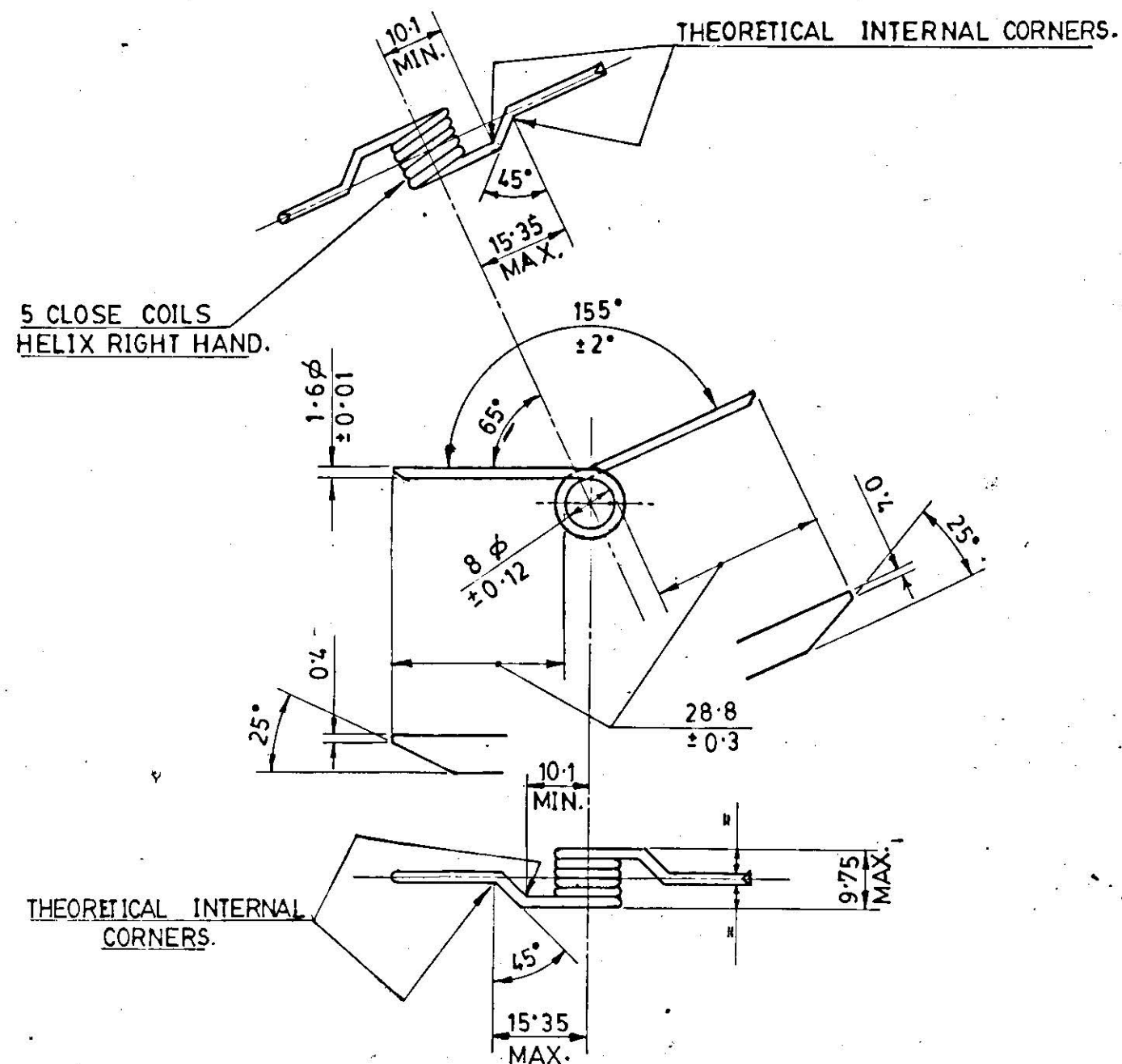


D.S.CAT. NO. 5360-003082.

DIMNS. ARE IN m.m.



NOTE:-

ACCEPTANCE STANDARDS FOR MACRO ETCH TEST AND MICROSCOPIC DETERMINATION OF NON METALLIC INCLUSIONS FOR STEEL.
i) MACRO ETCH TEST AS PER ASTM E 381 WITH ACCEPTANCE STANDARD AS C2, R2, S2.
ii) NMIR TEST AS PER IS: 4163-82.

DC No. 27021-SA, DT. 28-01-2017 - MATERIAL AMENDED		DRN.	CHD.	TRD. <i>Datta</i>	COMP. <i>M. Santhi</i>	AHSP	CQA(SA) ICHAPUR
12.6.2002 25395-SA RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH.		SCALE:- 1:1, 4:1.		EST. MASS.		ASSY.	1005-006847 AND 1005-006883
22-10-99 24565-SA PROFORMA CHANGED, D.S.CAT. NO. AMENDED IN ASSY. COLUMN, NEG. RE-TRACED AND DRG. RE-SEALED AS A RECORD OF RECEIPT.		DT. 22-10-99 I/C, D.O.		APPROVED DT. NEG. RE-TRACED.			
PREVIOUS D.C. NOS. 15595-SA, 17608-SA, 21286-SA, 22284-SA.		MATERIAL:- IS: 4454 PT-1: 2001 GRADE DH.		H.T/HARDNESS:- THE SPRING AFTER COILING ARE TO BE STRESS RELIEVED AT 260°C FOR 15 MINUTES.		DGNR'S REF.	
DATE	AUTHY.	BRIEF RECORD	ZONE	I/C; D.O.	G.O.	PART NO. 1102.	
SEALED:- D.C. NO. 25395-SA DT. 12-6-2002.		SIGN.		PROTECTIVE FINISH:-		DRG. NO. A 2304.	
NOMENCLATURE:- SEAR, SPRING.						D.S.CAT. NO. 5360-003082.	