

No. QC/036/CV Norms/Various

Section:- QC(mat)

Dt. 27.09.2022

CV Norm of Fabrication of ECAD Para Complete with Special Machine

MANUFACTURING MACHINES ETC.		ESSENTIAL (Nos.)	DESIRABLE (Nos.)	TEST EQUIPMENTS		REMARKS
	(As per specification and sample of parachute)			ESSENTIAL	DESIRABLE	
1.	Two Needle Lock Stitch Sewing Machine	12	---			
2.	Four Needle Lock Stitch Sewing Machine	4				
3.	Zigzag Lock Stitch Sewing Machine		---			
4.	Single Needle Lock Stitch Sewing Machine	8	---			
5.	Single Needle Chain Stitch Machine for Basting	34	---			
6.	Inspection Table suitable for Parachute Inspection		10			
7.	Rigging Line Insertion Table		---			

• Monthly Production should be 1250 nos. minimum.