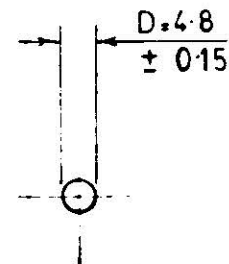
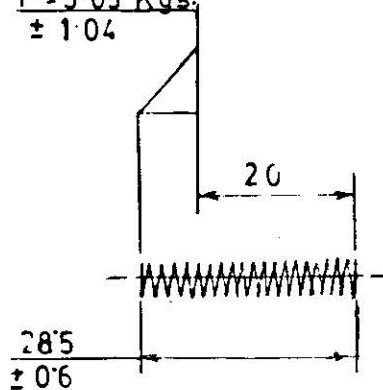


926200-0985

ON
D.S. CAT.

DIMNS. ARE IN m.m.

 $P = 5.63 \text{ Kgs.}$
 ± 1.04
**NOTICE FOR USER :-**

WHEN IN USE, A COMPRESSIVE STRAIN MAY CONVENIENTLY BRING THIS SPRING TO 25.88 BECAUSE PROVIDED DIM. ARE SO THAT ITS STRENGTH BE ALWAYS AS HIGH AS POSSIBLE.

1. WIRE DIAMETER: 0.9 ± 0.01
2. MINIMUM NUMBER OF COMPLETE COILS: 16
(AFTER GRINDING INDICATED AT NO. 5)
3. MAXIMUM SOLID LENGTH: 17
4. HELIX: LEFT HAND OR RIGHT HAND
5. THE END COILS HAVE TO BE GROUND (SEE NO 2)
6. CHECK DIA. D MAX. BY MEANS OF A RING, THE THICKNESS OF WHICH IS 10 mm.

DC No. 27018-SA, DT. 27-01-2017; MATERIAL AMENDED

11-6-2002	25393-SA	RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH		<i>Shree</i> CD	<i>Mand</i> DAC
26-4-2000	24704-SA	PROFORMA CHANGED, NEG. RE-TRACED AND DRG. RE-SEALED AS A RECORD OF RECEIPT.		<i>gala</i> CD	<i>Rem</i> DAC
		PREVIOUS DC. NO. 15605-SA, 17599-SA, 21287-SA AND 21688-SA.		COPY	COPY
DATE	AUTHY.	BRIEF RECORD	ZONE	I/C, D.O.	G.O.

SEALED :- D.C. NO 25393-SA DT. 11-6-2002

SIG N.

DRN.	CHD.	TRD. <i>Hehatyee</i>	COMP. <i>M. Banerji</i>	AHSP. CQA(SA), ICHAPUR.
SCALE: 1:1		EST. MASS		ASSY. 1005-006644
DT. 26-4-2000	<i>Aniso</i> I/C, D.O.	APPROVED. DT.		
		NEG. RE-TRACED		
MATERIAL :-	IS: 4454 PT-1: 2001 GRADE DH. 0.9mm.			
HT/ HARDNESS :-	THE SPRING AFTER COILING ARE TO BE STRESS RELIEVED AT 260°C FOR 15 MINUTES.			DGNR'S REF.
PROTECTIVE FINISH :-	PHOSPHATE TO SPECN. JSS:0465-01:1988 CLASS II (ACCELERATED), OIL FINISH.			PART NO. 2125
NOMENCLATURE :-	SPRING, CATCH BUFFER BODY			DRG. NO. A 2262
				D.S. CAT. NO. 5360-002926