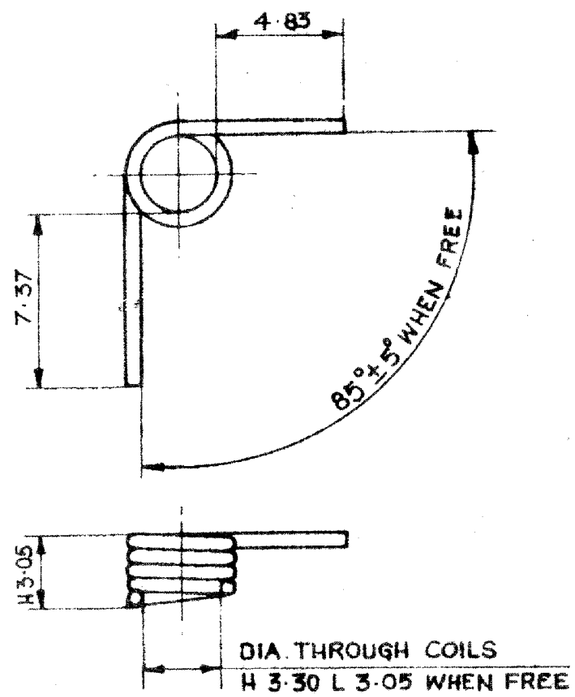
PART Nº	DRG. CONVENTIONS CONFORM TO IS: SPECIFICATIONS. DIMENSIONS ARE IN mm
QX 344	

TOL. ON UNTOL. DIMENSIONS
FOR ONE DECIMAL PLACE ± 1·3
FOR TWO OR MORE DECIMAL PLACES ± 0·13

D.C.I. 6 U.A, 17273-A, 20073-A.



DIA. OF WIRE Nº (26 S.W.G.) H 0·47 L 0·43 DIA.
NUMBER OF COILS 4 1/4.

MATERIAL:-

STEEL WIRE TO SPEC. B.S 5216: 1991 HS 3
OR SPEC. IS 4454 PART 1: 1981 (2ND REVISION) GRADE 3.
HAVING UTS OF 2470 MPa (MIN.)

PROTECTIVE FINISH:-

GALVANISED OR ELECTROPLATED WITH ZINC TO SPEC DTD 903 OR SPEC IS 1573-1986 (REVISION 2) CLASS Fe Zn 25 OR WITH CADMIUM TO SPEC DTD 904 OR IS-1572-1986 (2ND REVISION) GRADE Cd 12 FOLLOWED BY CHROMATE PASSIVATION TO DEF 130 OR IS: 1340-1977 (1ST REVISION)

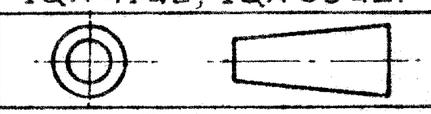
R.Nº	DATE	AUTHORITY	REVISION	ZONE	AHSP	D.O. SIG.
	8-8-03		SCANNED WITHOUT CHANGE			
	29-3-96	D.C. 36103-A.	ASSY. DRG. Nº IQX 79 GE ADDED.			
	22-8-94	DC 35781-A	NEW MASTER COPY SEALED IN SUPERSESSION OF THE EXISTING DILAPIDATED COPY			
			~~NEW COPY OF DRG. SEALED IN SUPERSESSION OF THE EXISTING SEALED DILAPIDATED MASTER COPY BEARING SAME DRG. NO.~~			
	4-5-94	DC 35704-A	DRG. FORMAT BOX ENTRIES AND PROTECTIVE FINISH ADDED MAT. & SPEC. AMENDED			
	30-12-92	D.C 35434-A	ASSY DRG. REF. ADDED.			
	29-8-88		RETRACED WITHOUT CHANGE.			
			PREVIOUS D.C.'S (1) Nº 8:- 6 U.A., 1245 U.A., 17273-A, 20073-A, 21168-A, 26774-A, 26976-A, 27356-A, 27945-A, 28018-A, 29959-A, 30649-A, 30973-A, 33211-A AND 34130-A.			SD/-

DRG. SEALED:- 4-1-39.

DRN.	CHD.	TRD. RCD	COMP.
C.D'MAN	O/c D.O.	SCALE:- 4:1.	
		EST. MASS:-	
APPD.	FOR C.Q.A.(A)	GAUGE SCHD:- I-471	
		DATE:-	

MATERIAL:- AS ABOVE.
PROTECTIVE FINISH:- AS ABOVE

ASSY. DRG. - IQX 35 GE, IQX 41 GE, IQX 33 GE.



DESIGNER'S REF. F.D. 1246

PART. Nº QX 344

D.S.CAT Nº. NOT APPLICABLE.

AHSP:- C.Q.A.(A). KIRKEE

SPRING