

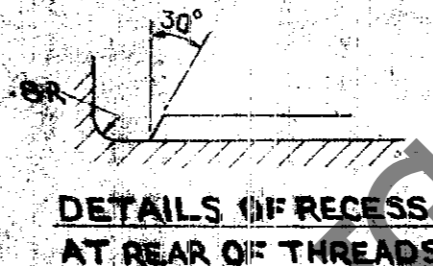
DRAWING NO.  
**ARM 1172B14**

FOR EXPLANATION OF DIMENSIONING ETC. SEE I.S. 696

FOUR HOLES TO BE WITHIN  $\pm 0.27$  OF THEIR TRUE GEOMETRICAL POSITION RELATIVE TO THE  $\text{H}59.44$  DIA

DIAMOND TO BE STAMPED IN POSITION SHOWN

TAPPED 2B.A.



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**NOTES:-**

THE FOLLOWING DIAMETERS MUST BE CONCENTRIC WITHIN  $\pm 0.25$   
 (a) EXTERNAL & INTERNAL THREADS (b) EXTERNAL THREADS & EXTERNAL SURFACES (c) INTERNAL THREADS & INTERNAL SURFACES  
 ◆ INDICATES AN ADDITIONAL ALLOWANCE FOR FLATTENING ON CREST OF THREADS AS  $-0.07$  MM. ON DIA.  
 ✱ DIMENSIONS AFTER VARNISHING

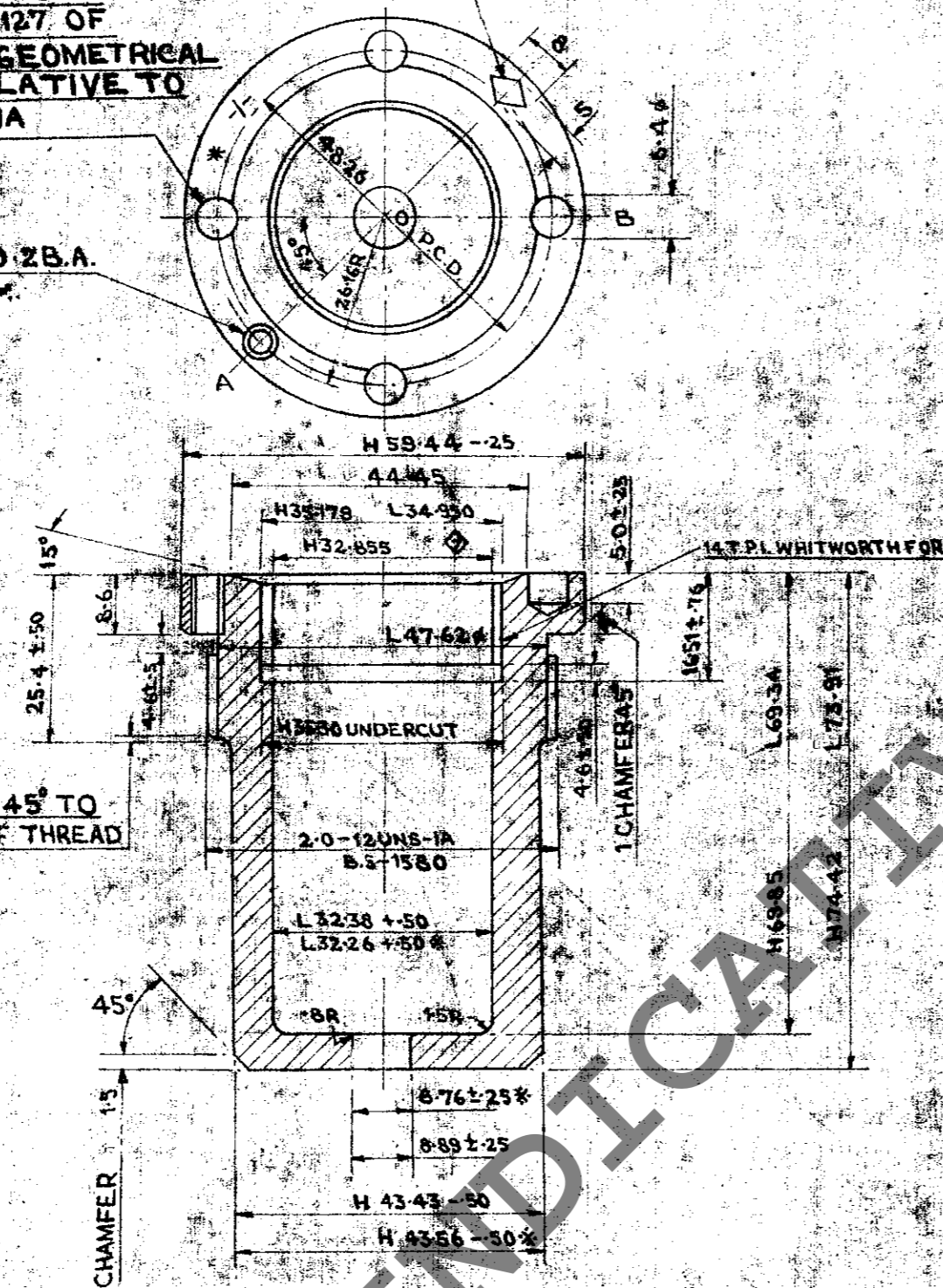
**FINISH:-**

MACHINE ALL OVER  
 TO BE PHOSPHATE TREATED TO IS: 3618 & B. EXTERNAL & INTERNAL SURFACES TO BE COATED WITH VARNISH & STOVING AMMUNITION TO SPEC. IND/ME/674 (b) METRIC (2 COATS). THREADS TO BE FREE FROM VARNISH & COAT WITH LUTING THINNES (APC 10) TO SPEC. JSS 1-68-09  
 TO BE STAMPED ON FLANGE IN 3 TYPE

**MANUFACTURERS INITIALS**

- DATE OF MANUFACTURE, MONTH & YEAR (Eg. 11/60)

CHAMFER AT  $45^\circ$  TO MINOR DIA. OF THREAD



SECTION AOB

Note:- These Drawings are only for reference. Actual drawings may be different and shall be issued at the time of procurement.

R.NO.	DATE	ZONE	BRIEF RECORD	INITIAL
3	24-11-79	-	AMENDED VIDE AL. 367	
2	19-1-73	-	RETRACED & AMENDED VIDE AL. NO. 185	
1	11-9-63	-	ORIGINAL ISSUE	

DATE	INITIAL	DIMENSIONS ARE IN MM.
DGN.	-	MATL. SPEC.
DRN.	INS/DR	STEEL IS: 1570 C 20
CHD.	P.N.C	IAF SEC. REF. NO.
TCD.	L.S.	ASSY. DRG. NO. ARM 1172 E 21
COMP.		DRG. SCHD. NO. ARM 1172 / ARM 1172 / ARM 1172
SCALE	1:1	TITLE -
TOL. TOLERANCE EXCEPT WHERE OTHERWISE STATED IN 13		<b>DETONATOR HOLDER</b>

**D. T. D. & P. (AIR)**  
 MINISTRY OF DEFENCE

APPROVED *[Signature]*  
 DRAWING NO. **ARM 1172B14**

TOT