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GEN TON : MEDIUM CLASS TO IS : 2102
 DRG CONVENTIONS CONFORM TO INDIAN STD. DIM IN mm UNLESS OTHERWISE STATED

LIST OF COMPONENTS					
SL. No	NOMENCLATURE	DRAWING NUMBER			QTY
1	NOZZLE FRONT ASSY	8603	02	01	10 12 000 12DD / 1
2	THROAT INSERT	8603	02	01	10 00 001 00DA / 1
3	NOZZLE REAR (MOULDING)	8603	02	01	10 00 002 12DD / 1
4	GUIDE STUD	8603	02	01	10 00 003 00DB / 2

NOTE:
 1. FEELER GAUGE OF 0.05 mm SHOULD NOT PASS THROUGH THE MATING SURFACE OF GRAPHITE THROAT AND NOZZLE
 2. INTERFACE BETWEEN GRAPHITE THROAT AND NOZZLE AT MARK * SHOULD BE MATCHED SMOOTHLY
 3. ANGLE BETWEEN AXIS OF CONVERGENT AND DIVERGENT CONE SHOULD NOT BE MORE THAN 7 MINUTES AS CHECKED PREFERABLY IN A 3D MACHINE



GUIDE STUD IS TO BE FIXED AFTER ASSEMBLY OF BOTH NOZZLES 180° APART

3	16/05/11	CRC Meeting	Nozzle front assy, Nozzle Rear Drgs. No. changed	A-6,8		
2	22-02-10	PRC NO. 56	Nozzle front assy No. changed	A-6,8		
1	23/11/01	PNK/RKT/PRP/DRG AMEND	FEELER WAS FILLER, MATING WAS MATTING	B-7,8		
R No	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
					SIGN	
DRN	CHD		MATERIAL :			
P K Singh	CSS					
APPD	SRS		PROTECTIVE FINISH			
DATE	FOR DIRECTOR					
SEALED			TITLE			
DATE			NOZZLE ASSY			
SCALE - 1:2	EST MASS					
DESIGN						
AUTHORITY	ARDE					
DRG No	8603 02 01 06 10 000 12DD					
	IC	SS	S	AA	A	C SST
PART No	DS CAT No			AHSP		

Appx-B

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