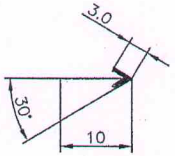
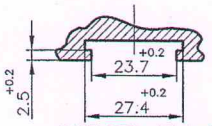
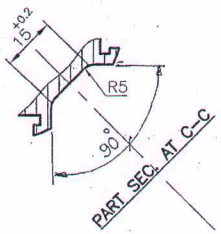
NOTE:-
ENGRAVE & APPLY WHITE PAINT ON THE MARKING SHOWN AS 20, LOCK, 14.5 WITH LETTER HEIGHT OF 5 MM. AND FOR ARROW HEAD REFER THE SKETCH SHOWN BELOW:

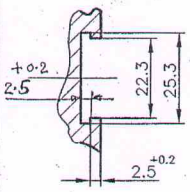


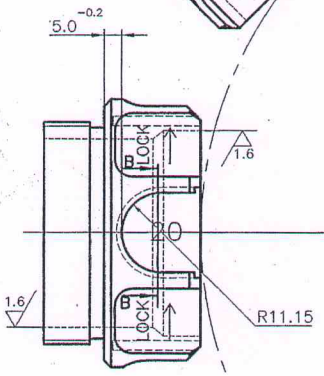
PART SEC. AT A-A

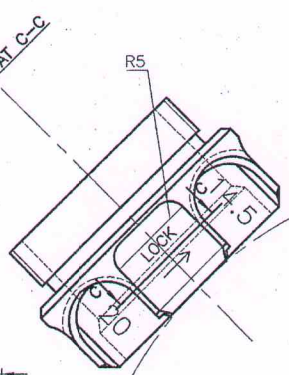


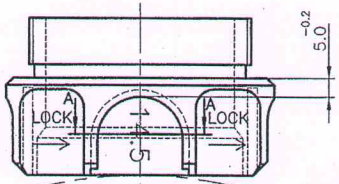
PART SEC. AT C-C

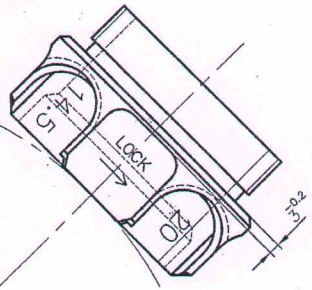


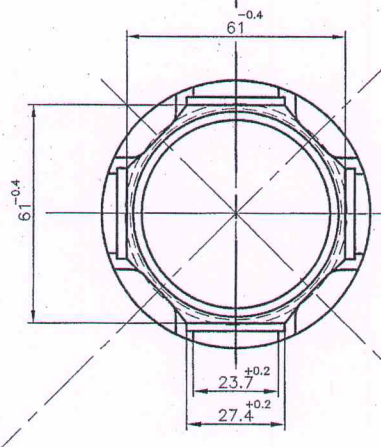
PART SEC. AT B-B

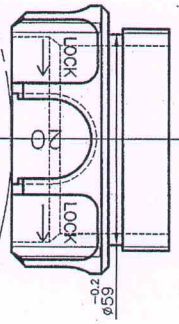


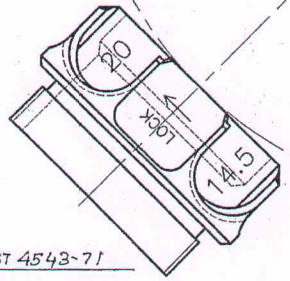



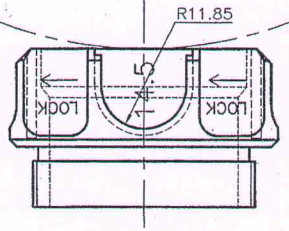



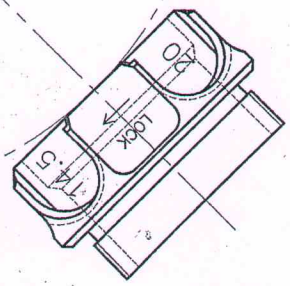



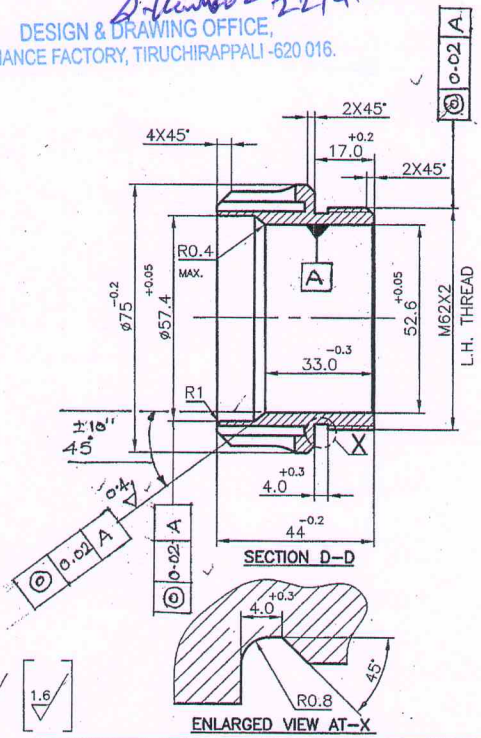



SECTION D-D



ENLARGED VIEW AT-X

3.2 1.6

MATL: 30XH2MØA GOST 4543-71
HARDNESS : 260 - 300 HB
ALT. MATL: BS 970 PT-1-1983 GR: 826 M31 (OR) EN25
FINAL HARDNESS : - 34 - 40 RC

DRG. PROVISIONAL

SHARP CORNERS SHOULD BE BLUNT TO R0.5
PROTECTIVE FINISH: PHOSPHATED TO SPECN. JSS:0465-01-1988 CLASS-I (ACCELERATED) OIL FINISH.

DIMENSIONS ARE IN mm.
UNTOLERATED DIMNS. AS PER IS : 2102 (MED)

UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED DRAWINGS AT THIS DATE 22/4/22
22/4/22
DESIGN & DRAWING OFFICE,
ORDNANCE FACTORY, TIRUCHIRAPPALI -620 016.

| PART NO. | DESCRIPTIONS | NO OFF | MATERIAL | TREATMENT | REMARKS |
|---|---|---|---|---|---|
| | SIGNATURE & DATE. | SUB: CLAMP NUT | | | SCALE 1:1 |
| | TRACED | FOR: RECEIVER ASSY. | | | |
| | DRAWN | FOR: 14.5/20 MM ANTI MATERIAL RIFLE | | | STORE DRG.NO. |
| | CHECKED | DES.REF.NO. | | | |
| | OIC/D&DO | DRG. No.: 44P 04 007 | | | OPERATION NO. |
| | OFFICER/ PRODN. | ORDNANCE FACTORY TIRUCHIRAPPALLI-16. | | | SHEETS: 1 |
| | OFFICER/ D&DO | APPROVED ON. 04/2007 | | | SHEET No.: 1 |

AMENDMENTS | SIG. & DATE