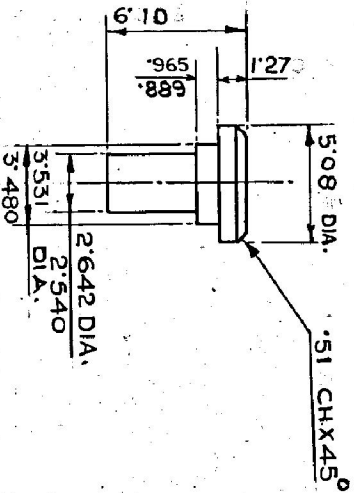


D5. CAT. NO.
5320-001014

FOR EXPLANATION SEE D. D. NOTE SHEET NO.3
THIRD ANGLE PROJECTION. DIMENSIONS ARE IN MILLIMETRES.



HARDNESS:- 350-400 H.V. ENDS TO BE KEPT SOFT FOR
(52.5-56 HRD) RIVETING OVER.

NOTE:-
WHERE TOLERANCES ARE NOT SHOWN
DIMENSIONS IN WHOLE NUMBER OR WITH ONE DECIMAL PLACE ± 1.27 MM.
DIMENSIONS WITH TWO DECIMAL PLACES ± 1.3 MM.

NOTE:- FOR SPECN. LATEST ISSUE
SHOULD BE FOLLOWED
METRIC.

26.6.87	19557- SA	MATL. AMENDED & NOTE FOR SPECN. ADDED	TRD.	ASSLY. DRG. 1005-001632
13.8.79	16047 SA	MATL. AMENDED	BSS	INSR. INSTRS.
7.4.78	15564- SA	D5 CAT NO. 5320-001014 WAS 1005-001639	SA	DRAWN CHECKED TRACED TRN. CHD.
10.2.77	15024SA	DRG. SEALED	BSS	APPROVED.
DATE	AUTHY.	ZONE	NATURE	SIG.

AMENDMENTS.

SEALED:- D.C.(I) 15024-SA DT. 10.2.77

MATERIAL:- STEEL BS. 970 PT. I SEC/2 GR. 070 M55

PROTECTIVE FINISH:- ON ASSEMBLY 1005-001632

ESTIMATED WEIGHT:-

DATE: 19.6.67
DESIGNER'S REF.
ARDE 657/161
FOR CISA.

D5. CAT. NO.
5320-001014

RIVET AXIS LOCKING PLATE

CISA. ICHAPUR.