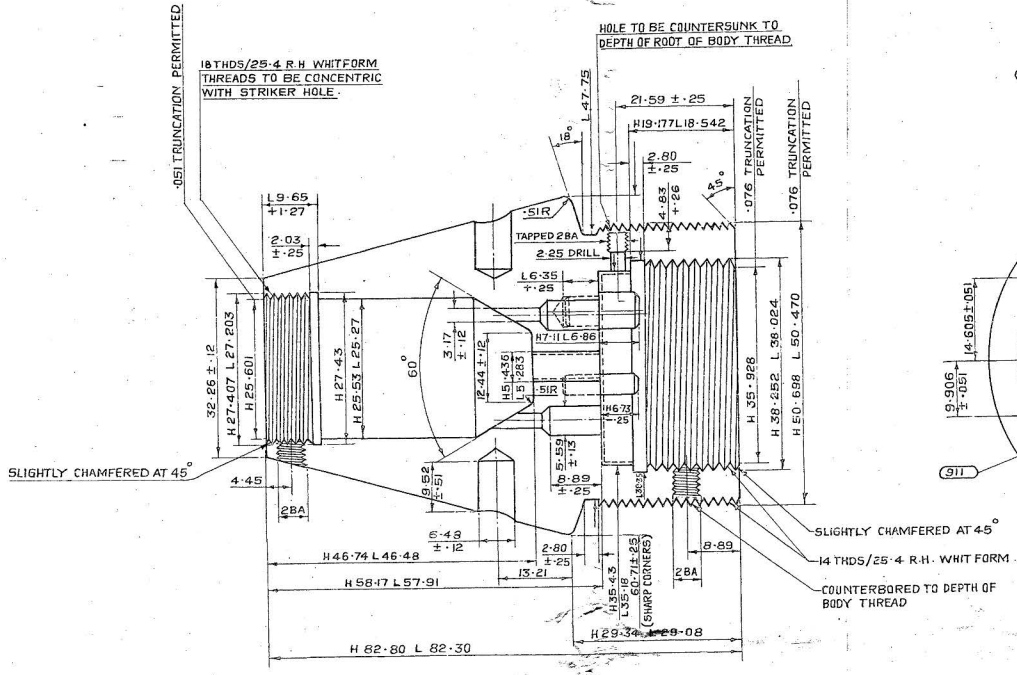
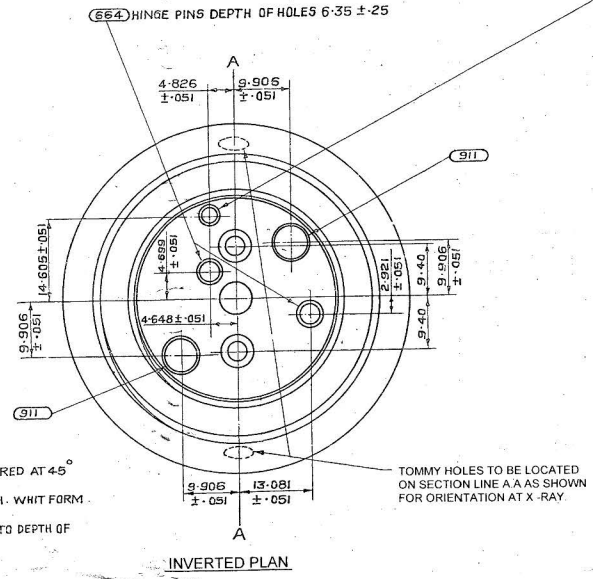


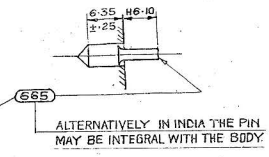
PART Nos
QX 258, QX 1192, QX 1293
D.C.I. 25322-A, 28146-A



SECTION A-A



INVERTED PLAN



THE DIAMETERS OF HOLES FOR PINS IN BODIES WHICH ARE INDEPENDENTLY MANUFACTURED MUST BE WITHIN THE FOLLOWING LIMITS.
HOLES FOR HINGE AND STOP PINS H 3.645 L 3.520
HOLES FOR DISTANCE PINS H 4.572 L 4.547

TO BE LACQUERED EXTERNALLY
QX 1192 TO BE TIN PLATED.
WHERE MARKED THUS ----- TO SPEC. BS 1872 CLASS B DIMENSIONS TO APPLY AFTER PLATING.
QX 258 HAS NO SHUTTER GAUGING HOLE AND IS NOT TIN PLATED.

DATE	AUTHORITY	ZONE	NATURE	SIG.	SIG.
			AMENDMENTS	AHS/P	D.O
6.6.87	34155-A		MATERIAL AMENDED.		
21.10.88	32503-A		MATERIAL AMENDED.		
10-2-75	10c1:31398-A		DRG CONVERTED TO SI UNITS		
20/7/20			RE-TRACED WITHOUT CHANGE		
			PREVIOUS D.C.I. NOS - 25322-A, 26117-A, 28146-A, 29846-A AND 30256-A.	SD/-	SD/-
DRG SEALED:-22-6-32 (L/8347)					

D.O. C.I.(A)

PROTECTIVE FINISH:-
MATERIAL:-
INSPECTION:-
DRAWN:-
ESTIMATED TQSS:-
SCALE:-2/1

ASS'LY. DRG.
INSPECTION:-
DRAWN [] CHECKED [] TRACED []
SD/- IWAGHERE
CHIEF D.MAN. GROUP OFFICER

APPROVED FOR C.I. (A)

DATE DESIGNER'S REF
F.D. 697

PART Nos
QX 258, QX 1192, QX 1293
C. I. (A) KIRKEE

BODY