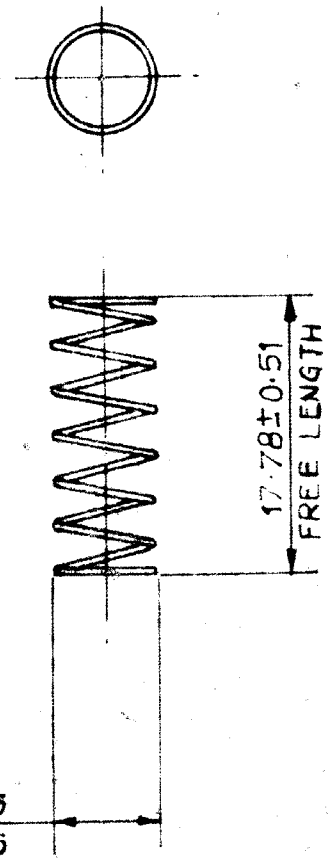


QX 341

PART NO

DIMENSIONS ARE IN mm.



NOTE :-

MAX. SOLID LENGTH 4.57.

DIA. OF WIRE 0.43 ALTERNATIVELY (26 SWG)
0.45 DIA. WIRE MAY BE USED.

NUMBER OF COILS 8 1/2.
TO COMPRESS TO A LENGTH OF 5.59 WITH
A LOAD OF 3.06 N ± 0.27 N.
LAST COIL AT EACH END LAID FLAT.

MATERIAL :-

STEEL WIRE TO SPEC. BS : 5216 : 1991
(AMD 8159 MAY 1994). GRADE HS-3
OR

STEEL WIRE TO SPEC IS : 4454 : PT. I :
1981 (2ND REVISION) GRADE 3 HAVING
UTS 2470 MPa (MIN.)

MATERIAL :-

STEEL WIRE TO SPEC. B. S/1408 - C 1964 RANGE 3,
HAVING ON U.T.S. OF 2470 MPa MIN.

Q) STEEL WIRE TO SPEC. B. S. 5216: 1975

D) HS 3 OF SPEC. IS 4454 PT. 1: 1981 GRADE
3 HAVING UTS OF 2470 MPa (MIN).

PROTECTIVE FINISH: AS GALVANISED OR ELECTROPLATED WITH ZINC
TO SPEC. DTD 903 OR SPEC. IS 1573-1986 (REVISION 2) CLASS FEZN 25
OR WITH CADMIUM TO SPEC. DTD 904 OR IS 1572-1986 (REVISION 2)
GRADE CD 12 FOLLOWED BY CHROMATE PASSIVATION TO DEF. 150
OR IS 1340: 1977 (1ST REVISION).

RNO	DATE	AUTHORITY	REVISION	ZONE	AHSP	D.O.
29-4-03	DC 36897-A		PROTECTIVE FINISH ADDED			
4-9-96	D.C. 36164-A		NOTE FOR MAT. AMENDED.			
30-12-92	D.C. 35434-A		ASSY. DRG. REF. ADDED			
30-8-90			RETRACED WITHOUT CHANGE.			
			PREVIOUS D.C. NOS:- 6UA., 17273-A, 21168-A, 25074-A, 26774-A, 26976-A, 27356-A, 27945-A, 28018-A, 28971-A, 29959-A, 30659-A, 30973-A, 33211-A AND 34130-A.			

DRG. SEALED:- 16-1-45.

QRN.	CHD.	TRD. RCD	COMP.	ASSY. DRG.
				1QX35GE, 1QY41GE, 1QX33GE
C.D MAN	D/C D.O.	SCALE:-	EST. MASS:-	
APPD.		GAUGE SCHD:-	DATE:-	
FOR CQA(A)				DESIGNER'S REF
MATERIAL:- AS ABOVE				F.D. 1241
PROTECTIVE FINISH:-				PART NO
				QX 341
				D.S. CAT NO
				AHSP:- C.Q.A. (A). KIRKEE

SPRING