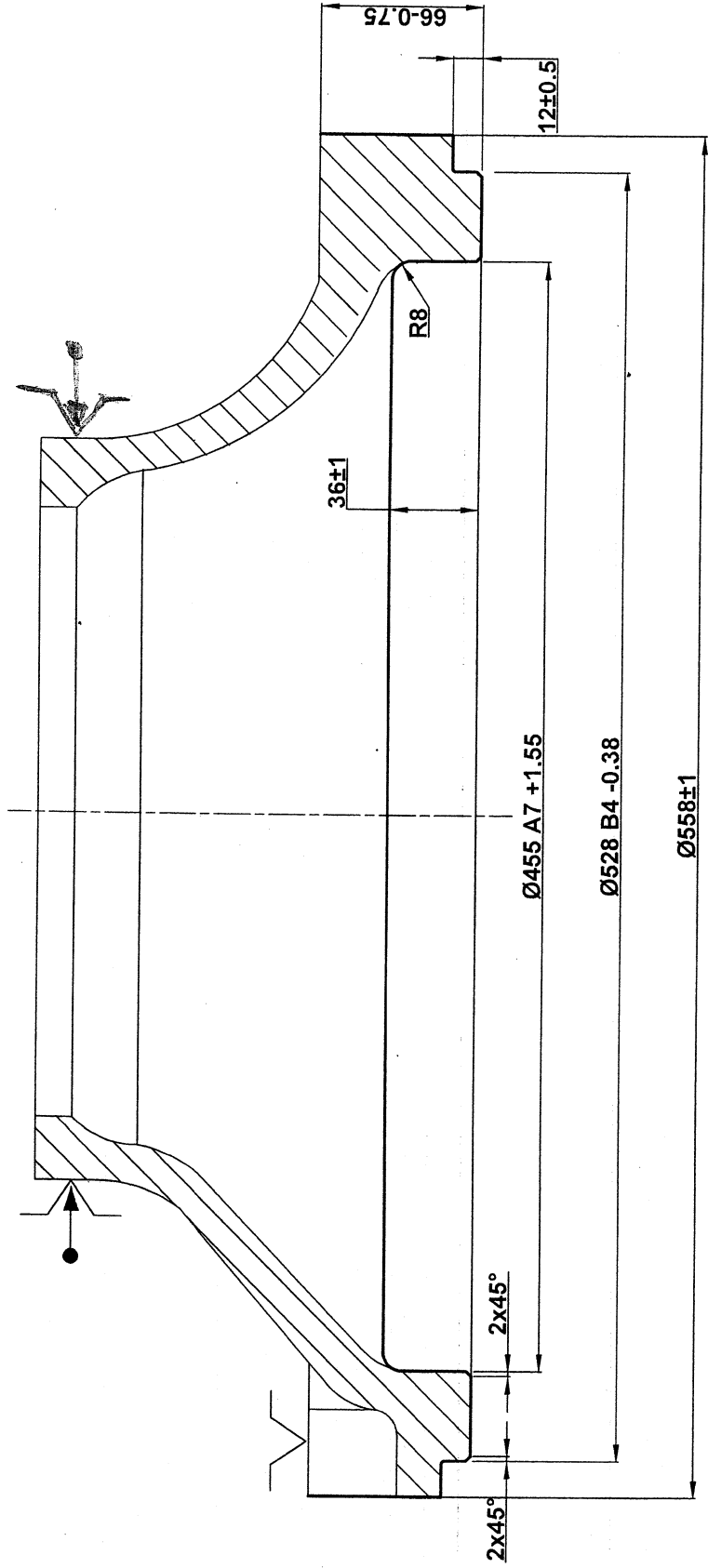


VTC
AT

S



NOTE : ALL DIMENSIONS ARE IN MM

DRG NO. : 172.54.002 (CUP & SLEEVE)	
OPN NO. : 05 - TURNING - 1	
MATERIAL : STEEL 32 X 06	
HARDNESS : DIA OF IND 3.8 TO 4.1 MM	
SHEETNO. :	NOT TO SCALE

gulla

Nov

S. Parameswaran
23/11/18

IMRAN KHAN / AWM

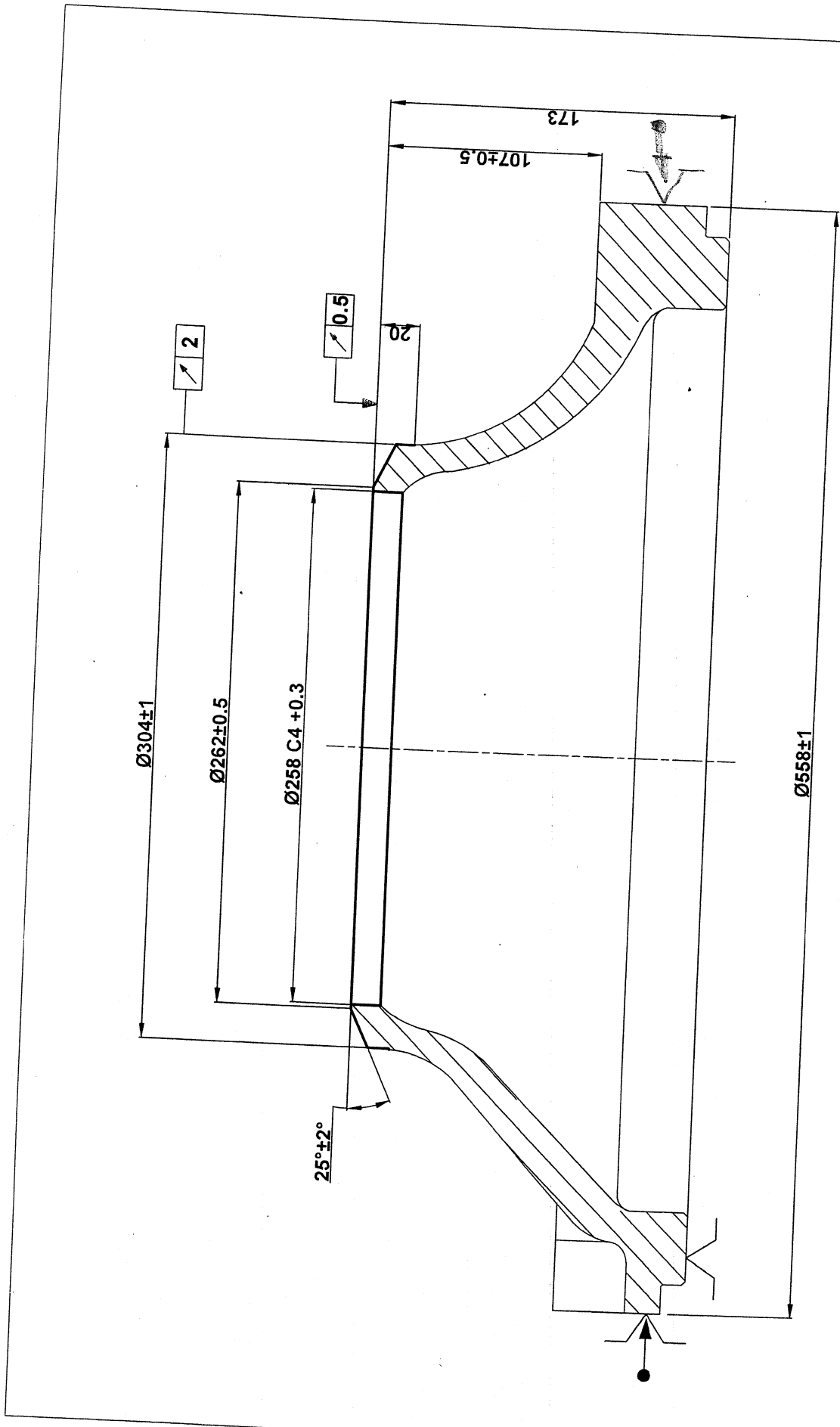
P. NADAMUNI REDDY / HOS

S. PARAMESWARAN / JWM

APPROVED

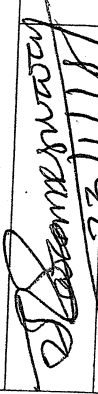


CHECKED

PREPARED



NOTE : ALL DIMENSIONS ARE IN MM

DRG NO.	: 172.54.002 (CUP & SLEEVE)
OPN NO.	: 10 - TURNING - 2
MATERIAL	: STEEL 32 X 06
HARDNESS	: DIA OF IND 3.8 TO 4.1 MM
SHEETNO.	:

 S. PARAMESWARAN / JWM PREPARED	 P. NADAMUNI REDDY / HOS CHECKED	 IMRAN KHAN / AWM APPROVED
		NOT TO SCALE