



MANUFACTURER GET THE APPROVAL OF SAMPLE SUPPLIED BEFORE BULK PRODUCTION.

DIMENSIONS GIVEN ARE SUITABLE FOR HARD ANODIC COATING

MATERIAL: AL7075 WITH T6 CONDITION

DIMENSIONS ARE IN MM.
SHARP CORNERS SHOULD BE BLUNT TO R0.5
IMPORTANT DIMS. MARKED THUS ⊕
INFORMATION MARKED THUS † TO BE MARKED ON.
UN TOLERATED DIMS. ARE AS PER IS: 2102(MEDIUM)

HGS/ASST.

UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED DRAWINGS AT THIS DATE
25.05.2021
DESIGN & DRAWING OFFICE
ORDNANCE FACTORY, TRICHIRAPPALLI - 620 016.

PART NO.	DESCRIPTIONS	NO. OF	MATERIAL	TREATMENT	REMARKS
1	RECTANGULAR PART				SCALE 2:1
	SUB: (BEFORE HA COATING)				
	FOR: SIGHT ASSY. GROUP				STOCK DRG. NO. 30P 4004 *
	DRW: 40mm MFL				OPERATION NO.
	CHECKED: [Signature]				
	HGS/DRG: [Signature]				
	NON DRG: [Signature]				
	DWG/DRG: [Signature]				
	NO. OF SHEETS: 1				
	NO. OF SHEETS: 1				
	DATE: 29/01/2021				
	APPROVED BY: [Signature]				
	ORDNANCE FACTORY TRICHIRAPPALLI - 16.				