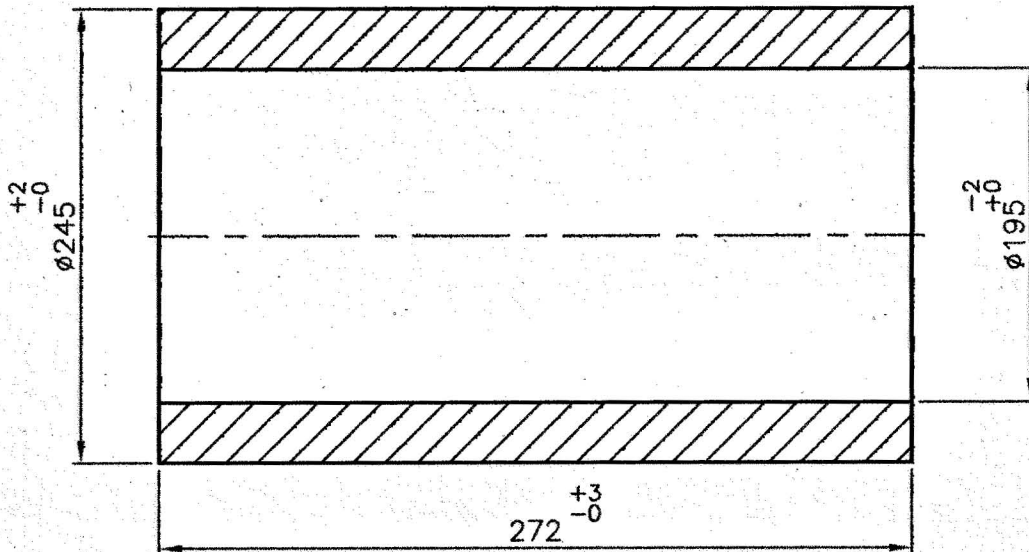


DRG.NO. FS-2700B

A M E N D M E N T S

UN TOL. DIMNS. AS PER MEDIUM CLASS TO IS:2102

REV	DATE	DESCRIPTION	SIGN
A	16-3-07	NOTE NO. 4 ADDED. D.A. NO. 76/2007.	<i>[Signature]</i> ANM/RD
B 185 2013	23-10-13	HARDNESS 210-240 BHN WAS 210-230 BHN. DRG. ADV. TO 'B'	<i>[Signature]</i> DGM/RS



PREFORM SHOULD BE-

- 1) PROOF MACHINED
- 2) HARDENED & TEMPERED.

HARDNESS MUST BE WITHIN 210-240 BHN TO BE CHECKED AFTER HEAT TREATMENT.

NOTES:

- 1) REMOVE ALL SHARP EDGES AND CORNERS.
- 2) THE ULTRASONIC TEST SHOULD BE CONDUCTED ON LONGITUDINAL AND TRANSVERSE DIRECTION FOR DETECTION OF FLAWS IF ANY FOR ROLLED/FORGED BAR AND TEST REPORTS SHOULD BE SUBMITTED.
- 3) PREFORM TO BE SUPPLIED IN HEAT TREATED, ULTRASONICALLY TESTED CONDITION.
- 4) **INSPECTION OF BLANKS TO BE CARRIED OUT AS PER CLAUSE 10-1'S SL. NO. 3 TO 5 OF SPECIFICATION NO. ARDE/SPECN/PINAKA/RKT-01.**

DIMENSIONS ARE IN mm			MATERIAL	ROLLED/FORGED	<b>ORDNANCE FACTORY AMBAJHARI</b>
THIRD ANGLE PROJECTION			SAE 4130 STEEL BAR TO ESR GRADE		
SCALE - NTS			NOMENCLATURE		
			<b>PREFORMED BLANK</b>		
2006	NAME	DATE	<b>PINAKA ROCKET</b>		DRAWING NO.
DRAWN	RKD				<b>FS-2700 B</b>
TRACED					SHEET NO. - 1
CHECKED	<i>[Signature]</i>	07/10/06			NO. OF SHEETS - 1
JWM/CDD	<i>[Signature]</i>		M/C:	OPERATION -	COMPT: <b>MOTOR TUBE</b>
APPRD	JGM/FS	<i>[Signature]</i> 07/10/06	STORE	(ARDE DRG.NO.8603 02 01 04 00 001 000B)	