



NOTE:- 1. One HSA to drg. no. ISV 517A box will contain two 81 mm AT-AL smoke grenades.
 2. One grenade will require 2 pieces. Total 4 pieces in HSA box for 2 grenades.

REVISION	DATE	AUTHORITY ZONE	BRIEF RECORD	CD. GD. SIGN.

DEVIATION FOR UNTOLERANCED DIMENSIONS TO CONFORM TO SPEC. IS 2102 MEDIUM		DRAWING CONVENTIONS CONFORM TO IS SPEC.	
SCALE: NTS	EST. MASS: 1.105 ± 5g	DRAWING 1	DATE: 18-08-20
Gauge Schd. 1	ALL DIMMS. ARE IN mm UNLESS OTHERWISE STATED	DRN.	PASSED
MATL: Expanded polyethylene foam Dive Green - Profeel as per IND/ME/913 Density - 44±4.4kg/m3	PROTECTIVE FINISH: AS ON DRG.	CHD.	APPROVED
TITLE: PACKAGING SCHEME FOR 81 mm AT-AL SMOKE GRENADE IN HSA BOX	DESIGN AUTHORITY: HIGH ENERGY MATERIALS RESEARCH LABORATORY, PUNE - 411021	ASSY. DRG. HEMRL/FSD/SK.085	DRG. No. HEMRL/PYRD/SK.0275 (Prov.)
			DET. No. SHTS SMT. No.
			PART No. D.S. CAT. No.
			AHSP.

1 2 3 4 5 6 7 8

