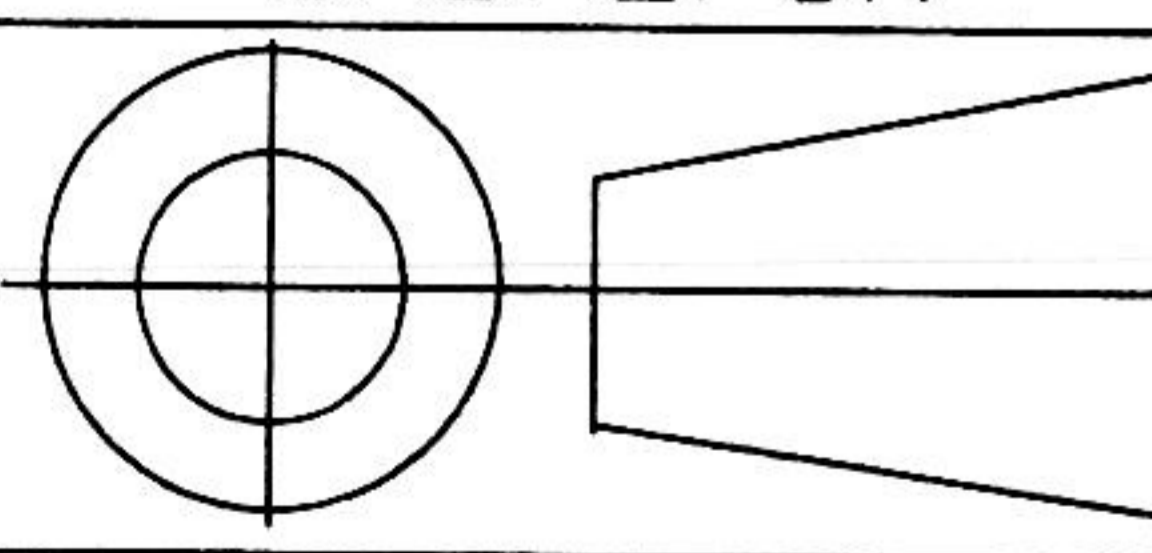


1. ALTERNATE MATERIAL ROUND BAR II 16-T GOST 2148-76.
2. * DIMENSIONS ENSURED BY TOOL.
3. MACHINE THE SURFACE OF REVOLUTION ONCE CLAMPED ONLY.
4. CHEMICALLY PASSIVATED COATING.(CHROMATIZING)
5. THE FOLLOWING ARE ALLOWED:-
 - (a) COATING WITH VARNISH ω 7-4(1) DST B-84-811-73.
 - (b) CHEMICALLY PASSIVATED COATING/VARNISH ω 7-4(1) DST 84-811-73.

MATL:- AL. ALLOY TO SPECN. IS:733 DESIG. 24345 COND.'WP'.

	10.6.03	08.01.03	PROVISIONALLY TESTED BY DGNAL		APPROVED.		
R. No.	DATE	ZONE	BRIEF RECORD		AUTHORITY	INITIALS	
SCALE:-10:1		TOL.		DIMENSIONS ARE IN mm			
DGN.	DRN.	TCD.	COMP.	CHD.	NAVAL ARMAMENT INSPECTORATE JABALPUR 		
PASSED		APPROVED.					
NAIO		CINA					
MATL:- ALUMINIUM		GEN. SPECN. NA-SPEC. A31-B					
MATL. SPECN: IS: 733		STORE SPECN.			DRG. No. NAI(J) 501/6/4 (PROVISIONAL)		
Desig. 24345, Cond-WP		STORE REF. No.					
PROTECTIVE FINISH:							
TITLE							
SET BACK RING							