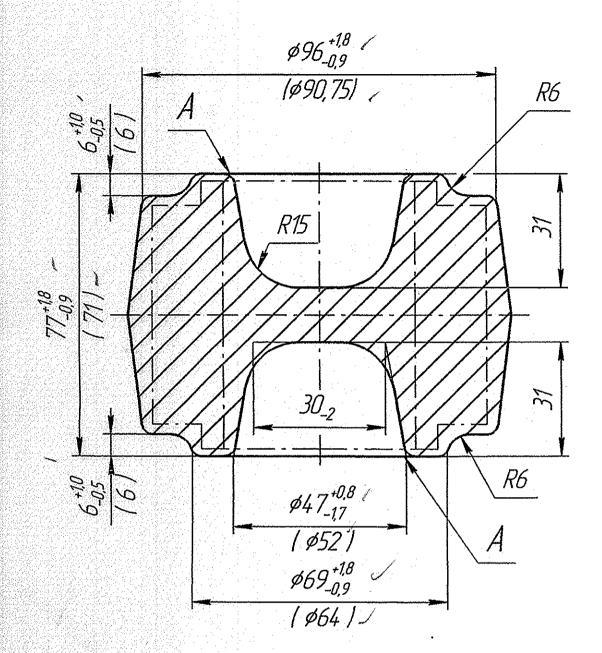
172.40.312/F



TECHNICAL REQUIREMENTS

- 01. 207...268 HB.
- 02. ALTERNATIVE MATERIAL: STEEL 20X2H4A W GOST 4543-71.
- 03. BURRS ON PERIMETER OF CUT MAX. 1.3 MM.
- 04. AT PLACES "A" BURR IS ALLOWED UPTO 2.0 MM.
- 05. DISPLACEMENT ON PARTING OF DIE IS ALLOWED UPTO 1.0 MM.
- 06. STAMPING DRAFTS 7°
- 06. FILLET RADII R 3.0 MM.
- 07. DIMENSIONS IN BRACKETS ARE FOR MACHINING.
- 08. SURFACE DEFECTS SUCH AS DENTS DUE TO SCALES AND NICKS AS WELL AS FINISHING OF DEFECTS IN DEPTH UPTO 50% OF ACTUAL ONE SIDE MACHINING ALLOWANCE MAY BE ALLOWED.
- 09. DE-SCALES (SHOT BLASTING)
- 10. IT IS ALLOWED TO MARK PART NUMBER.
- 11. FORGING II ACCURACY CLASS, GROUP OF STEEL M2, CATAGORY OF COMPLEXITY C1 GOST 7505-74.
- 12. IT CAN BE MADE WITHOUT PIERCING OF HOLE.
- 13. PAINT RED OXIDE.

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MATERIAL	FORGING WT.	(
20X2H4A GOST 4543-71	3.80 KGS	+ + + + + + + + + + + + + + + + + + +
ALT. MATERIAL	HAMMER	SCALE
20X2H4A-W Gast 4543-71	МРМ	NTS
DRAWN	CHECKED	APPROVED
L. Ruff 27/8/03	J 3 3 6/6,	s. 12h5
DRAWING NO. 172 40 312/F		

DRAWING NO.

1/2.4U.312/F

NOMENCLATURE: PLANET PINION Z-15

HEAVY VEHICLES FACTORY AVADI, CHENNAI