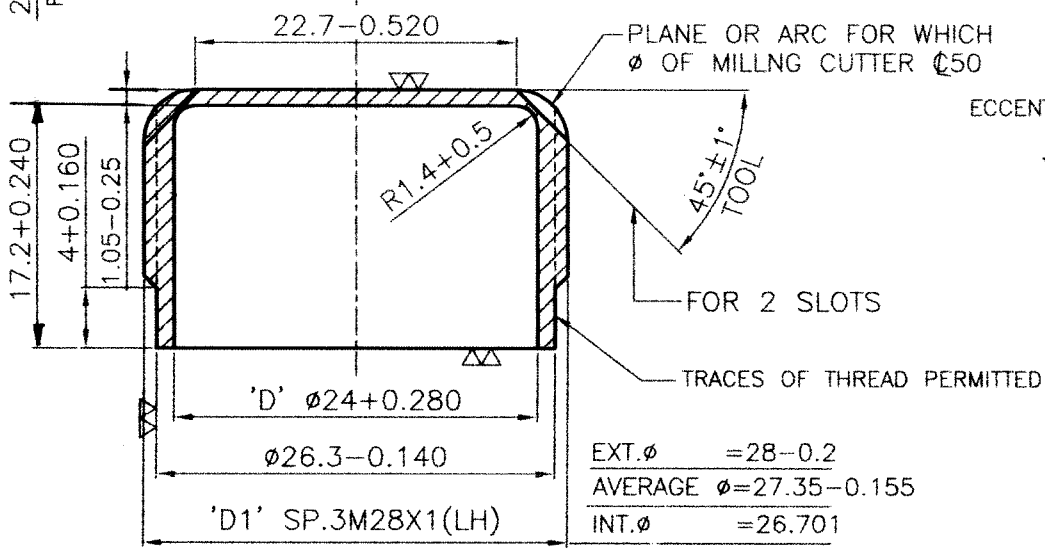
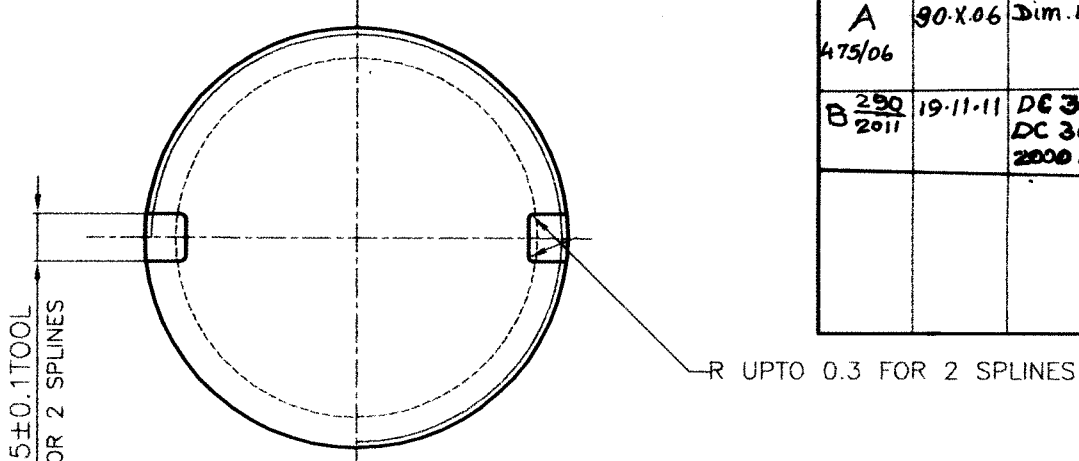


DRG. NO: **FS-2635B**

A M E N D M E N T S			
REV	DATE	DESCRIPTION	SIGN
A 475/06	30-X-06	Dim. 17.2 Shown Correctly	<i>[Signature]</i> 30/11/06 HOS/IFS
B 290/2011	19-11-11	DC 37284 A WAS DC 36685 A Dt 05/07 2000-DRG. ADV. 'B'	<i>[Signature]</i> HOS/IFS



NOTE:--

- 1) COMPONENT TO BE MANUFACTURED BY DRAW PROCESS.
- 2) ON THE INTERNAL SURFACES OF THE PART SLIGHT SCRATCHES FROM THE PUNCH ARE PERMITTED.
- 3) THE BOTTOM MAY BE CUT FROM INSIDE TO ACHIEVE THE DIMENSION 17.2+0.240
- 4) 4, SPANNER SLOTS CAN BE MADE.
- 5) A CHAMFER OF 0.3X30° OR RADIUS UPTO 0.3 IS PERMITTED ON THE FACE OF THE CYLINDRICAL PART OF THE DETAIL Ø26.3-0.140
- 6) SOAKING TO BE DONE WITH OIL VARNISH NO.92-A TY MX 694-41
- 7) SCREWING IN OF THREAD GAUGE "NO GO" UPTO 3 1/2 ROTATIONS IS ALLOWED.

PROTECTIVE TREATMENT:--COMPONENTS WILL BE PHOSPHATED TO SPECN. JSS-0465-01-1994 REV.NO.1 CLASS II STAINED BLACK AS PER PARA 13(F) FOLLOWED BY COATING OF AMMUNITION PROTECTIVE COMPOSITION NO. 12 TO SPECN.NO. JSS 1-65-10.

MATERIAL: - BS:1449 SECTION 1.1:1991 Gr.-CR2 OR CR3 OR IS:513-2008, Gr.-CR3 OR CR4

DIMENSIONS ARE IN mm			MATERIAL AS ABOVE	ORDNANCE FACTORY AMBAJHARI
THIRD ANGLE PROJECTION				
SCALE - 1:1			NOMENCLATURE MAGAZINE (DC-37284-A Dt.06-07-11)	DRAWING NO. FS-2635B
2006	NAME	DATE		SHEET NO. - 1
DRAWN	<i>[Signature]</i>	12.3.06	NO.OF SHEETS - 1	
TRACED			OPERATION -	
CHECKED	<i>[Signature]</i>	12.3.06	COMPT.	
JWM/CDD				
APPVD	WM/QC	<i>[Signature]</i>	STORE FUZE B429 & B429E	