

BUTT ARMS MOULDING for JVPC 5.56 X 30 MM

Drawing No. 0204-03-03-03-18-000-00DF

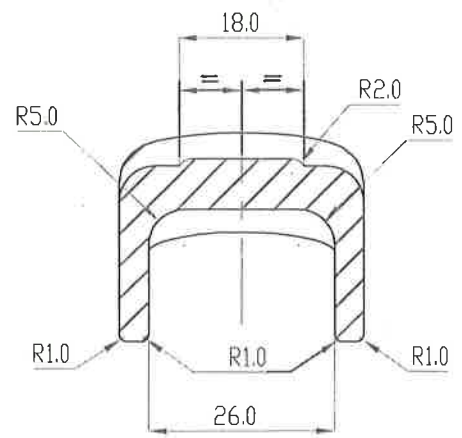
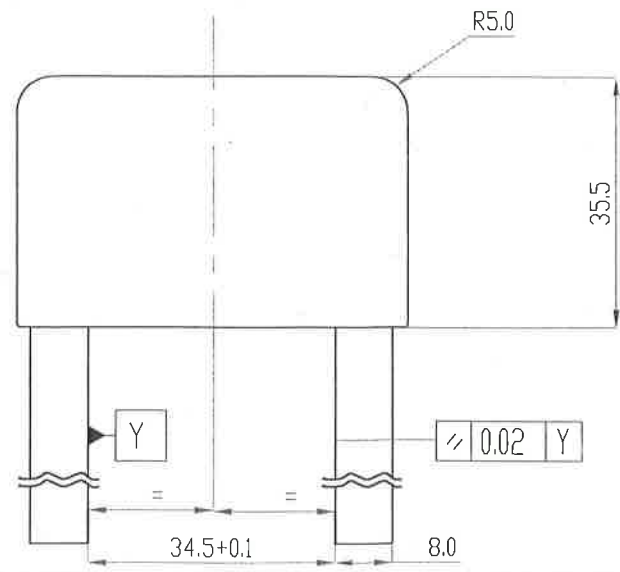
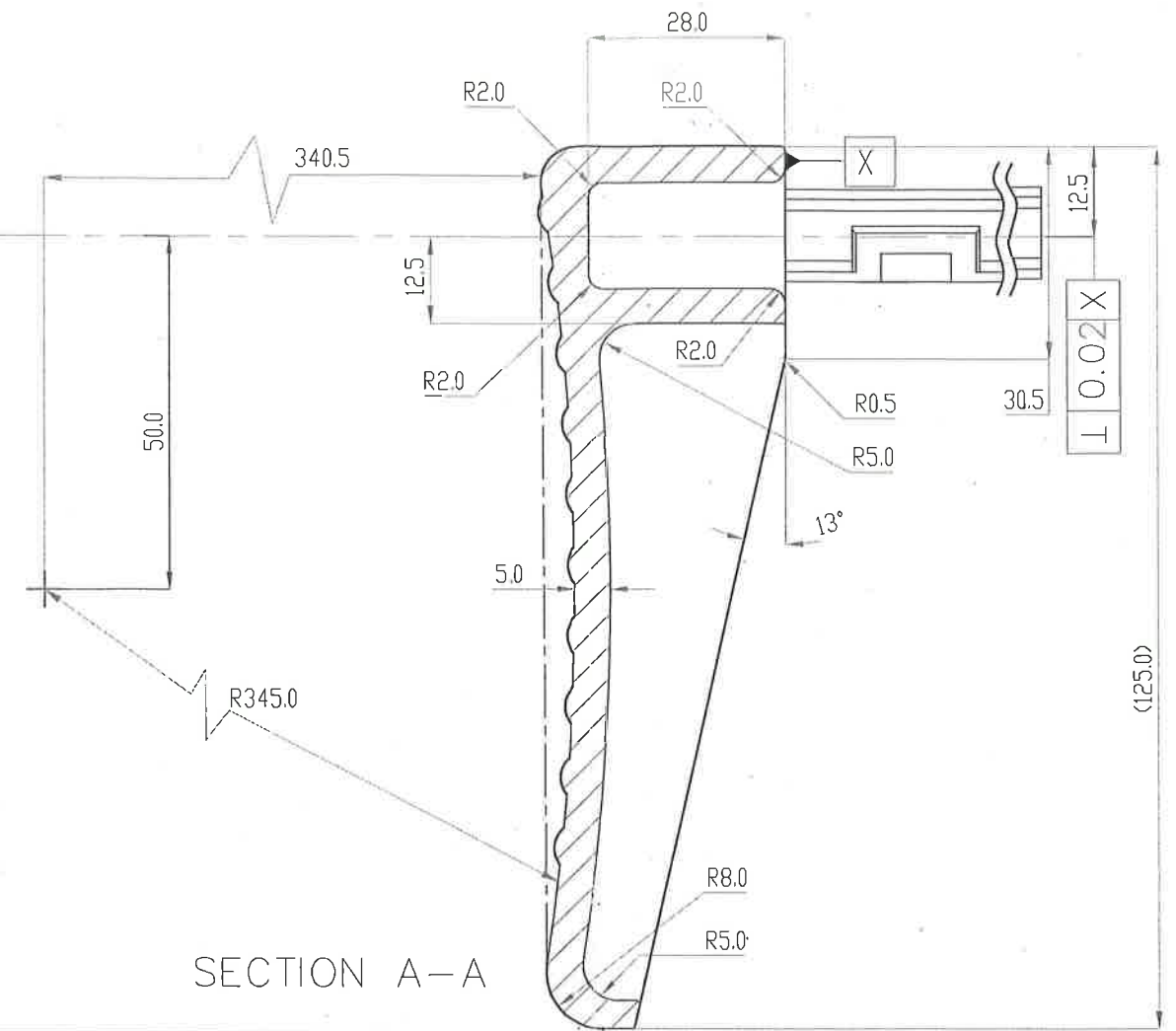
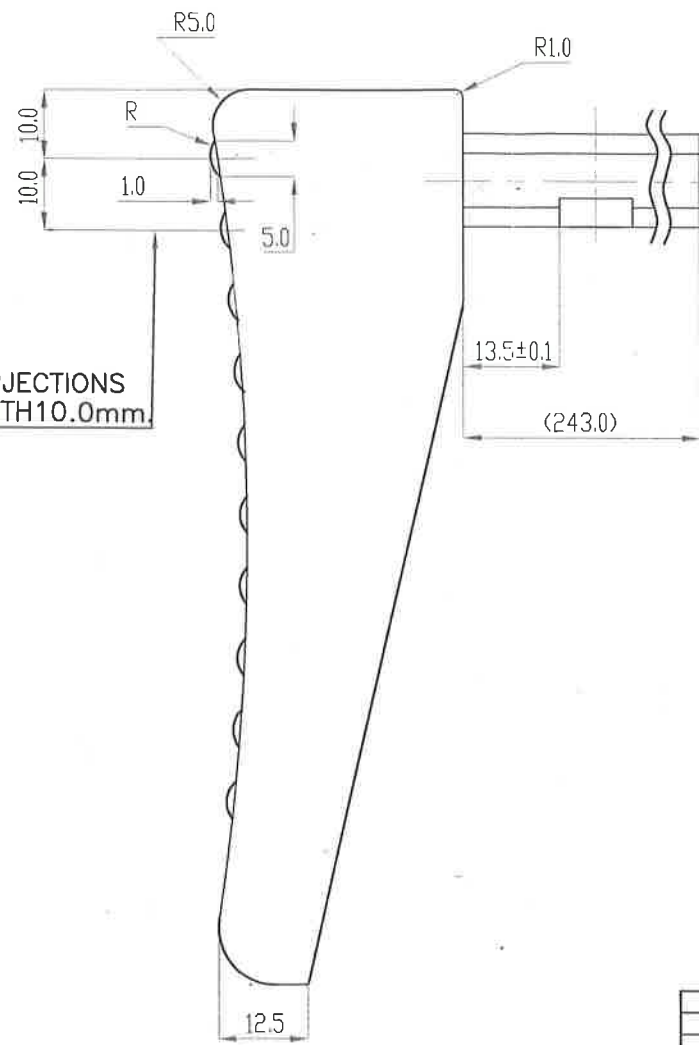
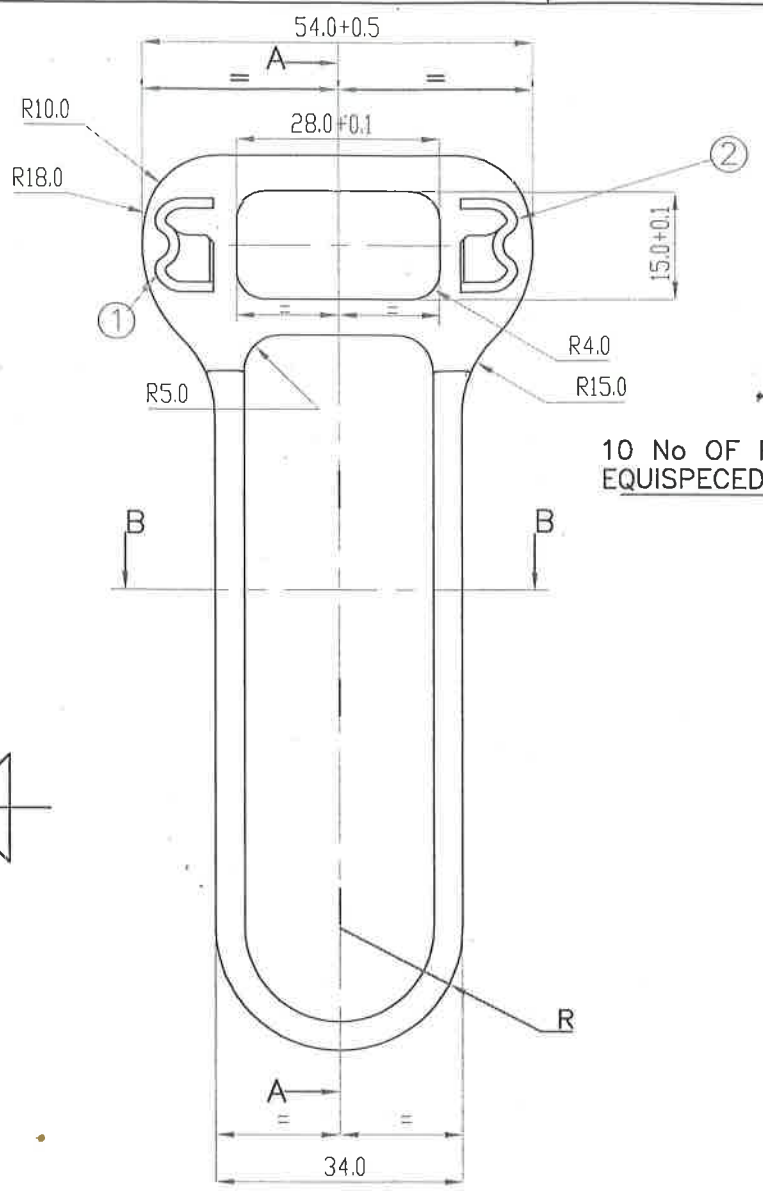
Sl. No.	Nomenclature	Drawing No.
1	BUTT ARMS MOULDING	0204-03-03-03-18-000-00DF
2	BUTT ARMS LEFT, STRENGTHENING PIECE WELDING AND MACHINING	0204-03-03-18-27-000-00DD
3	BUTT ARMS RIGHT, STRENGTHENING PIECE WELDING AND MACHINING	0204-03-03-18-28-000-00DD
4	BUTT ARM	0204-03-02-21-33-003-00DC
5	STRENGTHENING PIECE (BUTT ARM)	0204-03-02-21-33-002-00DB

DRG. No. 020403030318000000DF
IC SS S AA C SST

GEN. TOL. FINE/MEDIUM/COARSE
CLASS TO IS:2102

DRG. CONVENTIONS CONFIRM TO INDIAN STD.
DIMN. IN mm UNLESS OTHERWISE STATED

Sl.	NOMENCLATURE	DRAWING NUMBER	QTY.
1	BUTT ARM RIGHT STRENGTHENING PIECE WELDING & MACHINING	0204 03 03 18 28 000 00DD	1
2	BUTT ARM LEFT STRENGTHENING PIECE WELDING & MACHINING	0204 03 03 18 27 000 00DD	1



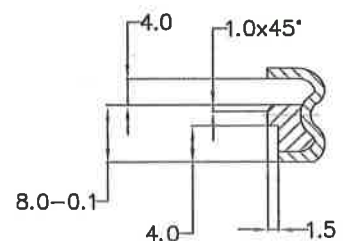
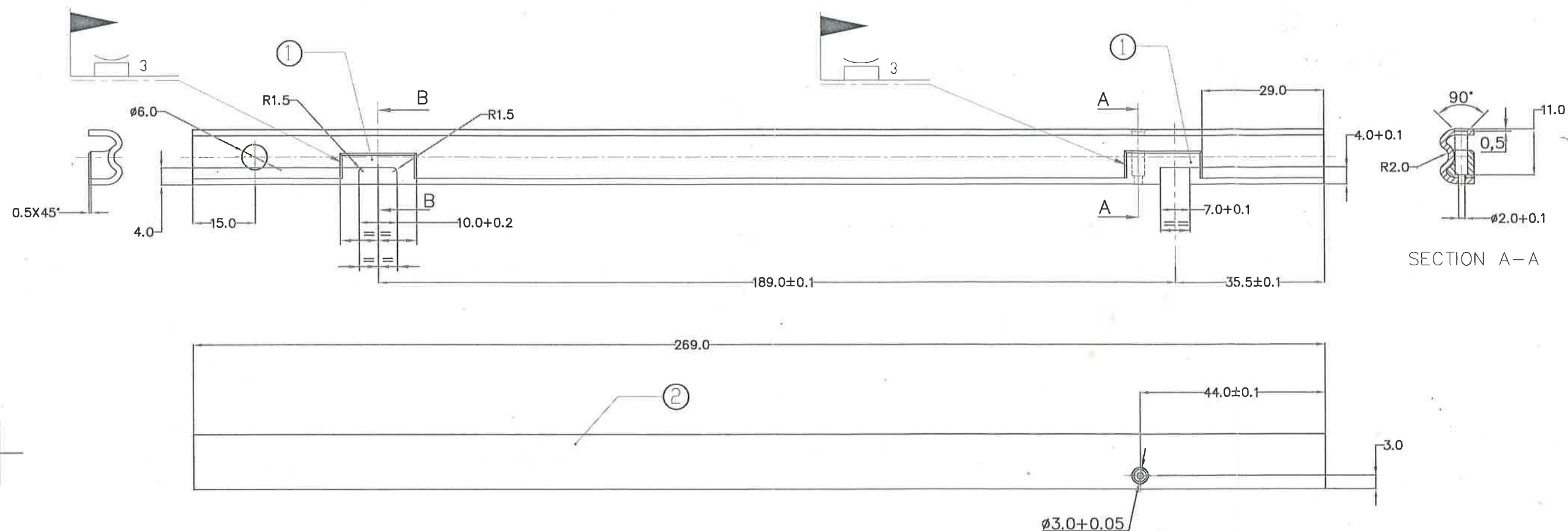
5	22/10/2014	M-25	DRG. REVISED		
4	10/4/2014	M-22	DRG. REVISED		
3	07/03/2014	M-21	DRG. REVISED		
2	28/07/2011	M-17	DRG. REVISED		
1	06-01-2011	M-14	DRG. REVISED		
Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD GO SIGN
DRN.	RGD	CHD.	MATERIAL : NYLON 66 REINFORCED WITH 20% LONG GLASS FIBRE AS PERSPECN. NO ARDE/SA/MSMC/PLASTIC/SPECN.013		
APPD.	DATE:22-10-2014	For Director	PROTECTIVE FINISH :TO BE COATED BY VAPOCURE PROCESS, COLOUR BLACK (ADDITION OF PIGMENTS NOT PERMITTED)		
SEALED	DATE		TITLE		
SCALE	1:1	EST. MASS	BUTT ARMS MOULDING		
DESIGN AUTHORITY	ARDE				
PUNE 411021					
DRG. No.	0204	03	03	18	000000DF
PART No.	IC	SS	S	AA	A C SST
		DS CAT. No.		AHSP	

DRG. No. 0204 0302 2133 002 00DB

GEN. TOL. FINE/MEDIUM/COARSE CLASS TO IS:2102

DRG. CONVENTIONS CONFIRM TO INDIAN STD. DIMN. IN mm UNLESS OTHERWISE STATED

NOTES: - 1) REMOVE ALL SHARP EDGES & BURRS



SECTION B-B

S.NO	NOMENCLATURE	DRG. NO.	QTY.
1	STRENGTHENING PIECE (BUTT ARM)	0204 03 02 21 33 002 00DB	2
2	BUTT ARM	0204 03 02 21 33 003 00DC	1

3	7/3/14	M-21	DRG REVISED		
2	28/07/11	M/17	DRG REVISED & VIEWS AMENDED		
1	01/01/10	M/7	DIM 44.0±0.1 WAS 41.0±0.1 DIM 29.0 WAS 20.0 DIM 35.5±0.1 WAS 33.5±0.1	B-3,2 C-3,2 D-3,2	
Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD GO SIGN
DRN.		CHD.	MATERIAL :		
APPD. DATE: 7/3/14		For Director	PROTECTIVE FINISH: PHOSPHATED TO SPECN. IS: 3618-1966, CLASS 'B'		
SEALED DATE					
SCALE 1:1		EST. MASS	TITLE		
DESIGN AUTHORITY ARDE PUNE 411021			BUTT ARM LEFT, STRENGTHENING PIECE WELDING AND MACHINING		
DRG. No.	0204	03	03	18	27
PART No.		DS CAT. No.			

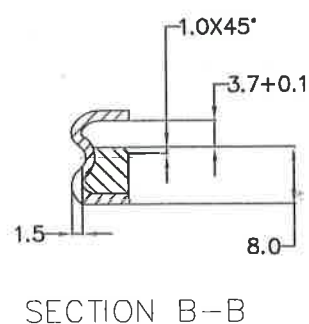
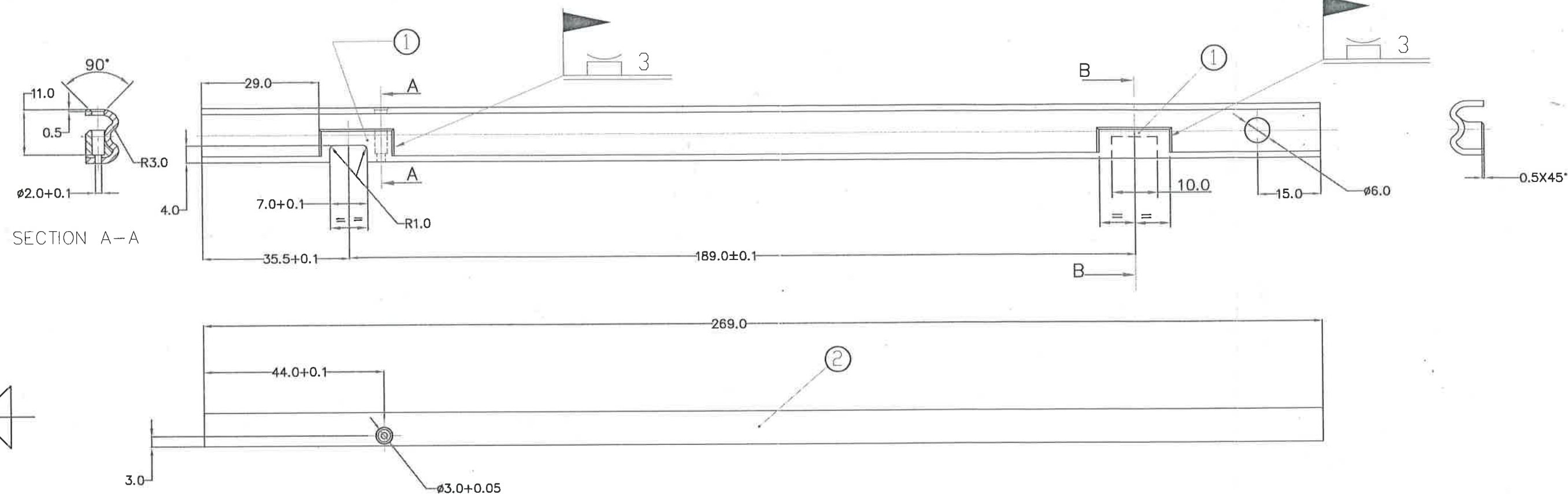
ISS	C	V	AA	S	SS	IC	DRG. No.
0000	0000	82	81	30	30	4020	0204

GEN. TOL. FINE/MEDIUM/COARSE
CLASS TO IS:2102

DRG. CONVENTIONS CONFIRM TO INDIAN STD.
DIMN. IN mm UNLESS OTHERWISE STATED

NOTES:

1) REMOVE ALL SHARP EDGES & BURRS



S.NO	NOMENCLATURE	DRG. NO.	QTY.
1	STRENGTHENING PIECE (BUTT ARM)	0204 03 02 21 33 002 00DB	2
2	BUTT ARM	0204 03 02 21 33 003 00DC	1

3	7/3/14	M-21	DRG REVISED		
2	28/07/11	M/17	DRG REVISED & VIEWS AMENDED		
1	01/01/10	M/7	DIM 44.0+0.1 WAS 41.0+0.1 DIM 29.0 WAS 20.0 DIM 35.5+0.1 WAS 33.5+0.1	B-3,2 C-3,2 D-3,2	
Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD GO SIGN
DRN.		CHD.	MATERIAL		
APPD.	DATE 7/3/14	For Director	PROTECTIVE FINISH: PHOSPHATED TO SPECN. IS: 3618-1966, CLASS 'B'		
SEALED	DATE				
SCALE 1:1		EST. MASS	TITLE		
DESIGN AUTHORITY ARDE PUNE 411021			BUTT ARM RIGHT, STRENGTHENING PIECE WELDING AND MACHINING		
DRG. No.	0204	03	03	18	28
	IC	SS	S	AA	A
PART No.		DS CAT. No.		AHSP	

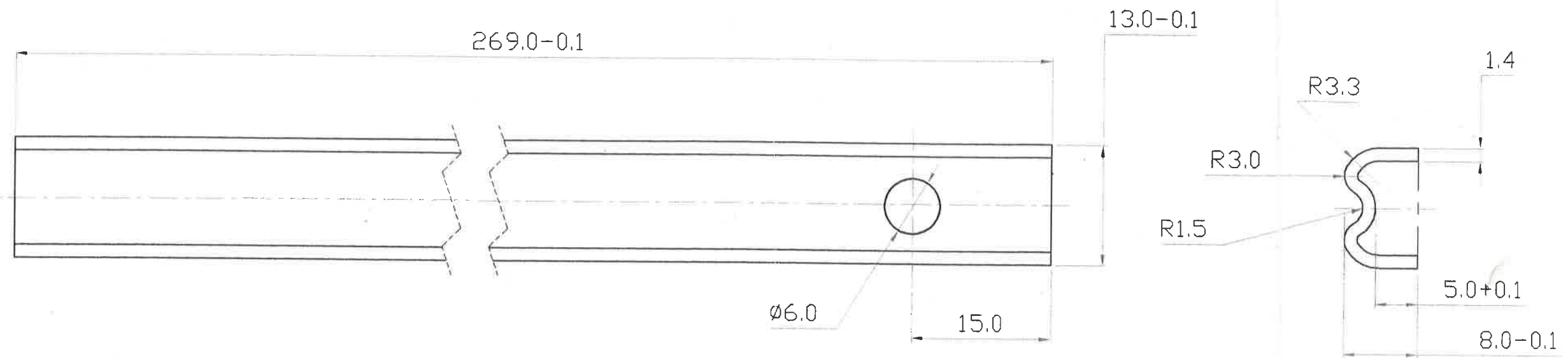
05.01.16

1 2 3 4 5 6 7 8

ISS C A AA S SS IC DRG. No. 0204 03 02 21 33 003 00DC

GEN. TOL. FINE/MEDIUM/COARSE CLASS TO IS:2102
DRG. CONVENTIONS CONFIRM TO INDIAN STD. DIMN. IN mm UNLESS OTHERWISE STATED

CONTROL COPY No. 1



NOTE: 1) REMOVE ALL SHARP EDGES & BURRS.
2) HARDNESS: 350-400 HV.

Received on 29/11/15

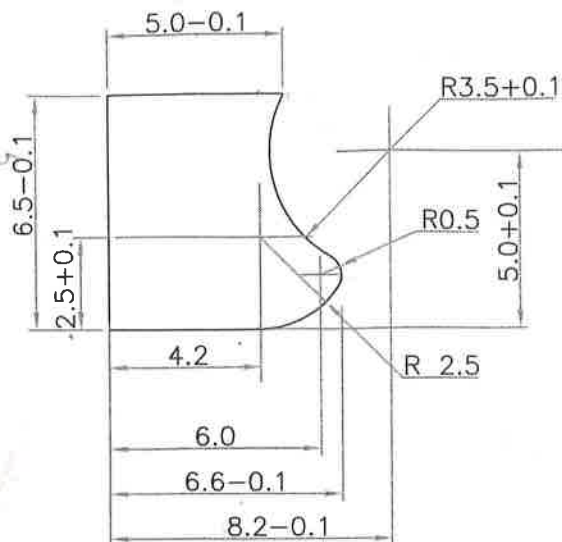
1	21-10-10	M/11	DIMN.269 WAS 260.0± 0.1		B-5,6	gd	12/1
1	3-12-09	M/6	DIMN.260 WAS 250.0± 0.1		B-5,6	gd	12/1
Sr. No.	DATE	AUTHORITY	BRIEF RECORD		ZONE	CD	GO
DRN. RGN	CHD.		MATERIAL: STEEL TO IS: 7226-1974, Gd-C40 OR STEEL TO BS-1449, (Pt:1) 1983, CS40				
APPD.	DATE : 08/11/2010 For Director		PROTECTIVE FINISH :				
SEALED DATE			PHOSPHATED TO SPECN. IS:3618-1966, CLASS 'B'				
SCALE 2:1	EST. MASS		TITLE				
DESIGN AUTHORITY ARDE PUNE 411021			BUTT ARM				
DRG. No. 0204 03 02 21 33 003 00DC							
PART No.			DS CAT. No.		AHSP		

DRG.No. 0204 0302 2133 002 00DB
IC SS S AA A C SST

GEN TOL FINE/MEDIUM/COARSE
CLASS TO IS:2102

DRG CONVENTIONS CONFIRM TO INDIAN STD
DIMN IN mm UNLESS OTHERWISE STATED

CONTROL COPY No. 1



NOTES :

- 1) REMOVE ALL SHARP EDGES AND BURRS
- 2) HARDNESS: 250-300 HV

Received on 29/11/15

1	28/07/2011	M-17	DIMN 18.0 WAS 13.0	C-3,4	CD	GO
S No	DATE	AUTHORITY	BRIEF RECORD	ZONE	SIGN	
DRN	RGN	CHD	MATERIAL:			
APPD DATE 28/07/2011 For Director			STEEL TO IS: 5517-1993, Gd-40C8 (En-8)			
SEALED DATE			PROTECTIVE FINISH: PHOSPHATED TO SPECN. IS:3618-1966, CLASS 'B'			
SCALE 5:1		EST MASS	TITLE			
DESIGN AUTHORITY ARDE PUNE 411021		STRENGTHENING PIECE (BUTT ARM)				
DRG.No. 0204 0302 2133 002 00DB IC SS S AA A C SST						
PART No			DS CAT No		AHSP	