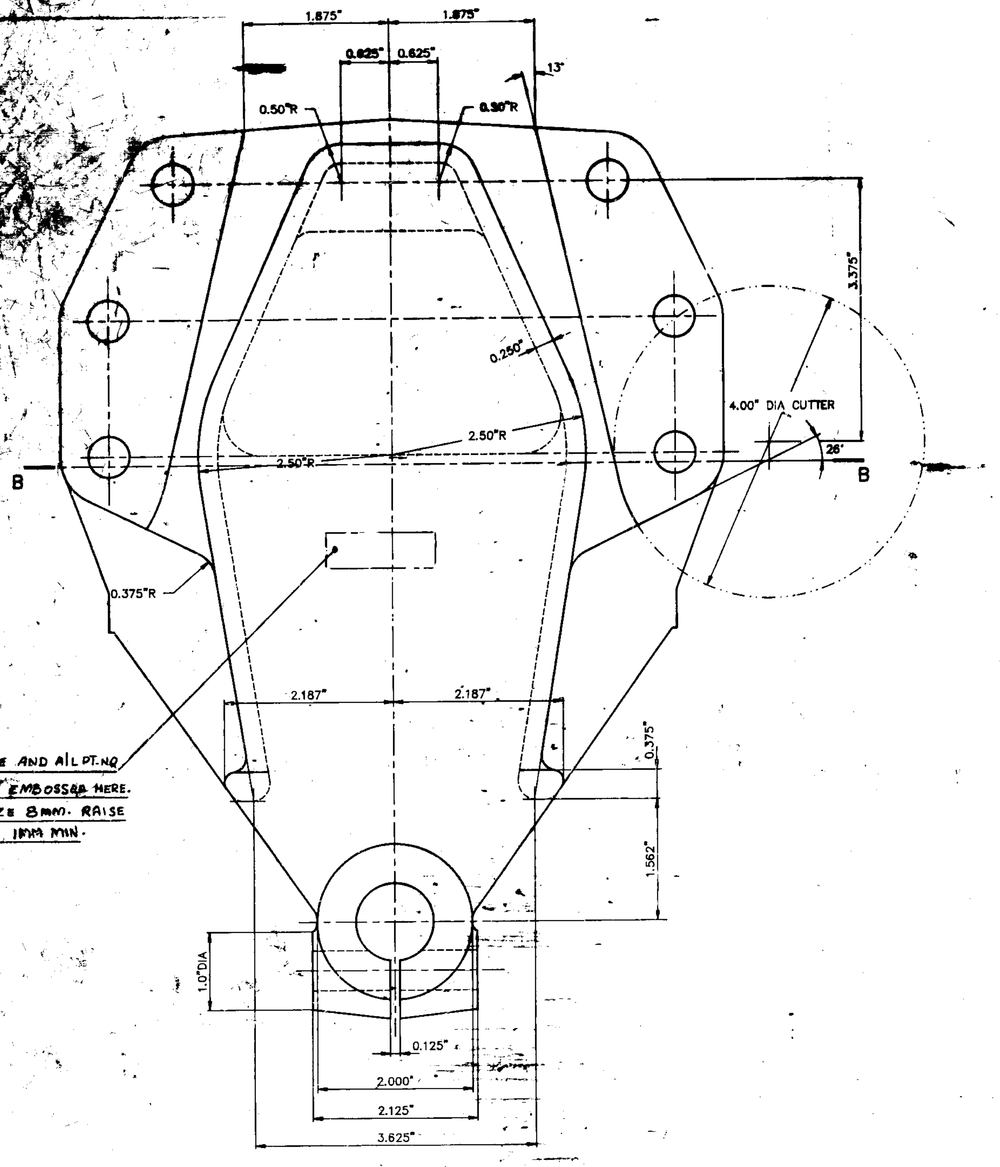
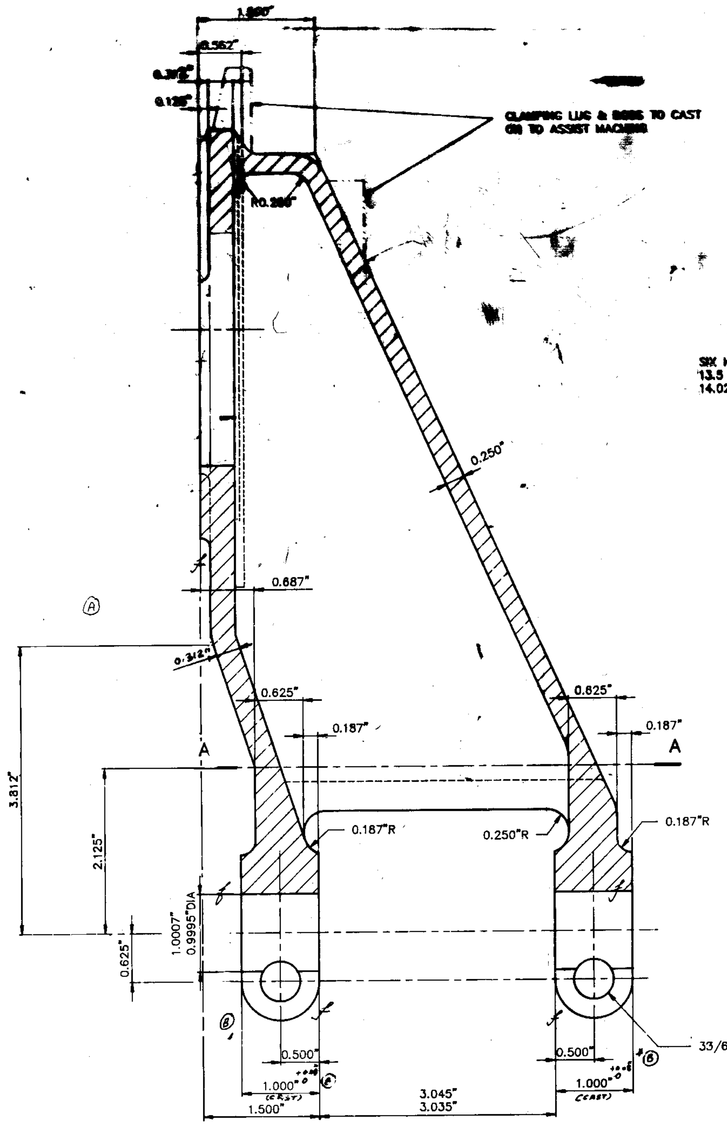
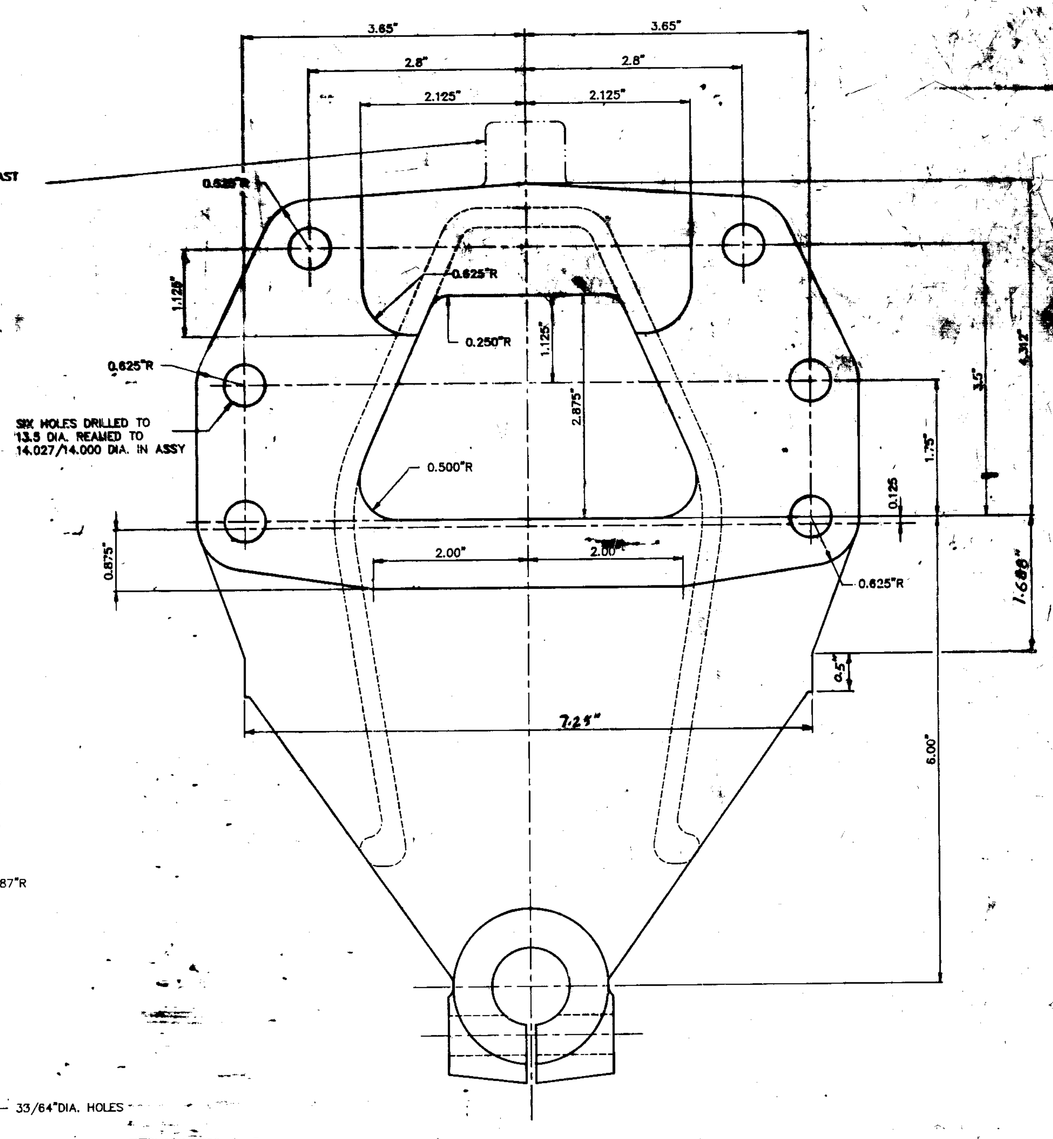
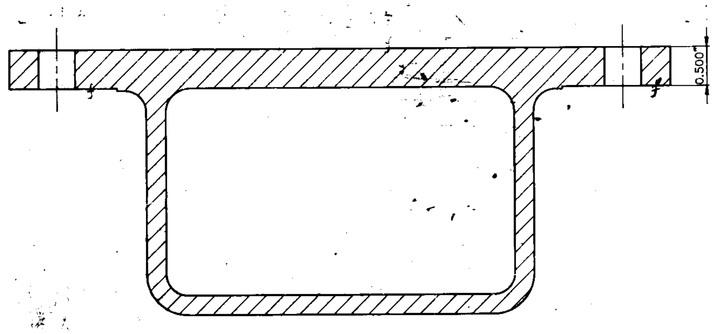


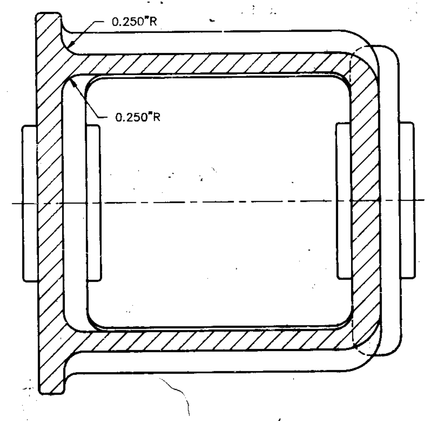
SOURCE CODE AND AIL PT.NO
TO BE TO BE EMBOSSED HERE.
(LETTER SIZE 8mm). RAISE
(8 LETTER 1mm MIN.



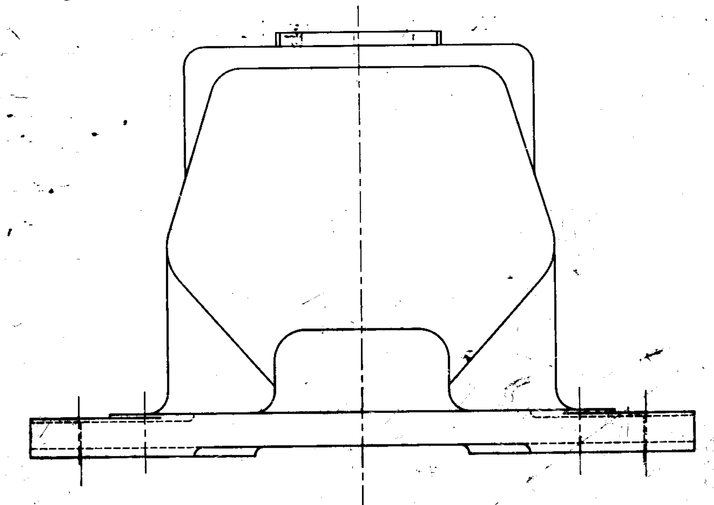




SECTION : BB



SECTION : AA



SURFACE PROTECTION :-
1) COMPONENT TO BE PAINTED WITH RED OXIDE PRIMER TO
IS: 2074-1992.
FINISH PAINT :- FINISH PAINTED WITH SCAMIC (OLIVE GREEN)
AS PER IS: 15-1994 COLOUR NO. 294.
PAINT SHOULD MEET AS PER IS: 6982.1991
ALSO SURFACE TO BE APPLIED WITH RUST PREVENTIVE
AS PER IS: 1194-1967.

NOTE:
~~CAN BE CORRECTED FROM FOA 354-02~~ (A)
~~BY REMOVING THE HORIZONTAL WEB BY MACHINING~~

MACHINE AT ✓
(A) ✓ OUTER FACES AS CAST.

(A) ALTERNATE MATERIAL :
S.G. IRON

ANGLE PROJECTION.	SHARP EDGES TO BE REMOVED DO NOT SCALE DRAWING	DIMENSIONS ARE IN MILLIMETRES UNLESS OTHERWISE STATED	MACHINING DIMENSIONS NOT LIMITED TO BE ± 0.25