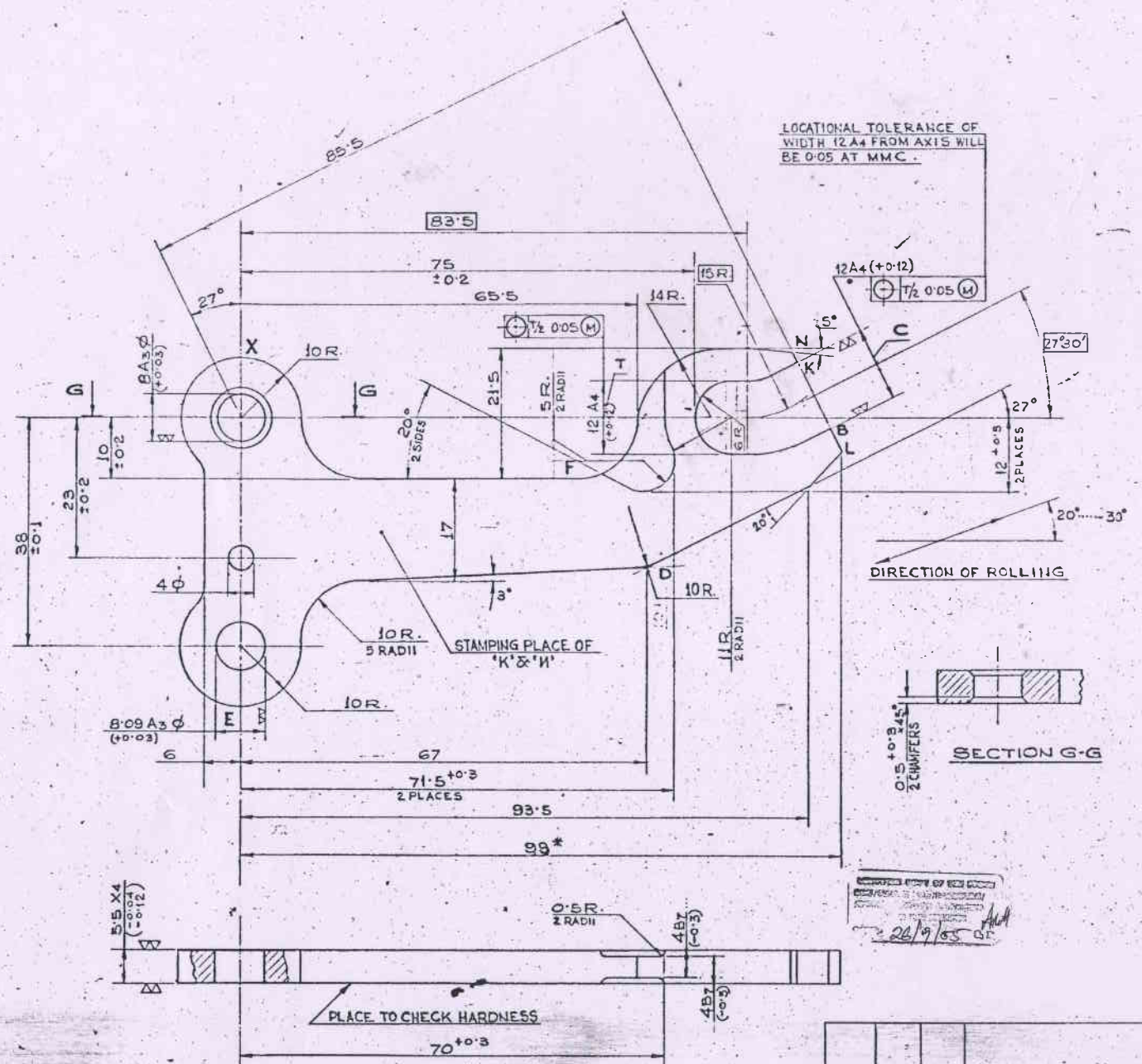

1. DRAWING CONVENTIONS CONFORM TO IS : 696.
2. MATERIAL :- STEEL 30XPA OST 3-98-80.
3. ALTERNATE MATERIAL :- STEEL 30XH2MϕA OST 3-98-80 OR STEEL 30XH2MϕA GOST4543-71.
4. MATERIAL FOR INDIA. :- ~~BS 970 Pt.1-1983 Gr. 826M31 OR~~ IS : 5517-1993 DESIG. 31 Nt.10, Cr.3, Mo.6 WITH RESTRICTION OF 'S' & 'P' CONTENT UPTO ·025% MAX. FOR EACH. LRS-63mm
5. HARDNESS :- 43 - 49 HRC.
6. * DIMENSION IS FOR REFERENCE.
7. SHARP EDGES SHOULD BE BLUNTED TO 0·2 mm RADIUS.
8. TOLERANCE ALONG THE CONTOUR B, L, D, E, X, F, N, K, IS ±0·2 mm.
9. ALL TOLERANCES FOR LINEAR DIMENSIONS, WHICH DETERMINE THE NOMINAL POSITION OF AXES ARE BASED ON MMC PRINCIPLE.
10. AFTER HEAT TREATMENT, DIMENSIONS 'C' 'T' SHOULD BE 12·2 mm MAX.
11. NON-MERGENCE ON THE SURFACE OF GROOVE 'C' 'T' IS NOT ALLOWED.
12. COATING :- CHEMICAL ACCELERATED PHOSPHATING, OIL FINISHED.
13. PROTECTIVE FINISH FOR INDIA :- PHOSPHATE TO SPECN. JSS-0465-01-1988 CLASS II, OIL FINISH.
14. STAMP 'K' (DIMENSIONAL ACCEPTANCE) AND 'H' (HARDNESS CORRECTNESS).
15. SURFACE FINISH :- AS PER IS : 3073-67, WHERE NOT SPECIFIED SHOULD BE ▽.
16. OTHER TECHNICAL REQUIREMENTS ARE AS PER 6011 TY SPECIFICATIONS.

A 6029

AUTH	DATE	ZONE	BRIEF RECORD	SIG.
26990-SA	12.12.16		MATERIAL AMENDED 01.03.17	
24820-6A	7.9.2000		MATERIAL FOR INDIA AMENDED	
21493-SA	12-12-91		DRAWING REVISED RE-DRAWN AND PROV. RE-SEALED	
			PREVIOUS DC(N) Nos. 18902-SA, 20116-SA, 20621-SA, 20745-SA, & 20815-SA.	COPY

	DATE	NAME
DGN.		
DRN.		S.K.P
CHD.		
TRD.		
COMR		

DT. 12.12.91 / C.D.O

SCALE - 2:1

SEALED PROV. DC(N) No. 18902-SA, DT. 11.4.86.

ASSY. D.S. CAT. No. 1005-007419

MATERIAL :- AS STATED

DIMENSIONS ARE IN MILLIMETRES

LEVER REMOTE CONTROL FEED BELT

CQA(SA) ICHAPUR

APPROVED DT. 4.1.86. (NEG. PREPARED)

DESIGNER'S REF. 6011 6-29

D.S. CAT. NO. 1005-007447