

CV Norms For Buckle Aluminum 38mm & 25mm Black Anodised

[Specification no. CQA (GS)/US/324. Except for size and attached relevant Drawing.]

ITEM	END USE	MINIMUM QUALIFYING MPC	MANUFACTURING PLANT & MACHINERY		TEST EQUIPMENTS		REMARKS
			ESSENTIAL	DESIRABLE	ESSENTIAL	DESIRABLE	
Buckle Aluminum 38mm & 25mm Black Anodised	Bag Kit universal	1,50,000 Pcs	Die Cutting/Shear cutting Machine	—	Vernier Caliper	Heat Treatment	—
			Mechanical/Hydraulic Press			Tensile testing facility as per IS 1608	
			Suitable Dies		Bend testing facility as per IS 1599		
			Equipment for Marking		Cupping testing facility as per IS 10175		
			Anodizing Facility		Local Thickness testing of Black Anodized material facility	Chemical Analysis of Aluminum	
						Corrosion resistance testing facility as per IS 5528	
						Adhesion of Coating testing facility either by filling or punching method	

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