

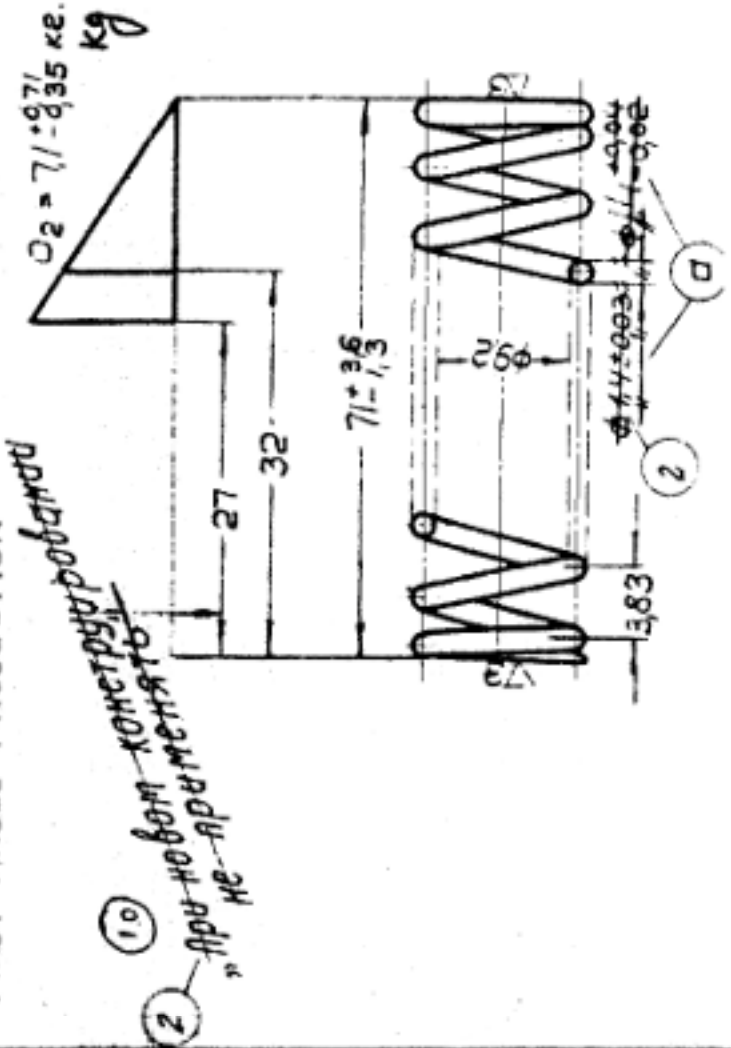
AS1230-16



916-446  
515-0000-K

ID = 185  
01-02-02

FIRST ANGLE PROJECTION



10

2

kg

18814-W HINDI NOMENCLATURE ADDED  
22-10-03

1. Straightened length of wire  $L = 670$  mm.
2. Spring coiling right hand.
3. Number of operating coils  $n = 18$
4. Total number of coils  $N_1 = 20$
5. Diameter of checking rod  $D_r = 8.5$  mm.
6. Diameter of checking sleeve  $D_s = 13.45$  mm.
7. Specifications for manufacturing, testing and accepting spring HB 358-43, gr. III
8. Twist tension with coils contacting and testing into account  $W$  coefficient 1.19  $R_s = 93$  kg/mm<sup>2</sup>
9. Shear modulus  $G = 8200$  kg/mm<sup>2</sup>

ALT INDIGS MATL:- STEEL WIRE GRADE 4 CODE 'M' TO BS 5216-75 OR GRADE 3 TO IS 4454 - Pt-1:81

1706804 PEG, COLLING CANCELLED  
7-5-91

18814-W	24-90	DSCATN. ADDED	DRG SEALED PROV	22-4-85
---------	-------	---------------	-----------------	---------

Handwritten notes and signatures at the bottom of the page.

DSCAT NO		5360-002353		DSCAT No		A5 1230-16	
17B42-W		ALT INDIGS MATL ADDED.		SHEET		MASS	
29.12.93		19/1/94		1 of 1		0.008	
ISSUE DATE		REFERENCE		SCALE			
APPROVED		19/1/94					
CHECKED		19/1/94					
DRAWN		K.P. Prasad					
MATERIAL: WIYE II-1-4 GOST 9389-75				C.Q.A(AVA)AVADI			

ESOME

553

