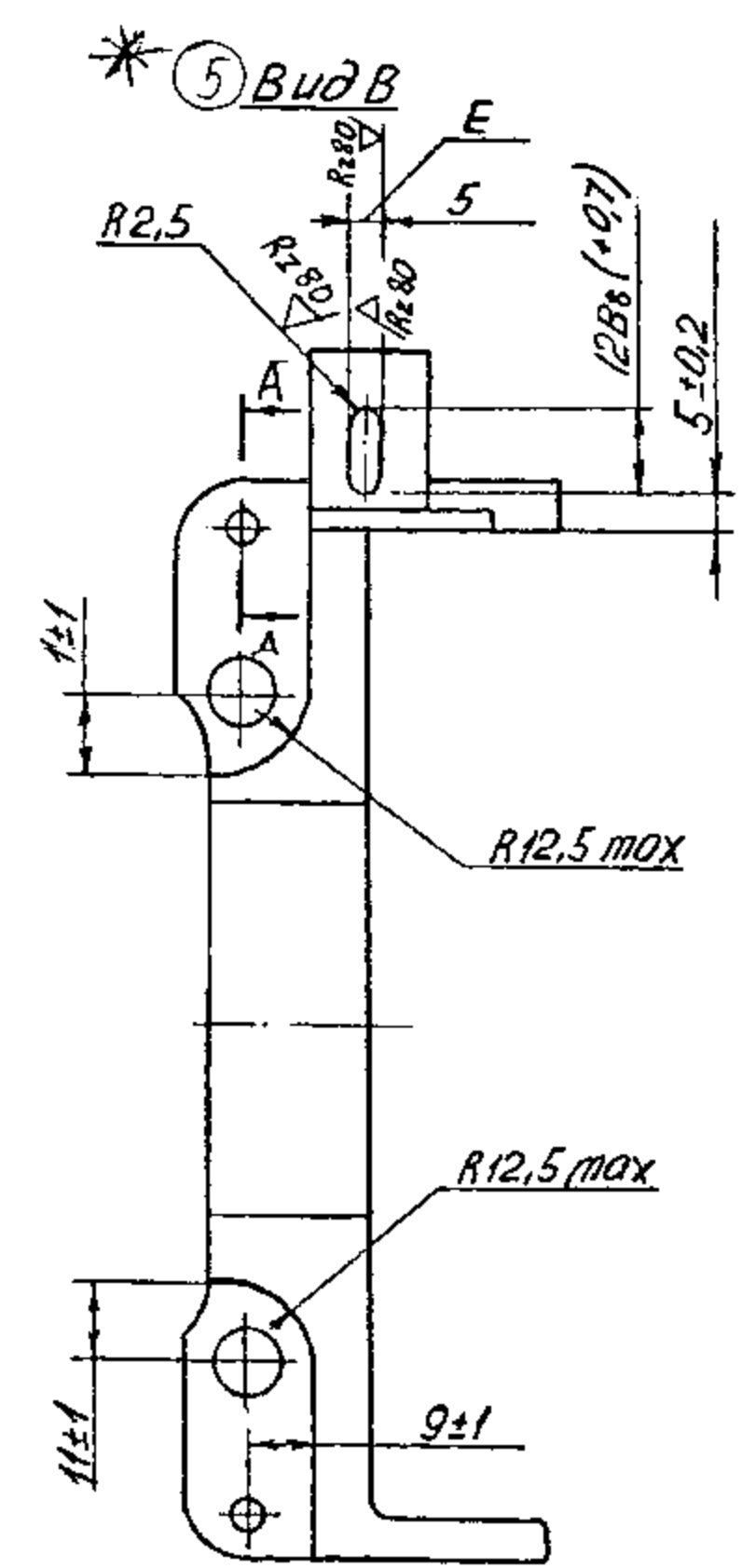
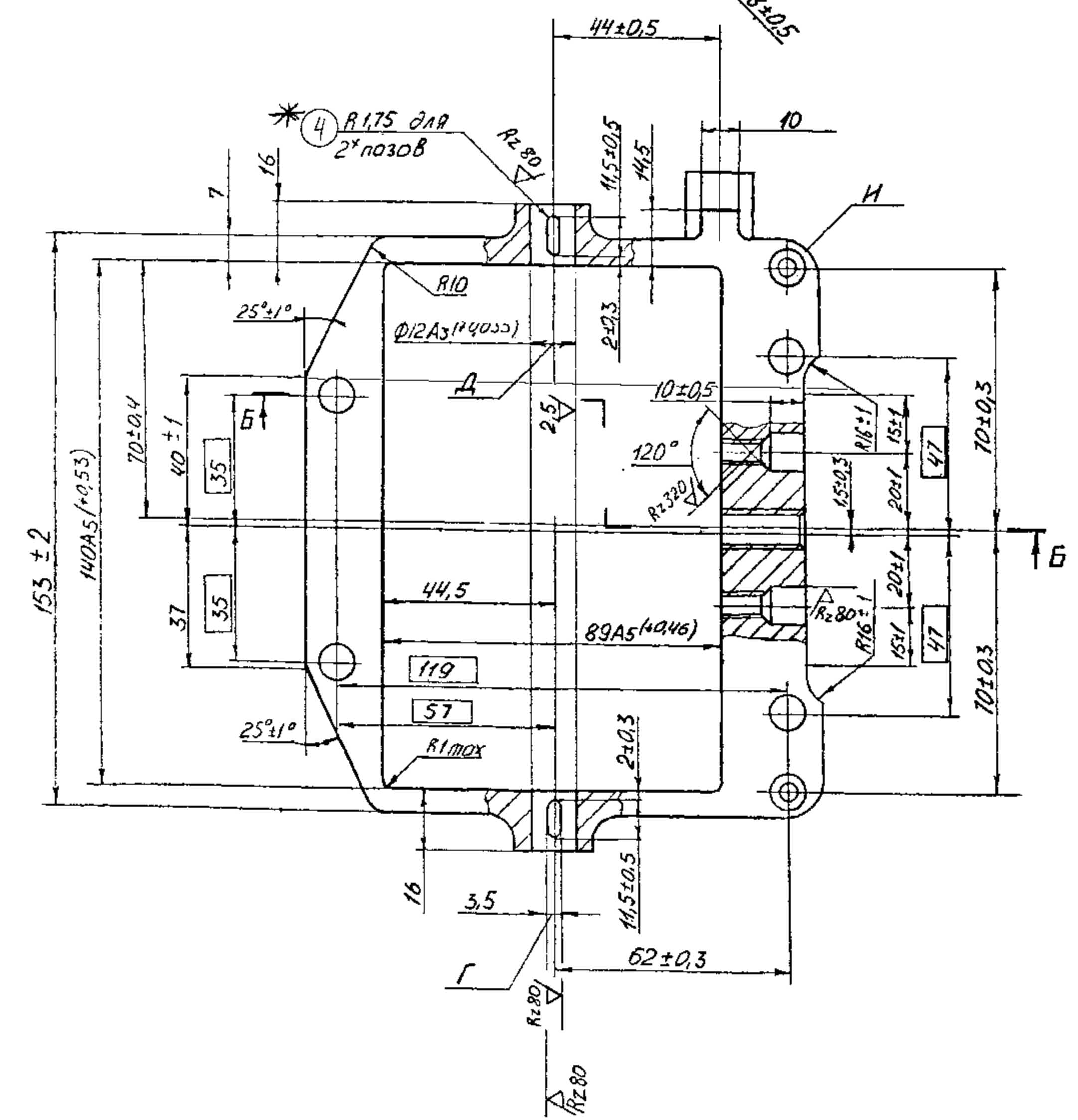
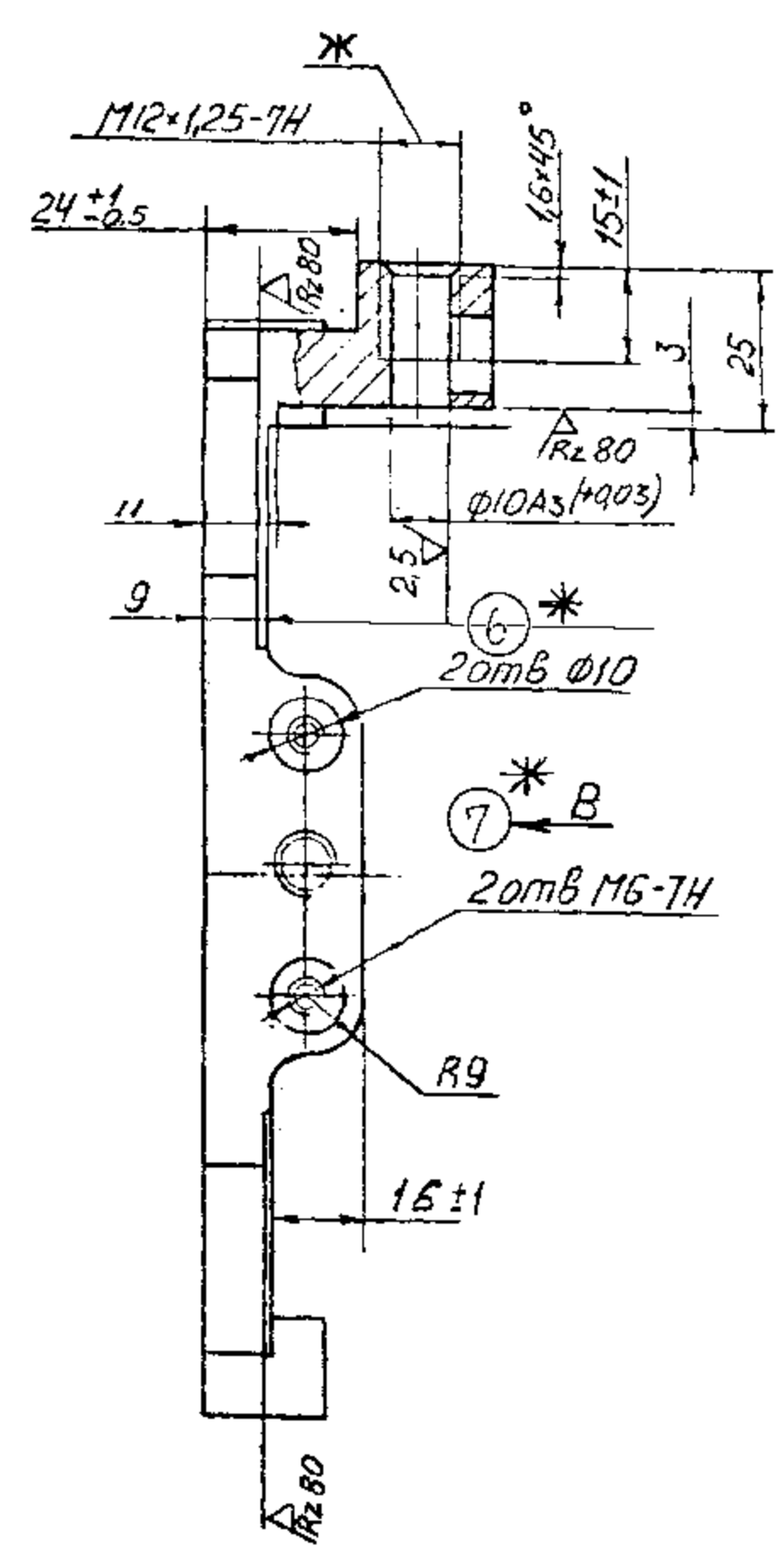
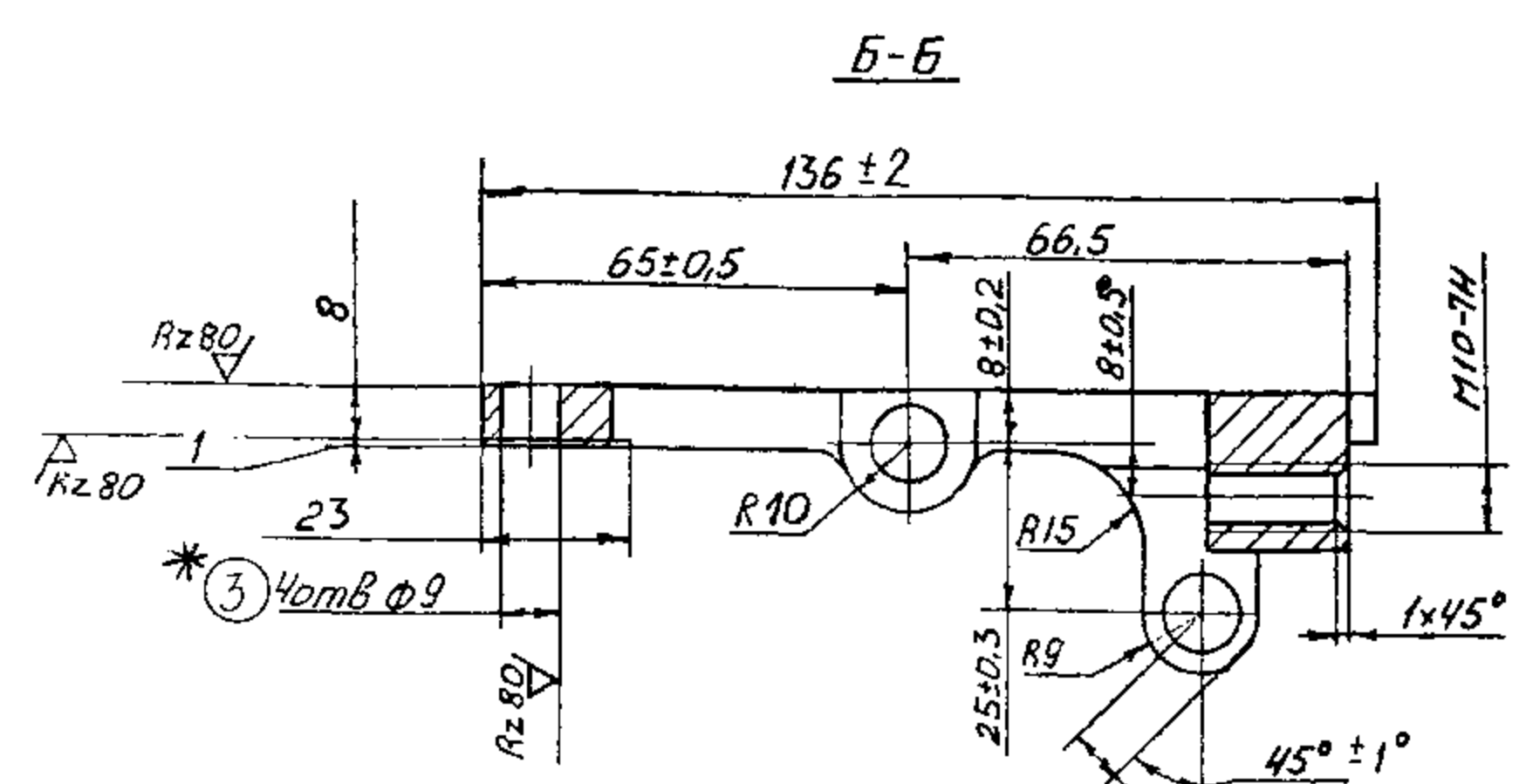
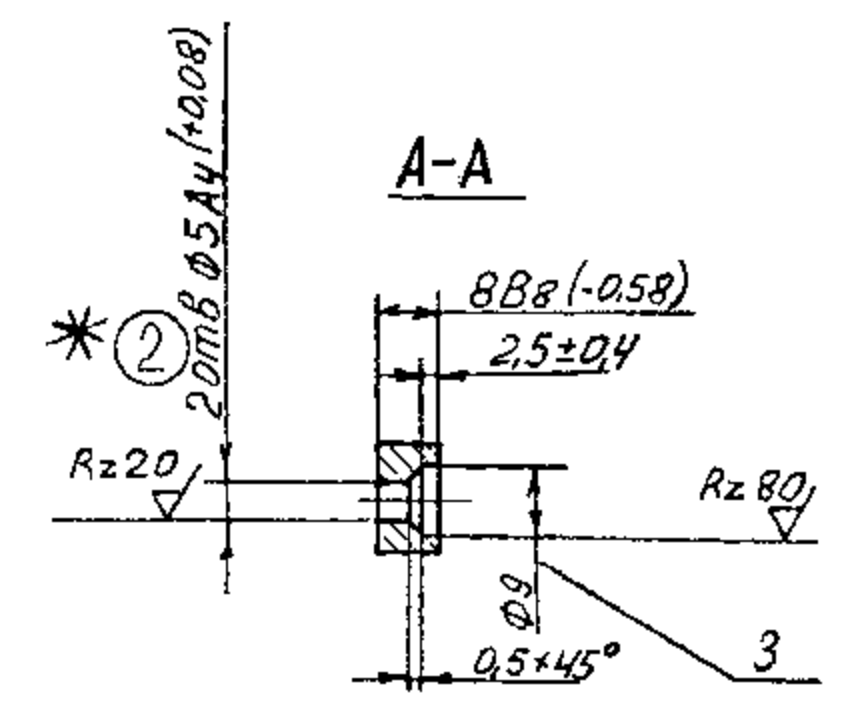


TECH. CONDITIONS

1. Substitute materials are castings of steels 40XL, 30L, 40L, 50L, GOCT 977-75.
2. Casting drafts should not exceed 2°.
3. Unspecified casting radii should not exceed 5 mm.
4. Pattern misseal imprint and traces of 0.3 mm, maximum, in depth are tolerable.
5. The remaining requirements for the casting are according to OCT 3-4365-79.
6. Unspecified limit deviations of sizes of the machined surfaces are as follows: holes according to A₇, shafts according to B₇, other values according to CH₃.
7. Cutting-in of up to 0.5 mm in depth is tolerable on a length of up to 35 mm in the corners of the opening.
8. Misalignment of axis of slot Γ relative to axis of hole II and slot E relative to axis of hole X is tolerable to be up to 0.25 mm (tolerance depends).
9. Enlarging of sizes Γ and E up to sizes 3.5A₃ and 5A₃ at the places of transition to the radius is tolerated. Tear of holes 3 is tolerable in places W.
10. Coating: Zinc 9 Chr. Scuffing of the coating on the non-machined surfaces is tolerable. Black spots are tolerable in the places of casting defects. Absence of coating on the internal surfaces is tolerable.

- * (2) 2 holes Ø5A₄ (+0.08)
- * (3) 4 holes Ø9
- * (4) R1.75 for 2 slots
- * (5) View B
- * (6) 2 holes Ø10
- * (7) 2 holes M6-7H



APPROVED		675-58-222	
CHECKED		WRIGHT	SCALE
CONTROLLERATE OF QUALITY ASSURANCE (ICV)		FLANGE	
		SHT	SHTS
		I-OST 3-4365-79 CAST BLANK 35.1 -GOST 977-79	