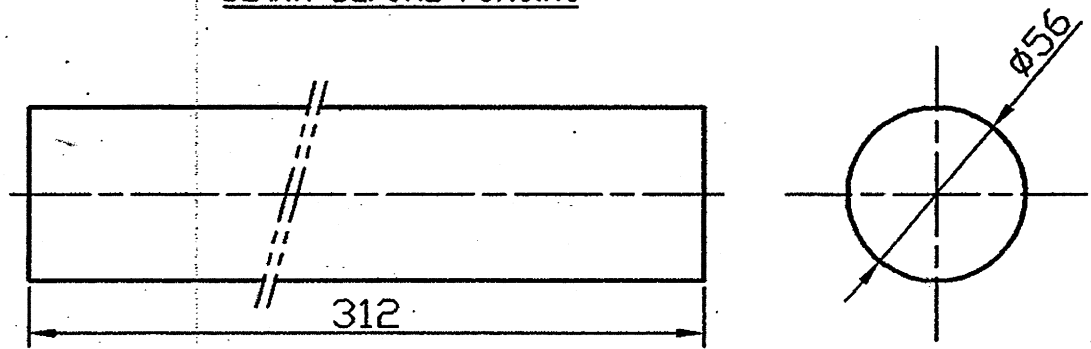


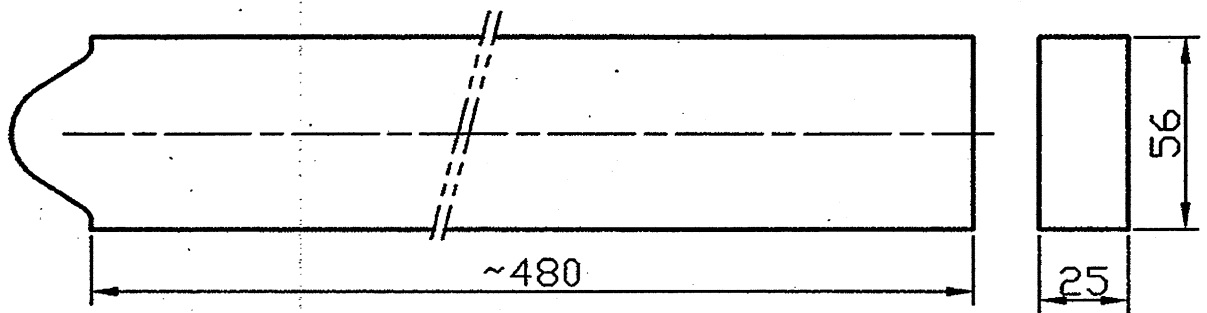
DIMENSIONS ARE IN mm.
 UNTOLERATED DIMNS. AS PER IS : 2102 (MED)

BLANK BEFORE FORGING



BLUNT SHARP EDGES TO R 0.6mm

BLANK AFTER FORGING (FOR 3 COMPTS.)



UN CONTROLLED COPY
 IDENTIFIED CORRECT COPY OF APPROVED
 DRAWINGS AT THIS DATE 19/1/2009

MATERIAL :- 30XH2M0A OST 3-98-80

DESIGN DRAWING OFFICE,
 ORDNANCE FACTORY, TIRUCHIRAPPALI - 620 016.

ALT. MATERIAL :- BS 970 PT. 1 1983 GR. 826 M31 CONDITION 'Z' OR IS:5517 DESIGN. 31 Ni10 Cr3 Mo6
 WITH 'S' & 'P' CONTENT 0.025% MAX. EACH. LRS 63mm UTS 1550MPa MIN.

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS
	SIGNATURE & DATE.	SUB: BLANK BEFORE & AFTER FORGING			SCALE NTS
	TRACED	FOR: RIB			STORE DRG.NO. C 1079
	DRAWN <i>gm</i>	OF: 30mm CANNON			OPERATION NO.
	CHECKED	DES.REF.NO.			SHEETS: 01
	OIC/D&DO <i>Jerdan</i>	DRG. No.: TEND 2097			SHEET No.: 01
	OFFICER/PRDN.	ORDNANCE FACTORY TIRUCHIRAPPALI-16.			
OFFICER/D&DO					
AMENDMENTS	SIG. & DATE	APPROVED ON. 04/2009			