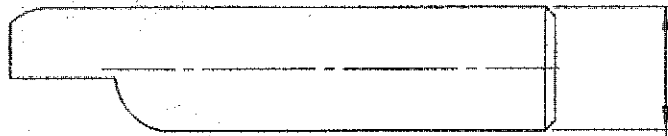
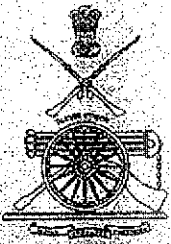


DRG NO.

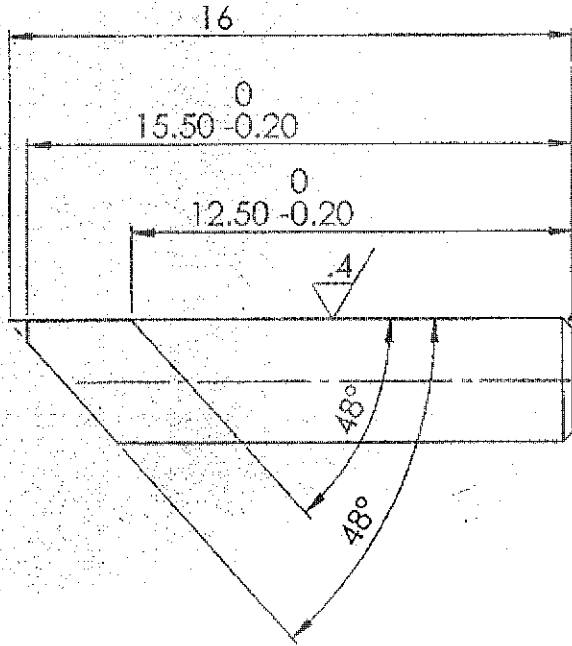
DIMENSIONS ARE IN mm.

UNTOLERATED DIMNS. AS PER IS : 2102 (MED)

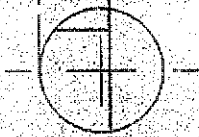
MARK DRAWING No.



$\phi 3.50^{-0.02}$



$2^{-0.20}$



UN TOLERATED COPY

Material :
Steel

BS:970 Pt.1 1983 Gr.708 M40 (or) EN19
BS:970 Pt.1 1983 Gr.709 M40 (or) EN19A
BS:970 Pt.1 1983 Sec.3 Gr.080 M40 (or) EN8, 8A,8B, 8C,8D
BS:970 Pt.1 1983 Sec.3 Gr.070 M55 (or) EN9

Hardness: 340 - 400 HV

Protective Finish :

Accelerated Phosphating to Specn. JSS: 0465-01-1994
Class II Oil Finish

Pilot Sample to be get approved before bulk production

PREPARED COPY
APPROVED DRAWINGS
1604 B

N

Signature & Date
Date: 12/04/2018

AMENDMENTS	SIG & DATE		SIGNATURE & DATE	SUB: Pin Extractor	SCALE NTS
		TRACED		FOR: Bolt Assy K-2010	QPG 1
		DRAWN		OF: TRICHY ASSAULT RIFLE	Weight (g) 0.97
		CHECKED		DES. REF. NO. K-2014	SHEETS: 1
		OIC/D&DO	<i>P. Forth</i>	DRG. No.: TAR-K-2014	SHEET No.: 1
					ORDNANCE FACTORY TIRUCHIRAPPALLI-16.
		APPROVED ON. 12/04/2018			