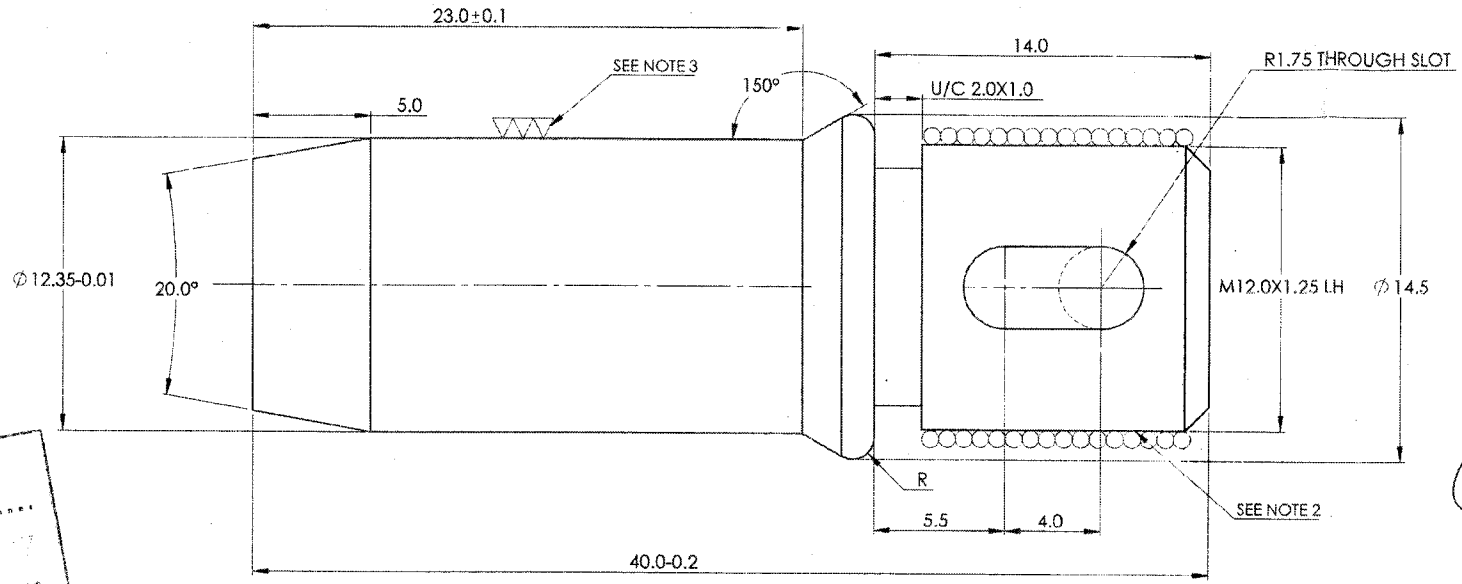
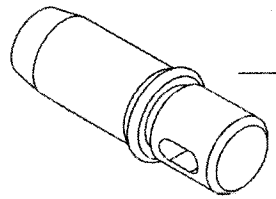
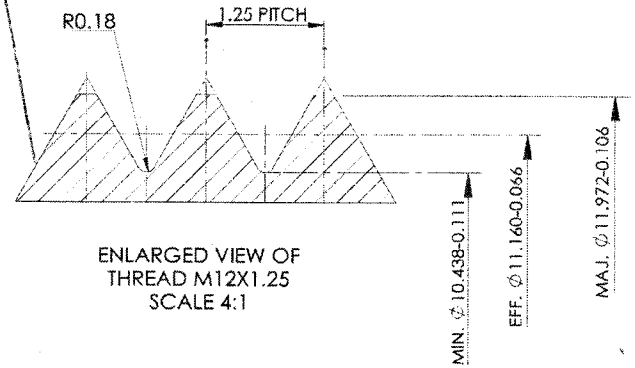
DRG No.	IC	SS	S	AA	A	C	SST
	0204	03	04	00	04	001	00DA

GENERAL TOL. : FINE / MEDIUM / COARSE
CLASS TO IS: 2102

DRG. CONVENTIONS CONFIRM TO INDAN STANDARDS
DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.







ENLARGED VIEW OF
THREAD M12X1.25
SCALE 4:1

Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD SIGN	GO SIGN

DRN:SOURABH
SIGN:
DATE: 07/03/2019
CHECKED

APPD.
DATE: 07/03/2019
FOR DIRECTOR

SEALED
DATE:

MATERIAL:
STEEL TO BS:970(Pt-1)1966, Gd.420, S37 OR En-56C

PROTECTIVE FINISH:
PHOSPHATED TO SPECN. IS: 3618-1966, CLASS 'B'

SHEET SIZE: A3
SCALE: 5:1

EST. MASS
37.9 gm

TITLE:
PISTON

DESIGN AUTHORITY
ARDE
PUNE 411021

DRG No.	IC	SS	S	AA	A	C	SST
	0204	03	04	00	04	001	00DA

JVPC	PART No.	DS CAT No.	AHSP

NOTES:-

1) REMOVE ALL SHARP EDGES AND BURRS.
2) HARDNESS 380-450 HV EXCEPT THREADED PORTION MARK THUS:⬡⬡⬡⬡⬡⬡.
3) SURFACE FINISH:-▽▽▽ FOR LENGTH OF 23.0±0.1 AS SHOWN,THIS PORTION IS NOT TO BE PHOSPHATED