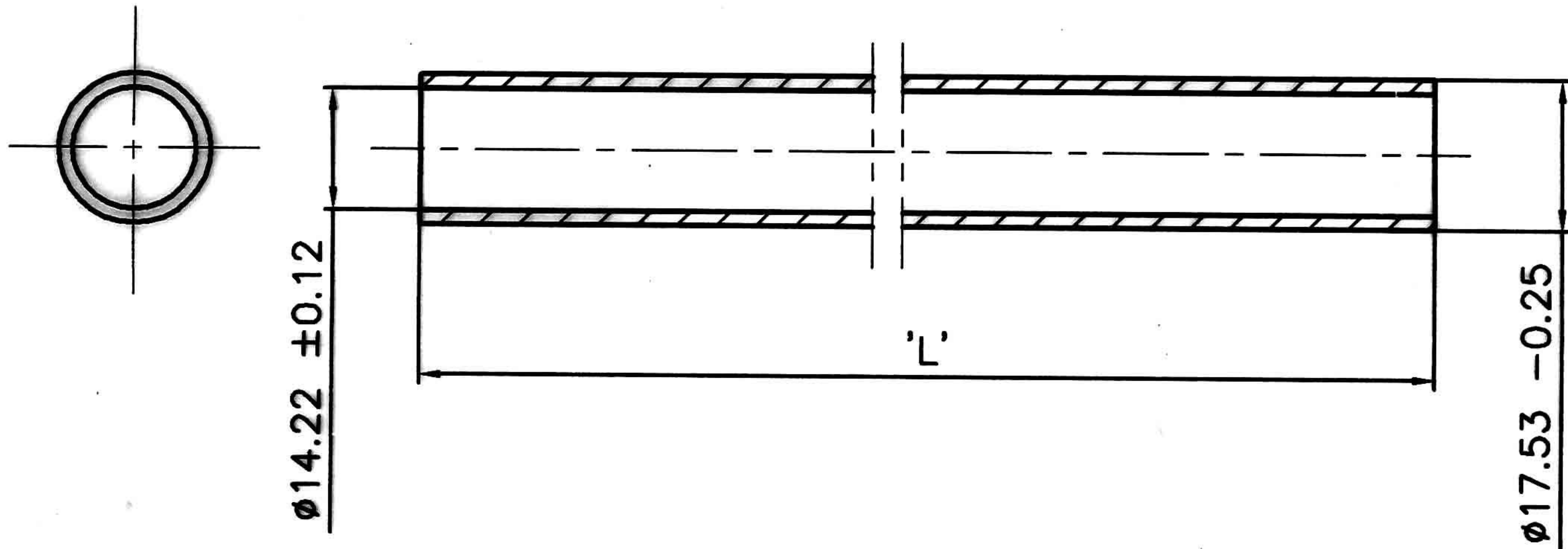


ALL DIMNS. ARE IN mm



MATERIAL :-

BRASS TO SPECN. BS : 2871 : Part 2 : 1972

DESIG. : CZ 126 CONDITION M (STRESS RELIEVED)

OR

JSS 9535-02 : 1995 (REVISION NO.-1)

UNANNEALED AND STRESS RELIEVED

OR

IS : 407 : 1981 (THIRD REVISION) (RA 1991)

GRADE CuZn30As CONDITION HD

NOTE:- 1. 'L' LENGTH OF TUBE 470 mm.

(a) 2. THE TUBING MUST BE SUBJECTED TO AN INTERNAL HYDRAULIC PRESSURE OF 55.13 MPa TO ENSURE MATERIAL IS FREE FROM CRACKS, PERMANENT SET AND OTHER DEFECTS.

D.A. NO. 22/09 DT. 25/08/09 S. Any JWM/EDU	(b) 470mm WAS 475mm ± MULTI- PLE OF. UPTO LENGTH 1.9m TO 3.8 m.	SCHEDULE NO :		COMPT. :- MAGAZINE FOR PRIMER 18A	STORE DRG NO.:- IQX 192
D.A. NO. 14/08 DT. 24-04-08 S. Any JWM/EDU	(a) NOTE:- 2 ADDED. AS IT IS MENTIONED IN STORE DRG.	SCALE-1:1	PROJECTION THIRD ANGLE	TUBE FOR MAGAZINE IQX 192	
		DRAWN BY : <i>[Signature]</i> 21/01/08			
		CHECKED BY : <i>[Signature]</i> 21/01/08			
		APPROVED BY : <i>[Signature]</i> 21/01/08		DRG. NO. :- M-10583B	
DT. & SG.	DESCRIPTION	CONCURRED BY JWM/FUZE		M/C :	NO. OF SHEETS : 1
AMENDMENTS	DATE 21-01-08	SIGN. <i>[Signature]</i>	GSF COSSIPORE		SHT. NO. : 1

(b) Amended vide JWM/FS L.Np. 107/033/Pr-18A/09-10 dt. 21-07-09