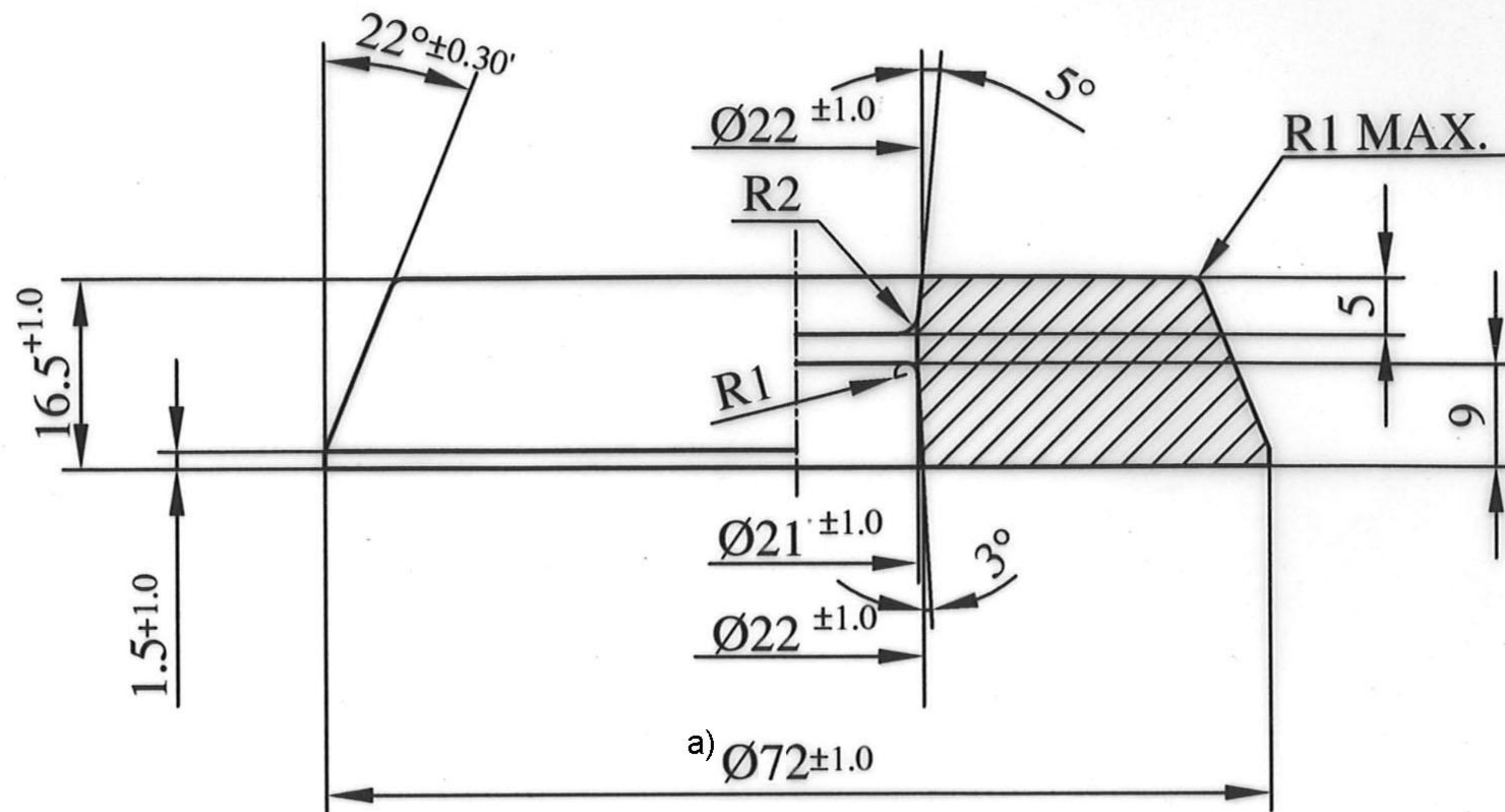


DRG. NO. M-11022 A



MATERIAL:- IS:733-1983 R3 GRADE 24345 "W" OR "WP"
OR
BS 1472 - 72, 2014a IN 'TF' CONDITION

NOTE:-
i) ALL DIAS MUST BE CONCENTRIC WITHIN 1.0 M.M
ii) TO BE FORGED FROM EXTRUDED FORGING STOCK
iii) NO HIGH GRAIN SIZE AREAS ARE PERMITTED

a) D.A No. 10/14 DATED 24.04.2014 AMENDMENT MADE VIDE MEMO No. 107 / 039 / Shell / T.T.RING DATED : 24.04.2014	a) DIMN. Ø72±1.0 WAS Ø82±1.0 “BS” MATERIAL SPECIFICATION ADDED. IN NOTE i) 1.0 MM WAS 0.5 MM. NOTE ii) DELETED & NEW NOTE ii) & NOTE iii) ADDED.	Schedule No.		Compt. : T.T.RING FOR FFV-64C	Store Drg. No. : F 1321-307740E	
		Scale: 1:1	Projection Third Angle	TIME RING FORGING DRG. NO.: M-11022 A		
		Drawn By: S. Halder 17/4/14				
		Checked By: [Signature] 17/4/14				
		Approved By: [Signature] 17/4/14				
DT. & SG.	DESCRIPTION	Approved By:		M/C:—	NO.OF SHEETS : 1	
		DATE:	SIGR.:	GUN & SHELL FACTORY	SHEET NO. : 1	