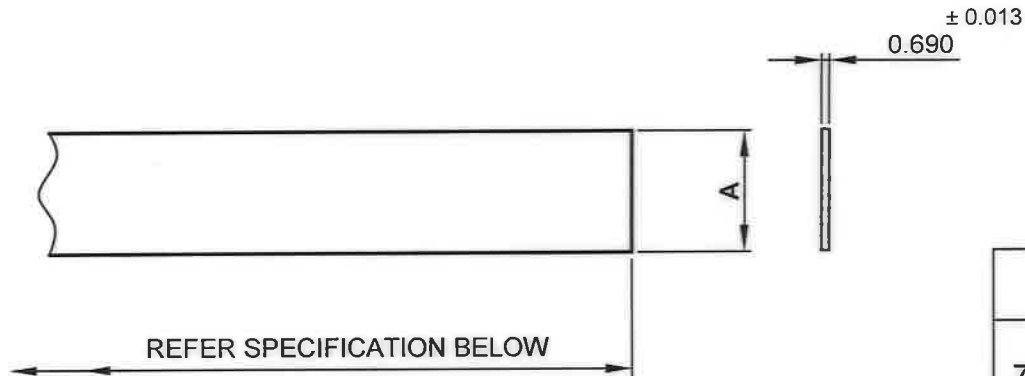


THIS DRG. SUPERSEDES DRG. NO. OFV/C/225



FOR	DIMN. 'A'
7.62 mm. PRIMER CUP (EMPTY)	16.00 ± 0.130
5.56 mm. PRIMER CUP (EMPTY)	15.00 ± 0.130

1. MATL. SPECIFICATION :- JSS 9535 - 2
2. NOMENCLATURE :- BRASS CARTG. SHEET, STRIP & PLATE
3. TEMPER :- DRAWING ANNEAL, GRAIN SIZE 0.040 TO 0.070 m.m.
4. FORM :- IN STRIP IN COILS 255 - 365 MM OUTSIDE DIA.
WITH 100.00 mm ARBOR DIA. APPROX.
5. STRAIGHTNESS :- EDGEWISE CURVATURE (HEIGHT OF CHORD)
SHALL BE 76.00 m.m. MAX. IN ANY 1830.00 m.m. LENGTH.

3578	16.5.13	'H'	WM/TR
3488	24.6.10	'G'	WM/TR
2354	4.8.2K	'F'	sd/- DWM/DO
799	3.6.91	'E'	sd/- AWM/DO
781	23.11.90	'D'	sd/- WM/DO
778	25.10.90	'C'	sd/- WM/DO
708	16.12.87	'B'	sd/- WM/DO
474	11.3.82	'A'	sd/- M.I.
NO.	DT.	ALT.	SIG.

NOTES

2010	DATE	NAME
JWM/TR	24/6	PMK
CHD	24/6	PMK
DRN	24 -06	SPS

SCALE :- 1 : 1

DIMENSIONS ARE
IN MM.

FOR GENERAL MANAGER

ORDNANCE FACTORY,
VARANGAON

SPECIFICATION OF BRASS STRIP
FOR PRIMER CUP
7.62 mm. & 5.56 mm.

SHEETS :- 1
SHEET NO. :- 1

DRG.NO.:-
V/PROD/0039 H