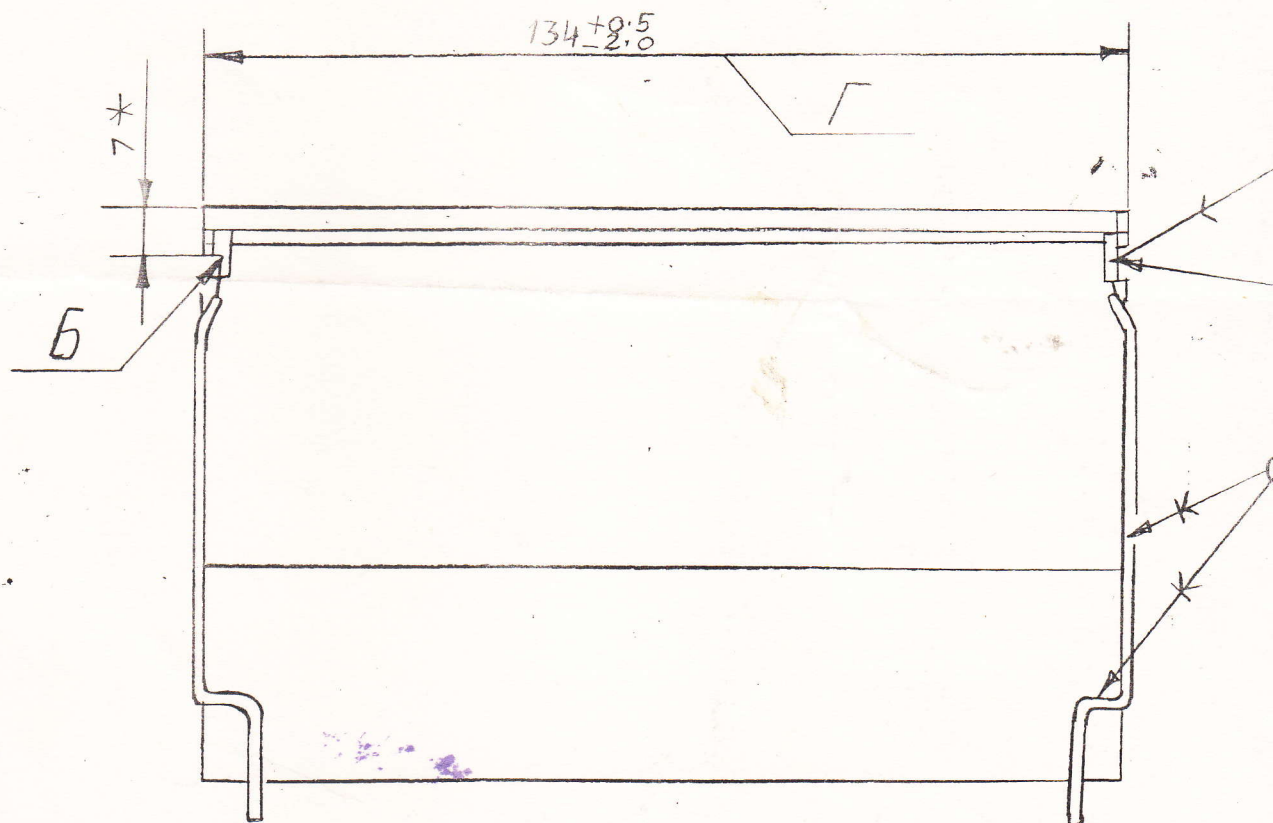




1. PASTE THE PLATE ITEM-1 TO PRISM ITEM-5 WITH CURRENT CONDUCTING COATING IN
DISPLACEMENT OF PLATE IN RELATION TO PRISM WITHIN THE LIMITS OF TOLERANCE FOR
DIMENSIONS Γ AND Δ IS ALLOWED
2. AFTER PRESSING CUT THE FILM PROJECTING ALONG THE CONTOUR OF PLATE AND PRISM
3. INSULATION-RESISTANCE BETWEEN CURRENT CONDUCTING COATING AND VARNISH
COATING OF PRISM: SHOULD BE AT LEAST 100 M OHM
4. SOLDER THE WIRE TO BUSBARS USE SOLDER T3---1.5 ПОС-61 GOST 21931-76
SOLDERING SHOULD BE ACID FREE AS PER HO-010-001
5. COAT BUSBAR ENDS PROJECTING BEYOND PRISM AND SOLDERED JOINTS WITH
PREGMENTED VARNISH HY-62 OCT6-10-391-84
6. CEMENT 88 CA TY 38-1051760-87
7. RESISTANCE OF CURRENT CONDUCTING COATING OF PLATE MEASURED
FERMINALS A AND B — 111 ± 6 OHM
8. * DIMENSION FOR REFERENCE
9. OTHER TECHNICAL REQUIREMENT AS PER TY 3-3834-78

S. NO.

HL

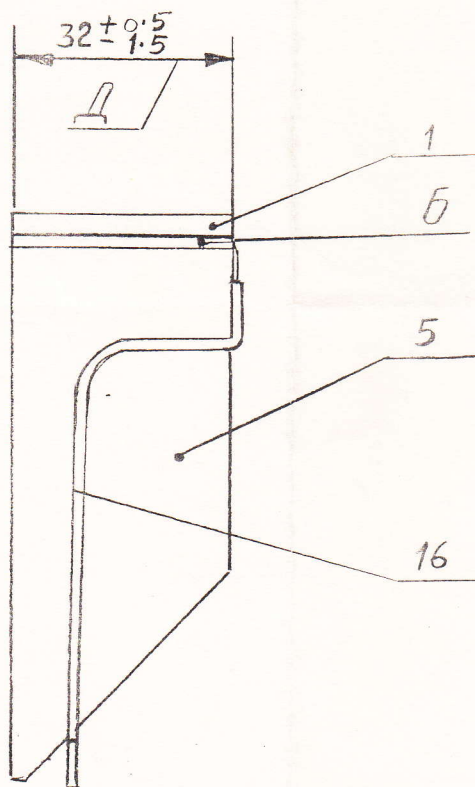
ASS

n.4

A

n.6

ARD



VETTED
IC USER

ITEM	DESCRIPTION	NO.OFF	MATERIAL
LIST OF PARTS			
FOR GENERAL MANAGER			
ORD. CABLE FACTORY CHANDIGARH			
AMENDMENTS	DT.SIG.	DRN	TCD
		CKD	JWM/Q.A
MTL			
SCALE 1:1			
DATE 30-3-2012			
DRG No AY 5935035			

EATING PRISM
SEMBLY DRAWING