


PRE-QUALIFICATION/ TECHNICAL ACCEPTANCE CRITERIA FOR OPEN TENDER ENQUIRY FOR "BASE, CASTING DRG NO.Y17411A-00 Material. Aluminum Alloy A357.0 T6 PER AMS-A-21180CL 12 QUALITY REQUIREMENT AS PER AMS STD.2175 CLASS 4 GRADE D,HEAT TREATMENT ACC.TO AMS STD 2771-T6 (LF No.7049174111) AGAINST OFT TENDER ENQUIRY NO.L82VA54513 DT.11/06/2021

- I. All vendors can participate against this tender enquiry.
- II. Firm should be OEM/Manufacturers
- III. Firm should have suitable infrastructure for Manufacturing, Inspection and Testing facility to manufacture this tender item. Firm must submit documentary proof to substantiate the same
- iv. The firm should be used the drawings are for tendering purpose only.
- v. The components should be manufactured and supplied strictly as per the details indicated in the Drgs. with your own material.
- vi. The firm should ensure quality & dimension as per OFT/QMI/SRCG/RM/Y17411A-00 Dt.24/06/2021.
- vii. **Firm must submit documentary proof to substantiate the same.**
- viii. **Firm must have the following facility to meet OFT requirement and confirm the same with documentary proof along with Technical bid itself. If the firm is not having this facility, the offer will be rejected.**
 - a. Firm should have facility for manufacturing casting made through Aluminum sand castings.
 - b. The firm should have spectrometer for checking controlling metallurgy for each lot.
 - c. Firm should have Electric /induction melting furnace at least for 500 kgs.
 - d. Firm should have Degassing equipment.
 - e. Firm should have Heat treatment furnace.
 - f. Firm should have Pouring feeders cutting machine.
 - g. Firm should have Sand preparation and sand cleaning machine.
 - h. Firm should have facilities for Sand blasting.
 - i. Firm should have Mould polishing facilities.
 - j. Firm should have NDT facilities for inspection of castings.
 - k. F Firm should have skill, experience and infrastructure in sand Casting weight minimum 12 kgs/job.
- ix. The firm should submit documentary proof in support of financial capability (Balance sheet for last 3 years)
- x. Prospective vendor may visit OFT during visiting hours (09:30 AM to 16:00 hrs) from Monday-Friday with prior intimation to see the items before quoting and satisfy themselves for manufacturing of the same in case of placement of development order.
- xi. Firm to submit the **Process schedule** along with **Quality Plan**. In the absence of the same, technical bid will be treated as non responsive and offer will not be processed.
- xii. Vendors who meet the above criteria will only be registered.
- xiii. **Registration requirement for Vendor:**
 - a. **Registered vendor for the tender item at OFT :** Submit copy of Registration certificate and comply in the technical bid.
- xiv. **Non Registered Vendor for the Tendered item at OFT :**
 - a. Firms are requested to submit online vendor request registration Form & Fees through online along with all supporting documents to be uploaded through our website URL: www.ofb.gov.in heading under Procurement Online Vendor Registration before closing the technical bid and comply in the technical bid. The detailed procedure as follows;-

- b. Firms who are not registered with OFT / Sister Ordnance Factory for this particular item should look for the item in Website and they should fill up the vendor request registration form (VRRF) through online mode. For online Vendor Registration filling, vendors may visit our website URL: www.ofb.gov.in.
- c. After filling online VRR form and before clicking submit button, the VRR Fees should be paid as follows:-
- d. The applicable fresh registration/additional item registration fees are as under:
- | | | |
|---|---|--------------|
| 1. Large Scale Industries | : | Rs. 10000.00 |
| 2. Medium Scale Industries | : | Rs. 5000.00 |
| 3. Small | : | Rs. 3000.00 |
| 4. Micro | : | Rs. 2000.00 |
| 5. Authorization Dealers/Stockiest/Sole Selling Agents. | : | Rs. 3000.00 |
| 6. For Profile updation of registered vendor | : | Rs. 1000.00 |
- e. VRR fees also to be made through ECS to OFT account. The details of OFT bank A/c No and IFS code etc are available in payment section at the end of online VRR Form. After making payment, vendors should enter the UTR details in the NEFT Column and Bank name and date. Now click submit button which is the end of online VRR Form filling process. Take printout of online filled VRR Form. OR
- f. The Firm should submit online VRRF and VRRF fee against AVR (Advance Vendor Registration) published in the website www.ofb.gov.in before TOD (Tender Opening Date). Documentary proof for submission to be submitted.
- g. The scanned copy of online filled VRR form & Fee/ addendum request should be uploaded with technical bid submission against the particular tender in **GeM portal**.
- h. Vendors registered for the tender item with sister ordnance factories but not registered with OFT also to comply the registration requirements mentioned in para 9(c).
- i. Deviation from TE terms and condition should be clearly highlighted otherwise it will be presumed that there is no deviation from TE condition
- j. The firm offer without the documentary evidence for the above will be technically rejected.


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