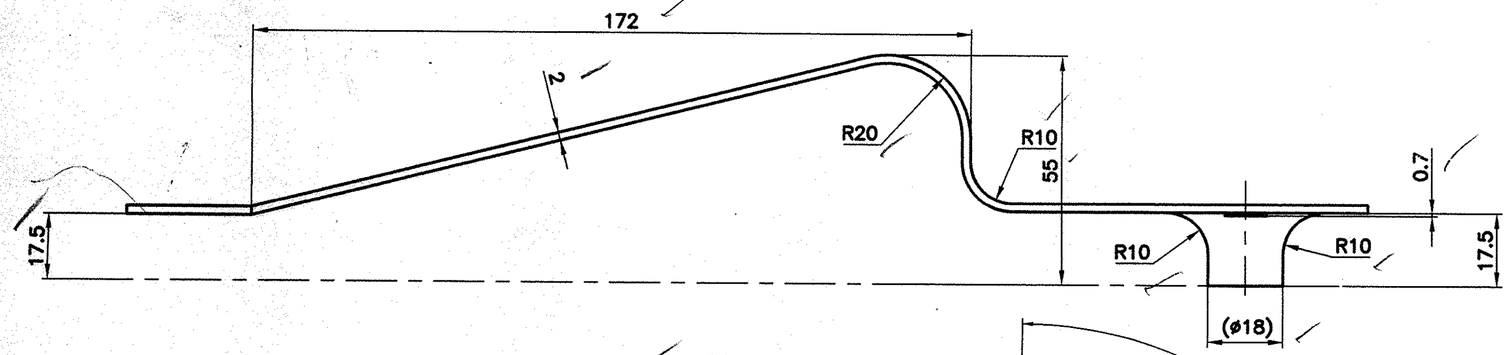
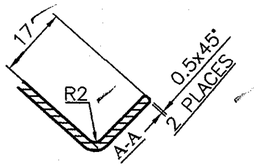
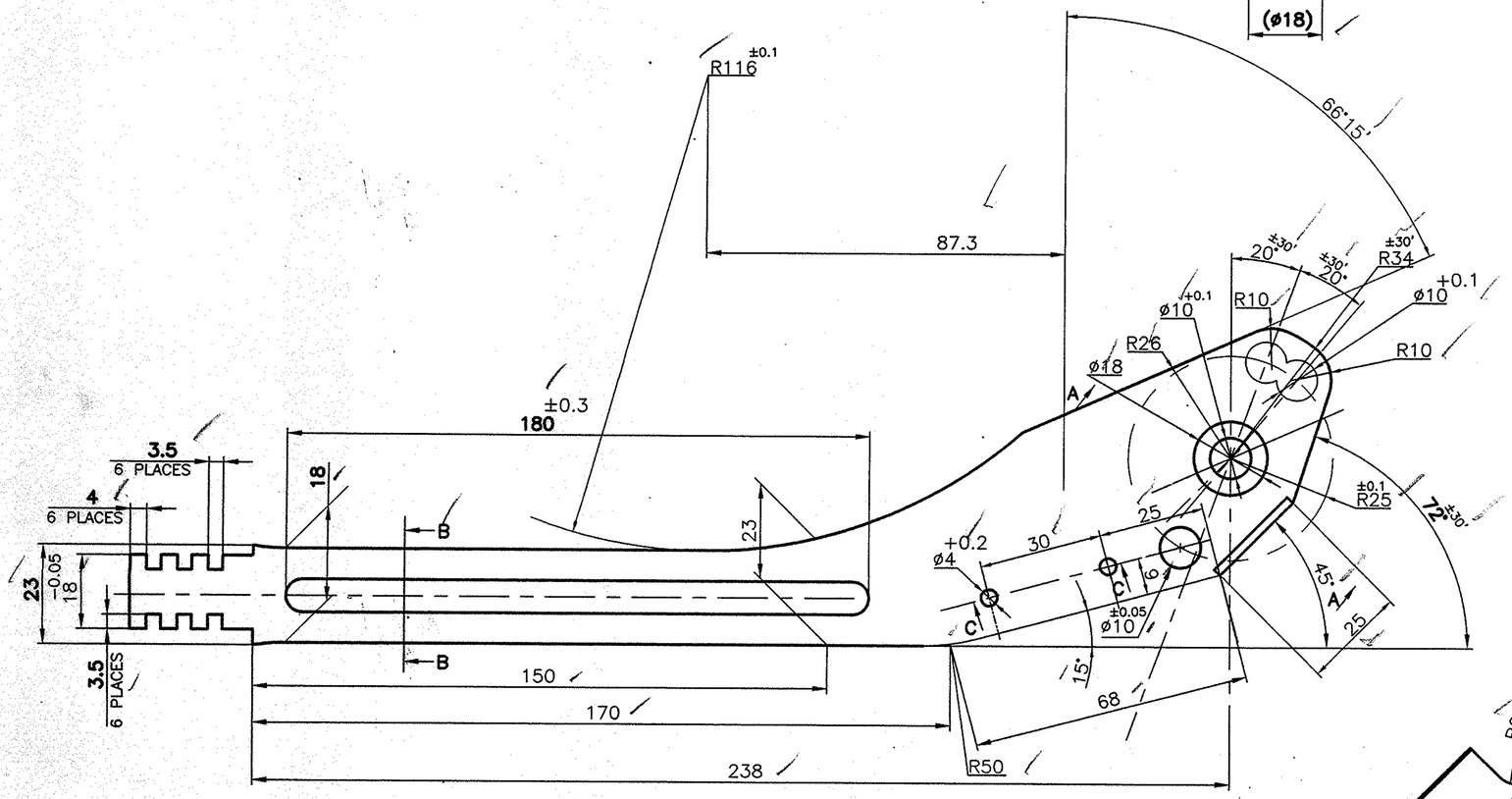
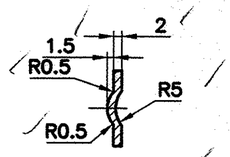
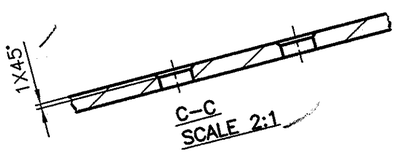




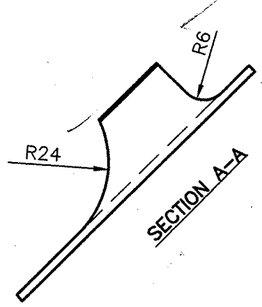




SECTION B–B



C–C
SCALE 2:1



SECTION A–A

MATERIAL: IS:2507-1975, GRADE-1, DESIGNATION. 45C8
OR : BS 1449, PART–1, 1983, GRADE–CS 40 (OR) CS50.
HARDNESS: 320 – 360 HV

PROTECTIVE FINISH– :– ON ASSEMBLY

DIMENSIONS ARE IN mm.
UNTOLERATED DIMNS. AS PER IS : 2102 (MED)

DIMENSIONS ARE IN mm.
UNTOLERATED DIMNS. AS PER IS : 2102 (MED)
MARK DRAWING No.

FOR DO PURPOSE ONLY

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS

AMENDMENTS	SIG. & DATE

	SIGNATURE & DATE.
TRACED	
DRAWN	23/7/15
CHECKED	
HOS/D&DO	
NODAL OFFICER/ FOR MGL.	
OFFICER/ D&DO	
APPROVED ON: 25/02/2015	

SUB: STOCK PLATE L.H.
FOR: BUTT ASSY.
OF : 40MM MGL
DES.REF.NO.
DRG. No.: 30P 5012

ORDNANCE FACTORY TIRUCHIRAPPALLI–16.

SCALE	NTS
STORE DRG.NO.	
OPERATION NO.	
SHEETS:	1
SHEET No.:	1