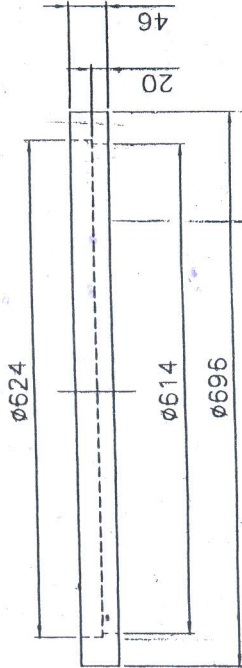
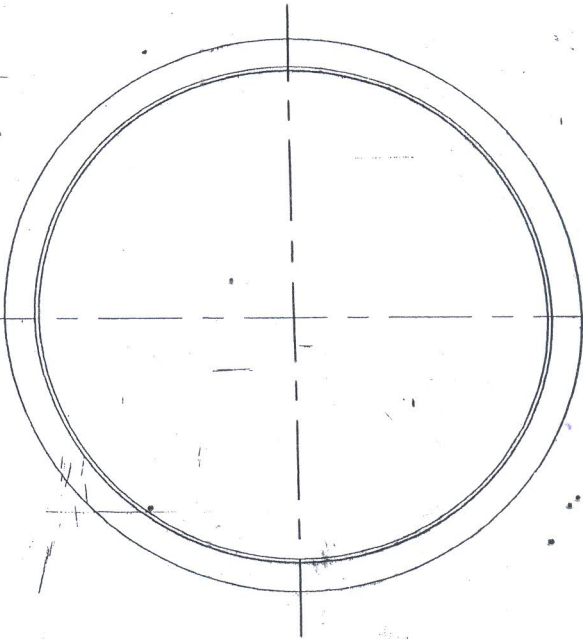


BLANK DRAWING



NOTE:

1. STEEL - SAND CASTING.
2. UNSPECIFIED LIMIT DEVIATIONS ARE AS PER IS: 11166.
3. DRAFT - 2° MAX.
4. ALL DIMENSIONS ARE IN mm.
5. BLOW HOLES ARE NOT ALLOWED.

(B) -6- MATERIAL:

STEEL - CASTING TO IS: 2644 - 79, GRADE 3, CS 840

(B) 7- ALTERNATE MATERIAL:

STEEL BS: 970 Gr: 817 M40 (EN24)

(B) 8- FOLLOWING PHYSICAL PROPERTIES ADDED:

BLANK SIZE: $\phi 696 \times \phi 614 \times 6 \text{mmTHK}$

a) TENSILE STRENGTH: 102 Kg/mm² (min)

b) ELONGATION: 11% (min)

c) HARDNESS: 250 - 310 BHN.

QTY/VEH 1
 USED ON 645-01-7300-1

16/07/2018
 APPROVED BY: [Signature]
 7 NO. MATERIAL WAS ALTERNATE
 MATERIAL. NOTE ADDED.
 8 NO. TECH. NOTE ADDED.
 IN TECH. NOTE SAND CASTING WAS INVESTMENT CASTING
 USED ON COLUMN AMENDED

ISSUE / APPR. NATURE OF AMENDMENT

DRG. NO: 645-01-7313-1C/AB

APPROVED BY: [Signature]	DATE: 22/08/2018	
DRWING BY: [Signature]	DATE: 22/08/2018	
NAME	SIGN	DATE

PROPRIETARY INFORMATION CONTAINED IN THIS DOCUMENT IS PROPRIETARY TO ORDNANCE FACTORY, MEDAK (OFMS). ANY USE, REPRINTING, ASSIGNMENT OR DISCLOSURE IN WHOLE OR IN PART IS SUBJECT TO THE PRIOR WRITTEN CONSENT OF THE GENERAL MANAGER, ORDNANCE FACTORY, MEDAK.
 DATE: 22/08/2018

BLANK, LOWER RACE RING (CASTING DRAWING)	SHRIMP NO SCALE	WEDGE
ORDNANCE FACTORY MEDAK		
HIRD	ANGLE	PROJECTION